



**SAMMITR**

Date...../...../.....

Version 1.0



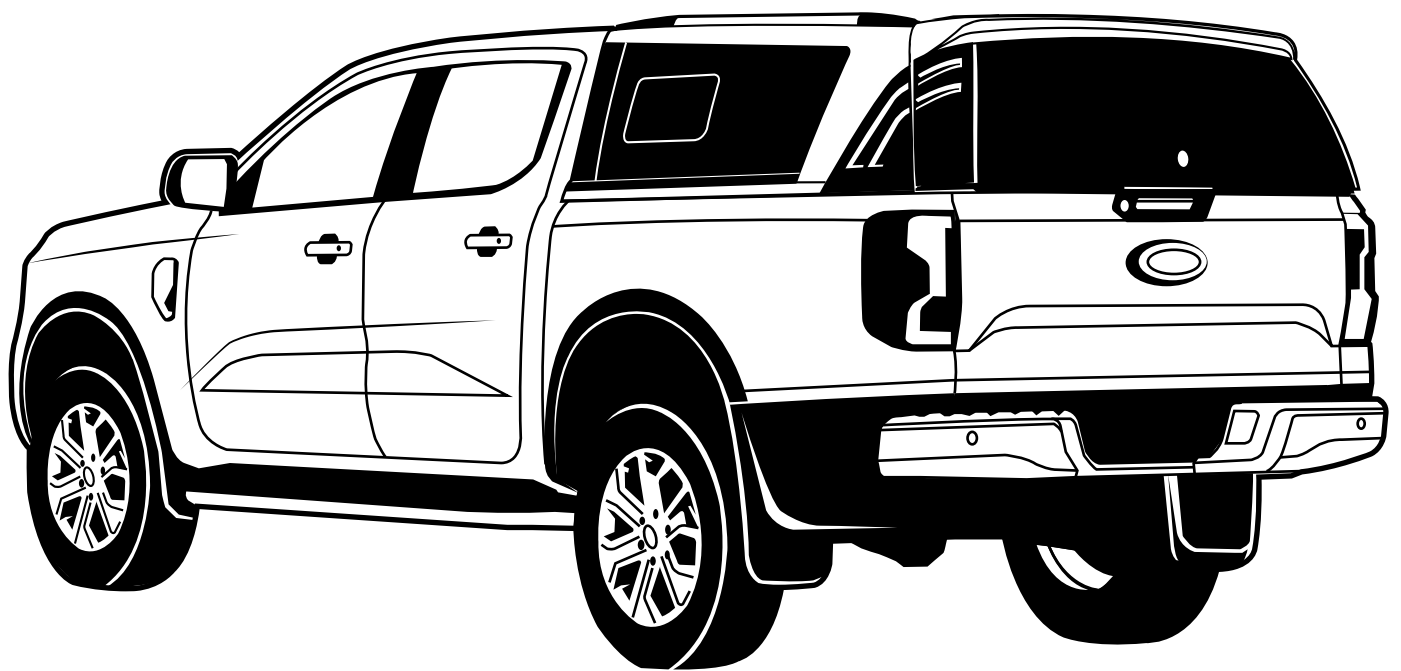
**SAMMITR**

**Mechanical Installation  
Manual  
for  
Ford Next Gen  
2024**





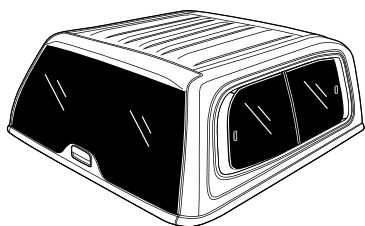
**SAMMITR**



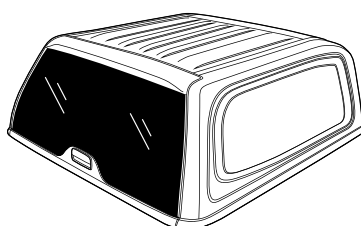


# SAMMITR

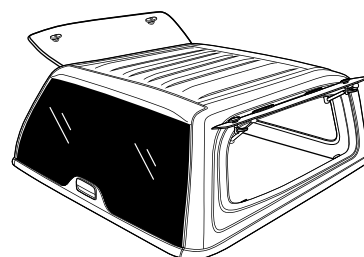
## ■ Steel Canopy S-Plus V2



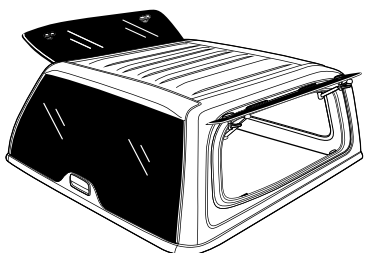
Glass Slide Window



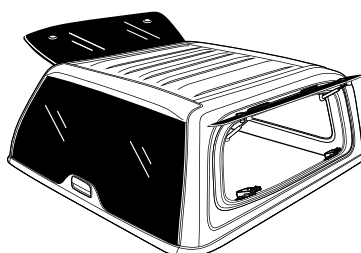
Solid Window



Solid Birdwing Window (Handle Lock)

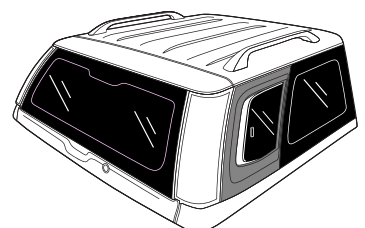


Glass Birdwing Window (Handle Lock)

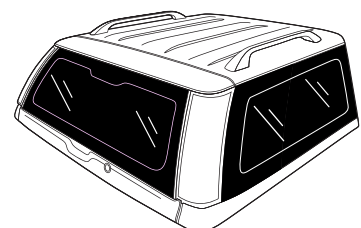


Glass Birdwing Window (Electric Lock)

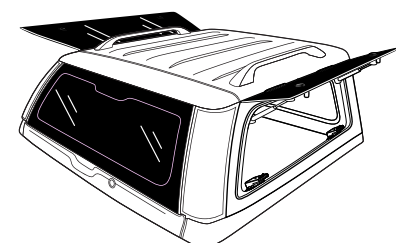
## ■ Steel Canopy SUV-Plus V4



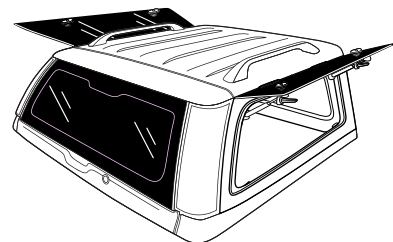
Glass Slide Window



Glass Fix Window

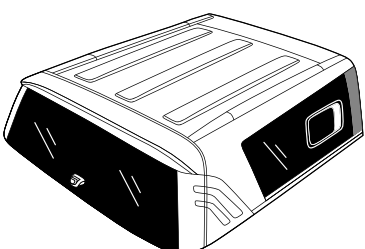


Glass Birdwing Window (Electric Lock)

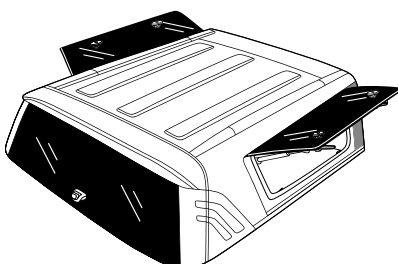


Glass Birdwing Window (Handle Lock)

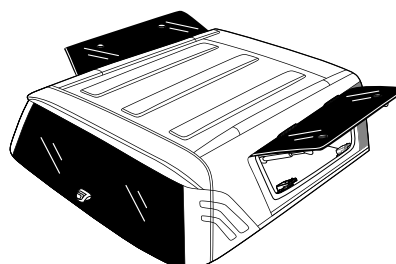
## ■ Steel Canopy TL-1



Glass Slide Window



Glass Birdwing Window (Handle Lock)



Glass Birdwing Window (Electric Lock)

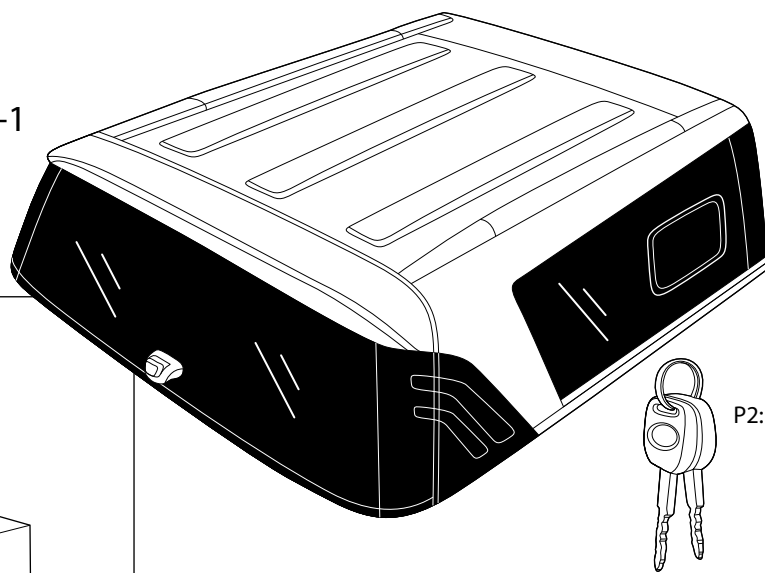


## Mechanical Installation Manual All Models

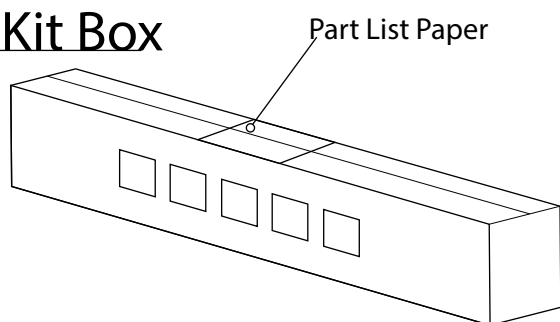
Steel Canopy : TL-1  
Version 1.0

### Part In Main Carton

P1: Steel Canopy TL-1



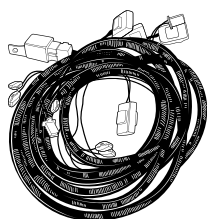
### Kit Box



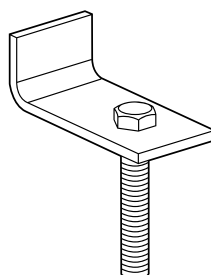
P2: Key



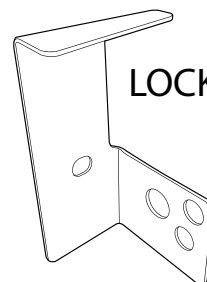
K1 : T Paint



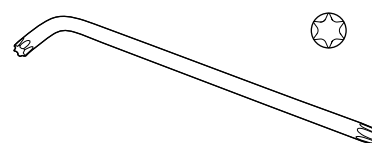
K2 : Wiring No.38



BRKT LOCK ROOF



LOCK TAIL GATE RH

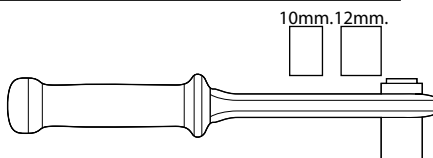


T6 : Hexalobular Wrench # T40

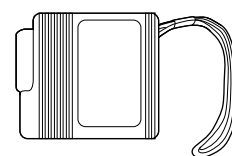
### Require Tools



T1 : 13 mm. Wrench



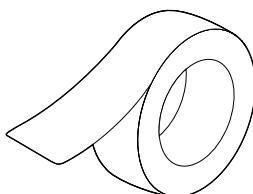
T3 : 10,12mm. Torque Wrench



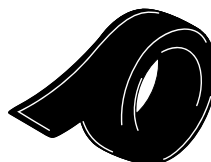
T7 : Measuring Tape/Ruler



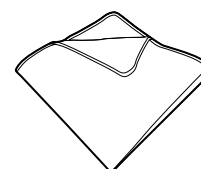
T2 : 10 mm. Wrench



T4 : Tape



T5 : Electric Tape

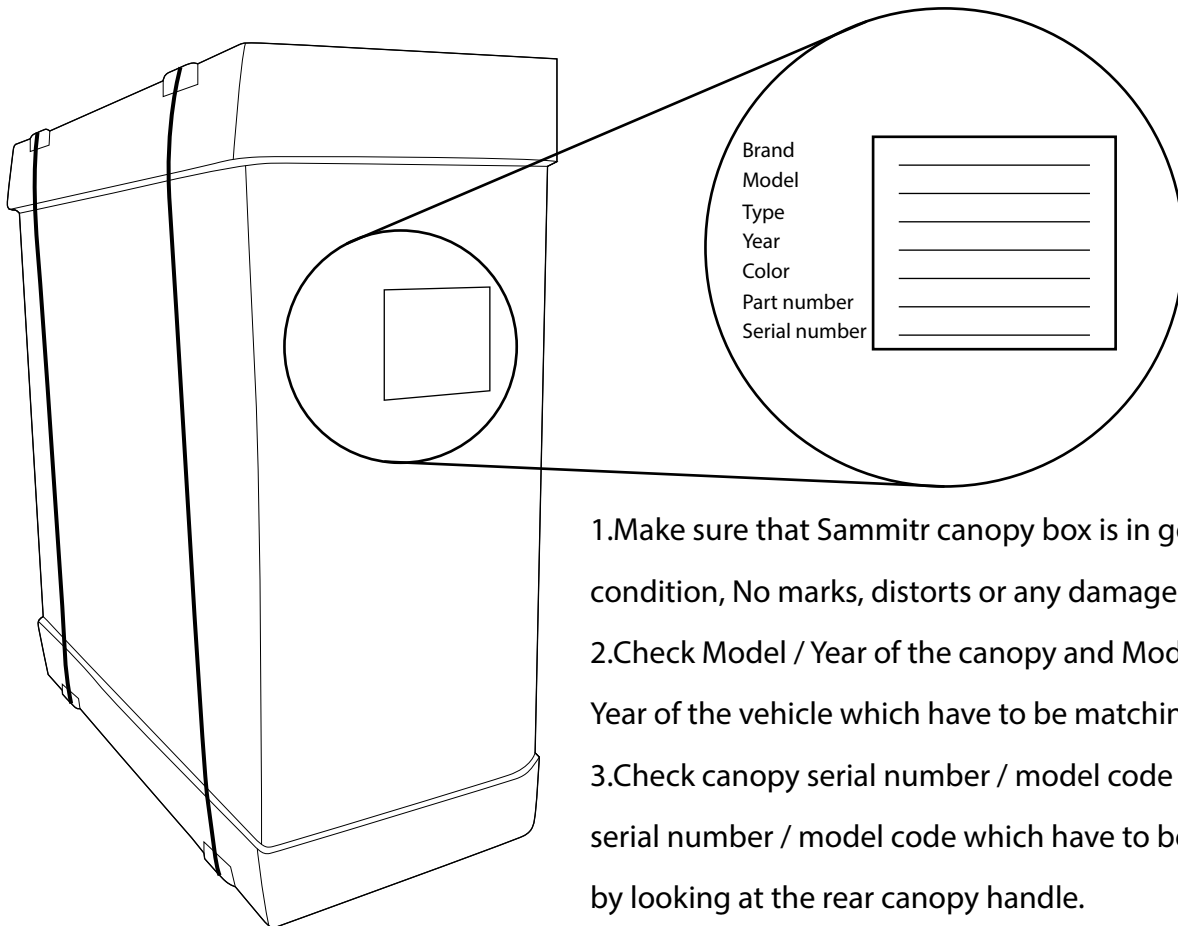


T8 : Fabric

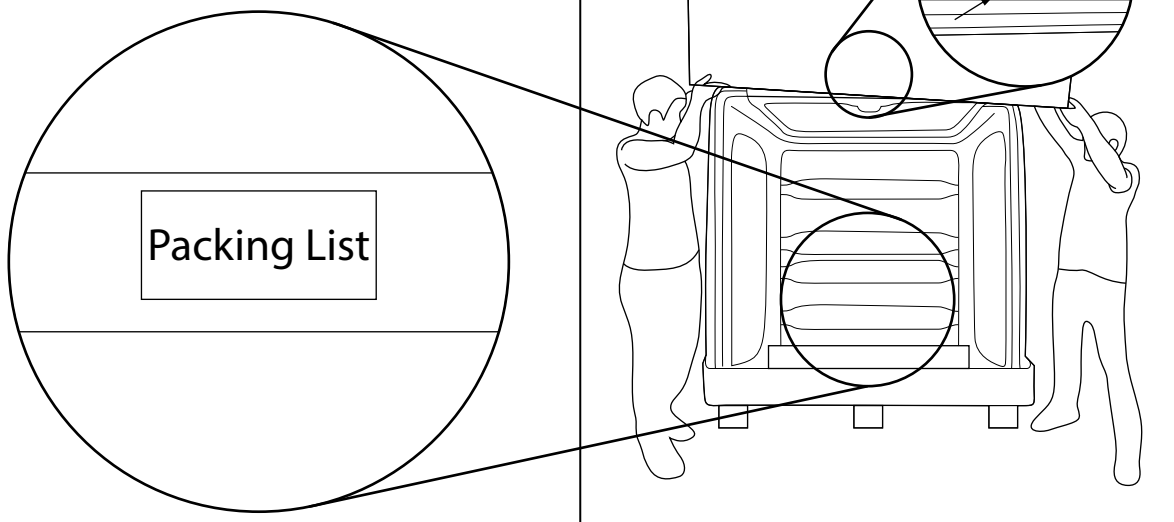


1

## The Procedure of checking the Sammitr canopy box before installation.

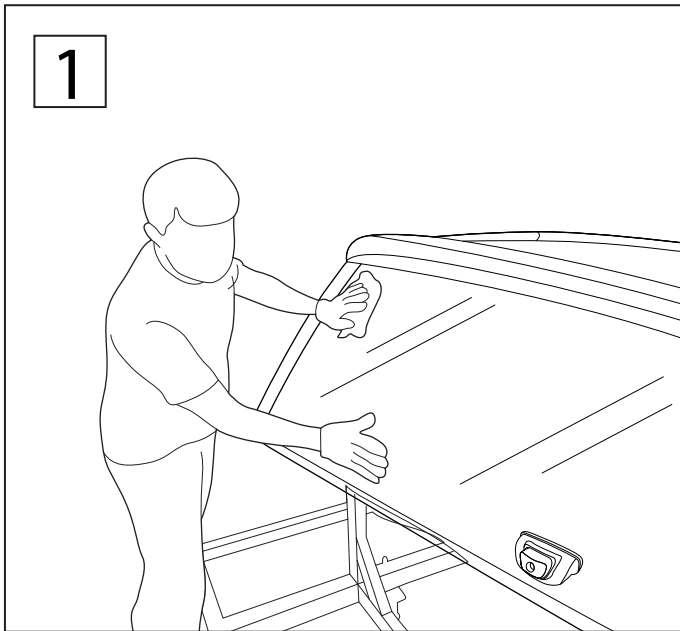


4. Check all the accessories received inside the box with the Packing List.

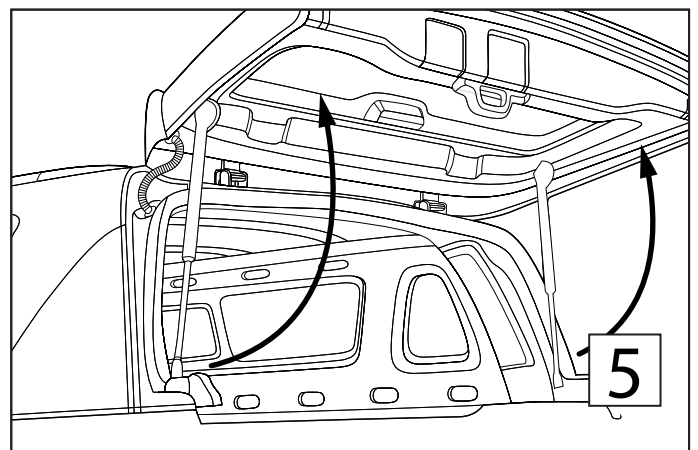
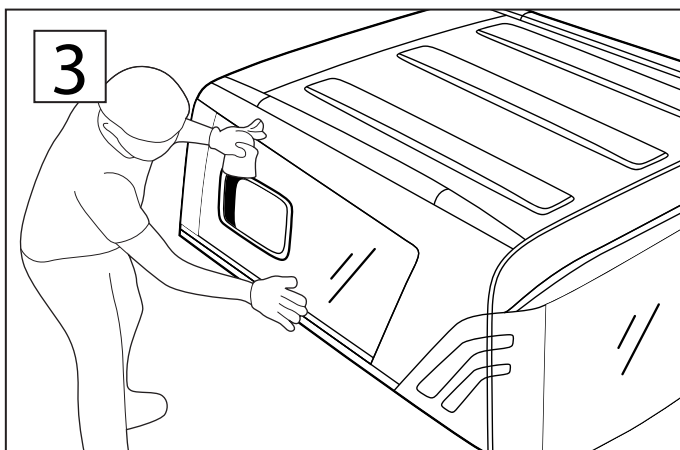
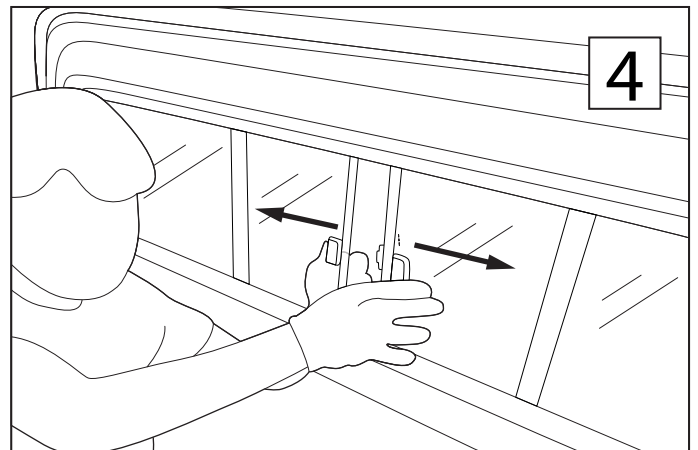
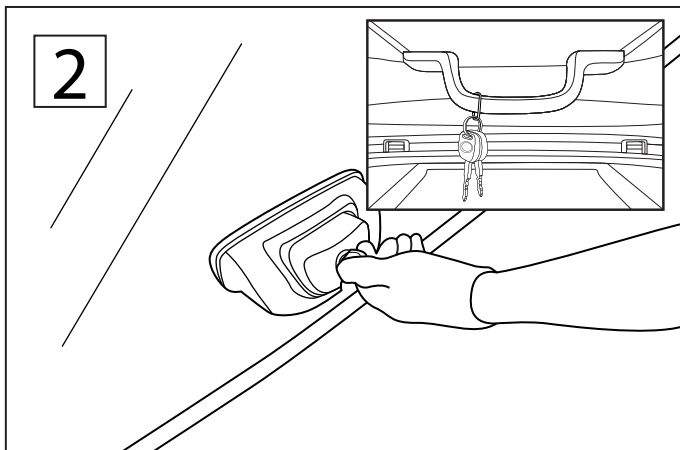




## 2 The preparation process of Sammitr Canopy TL-1 model before installation with the vehicle.



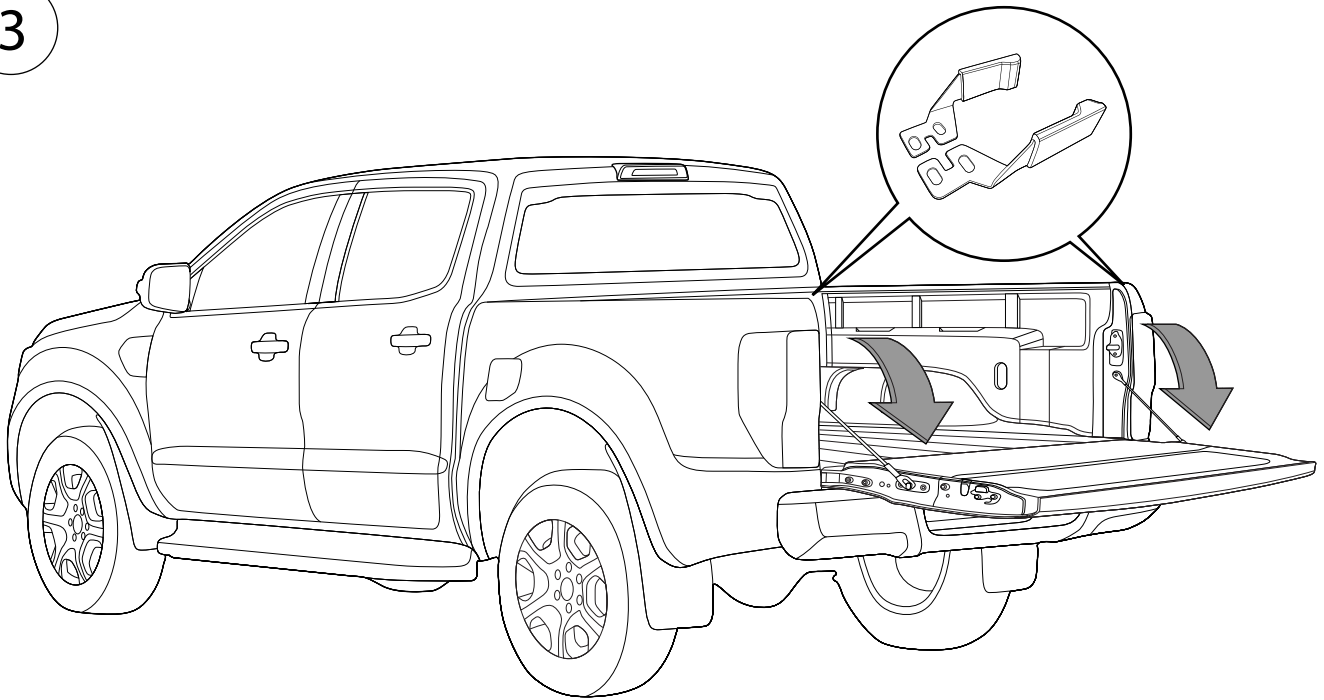
1. Canopy have to be in good condition, no damage, dent, cracks, smooth surface including no window damages or cracks.
2. Locking system is working for both keys.
3. Canopy sides are not damage, dent or cracks.
4. Canopy front window panel is working (open/close), no cracks or damages occurrences.
5. Check the Rear Door by open and close.





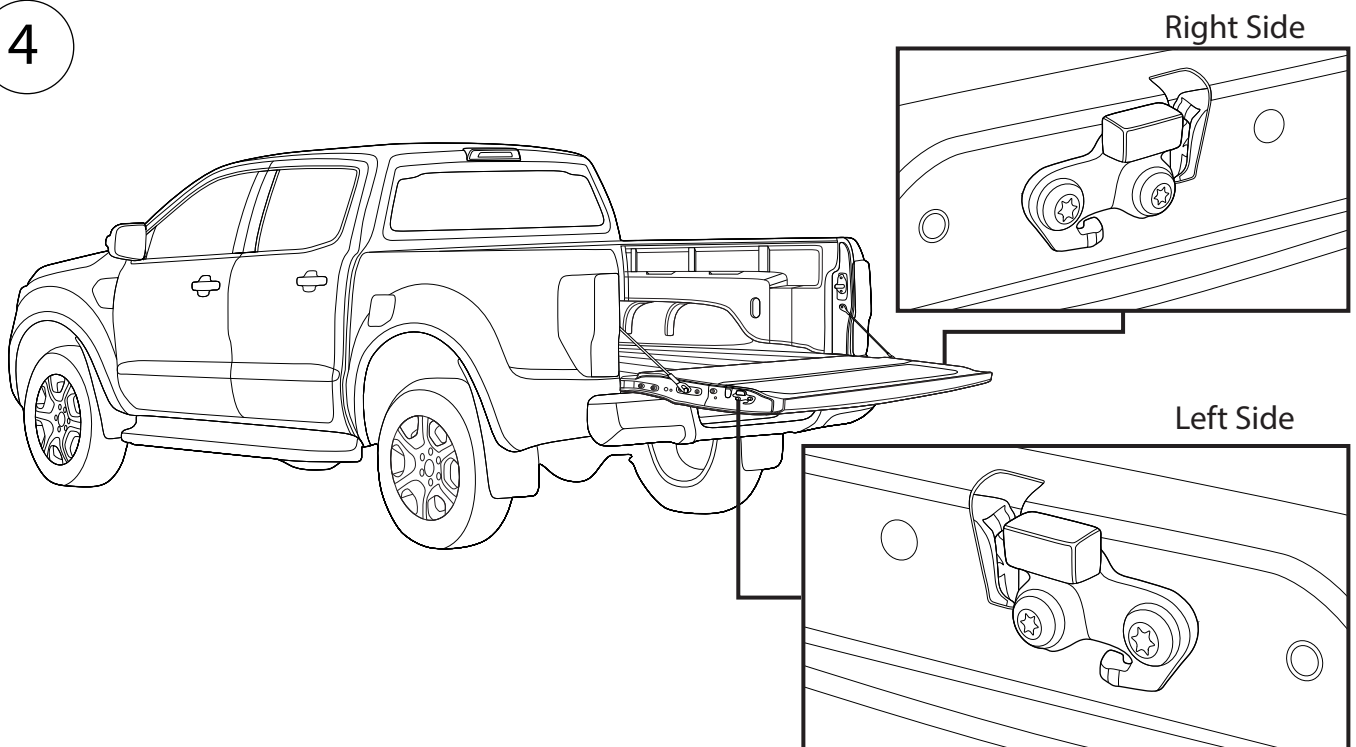
**SAMMITR**

3

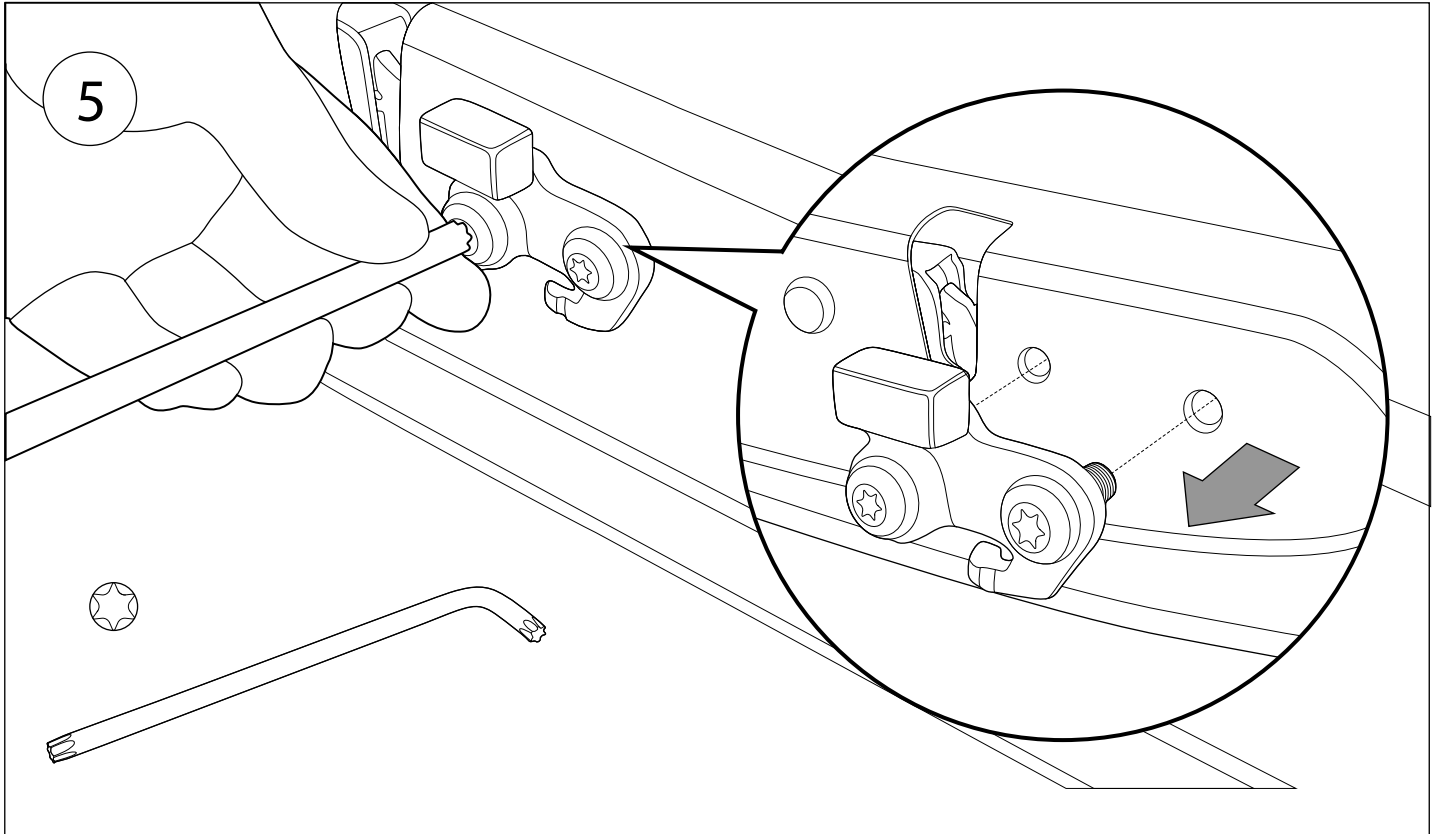


Installation complete.

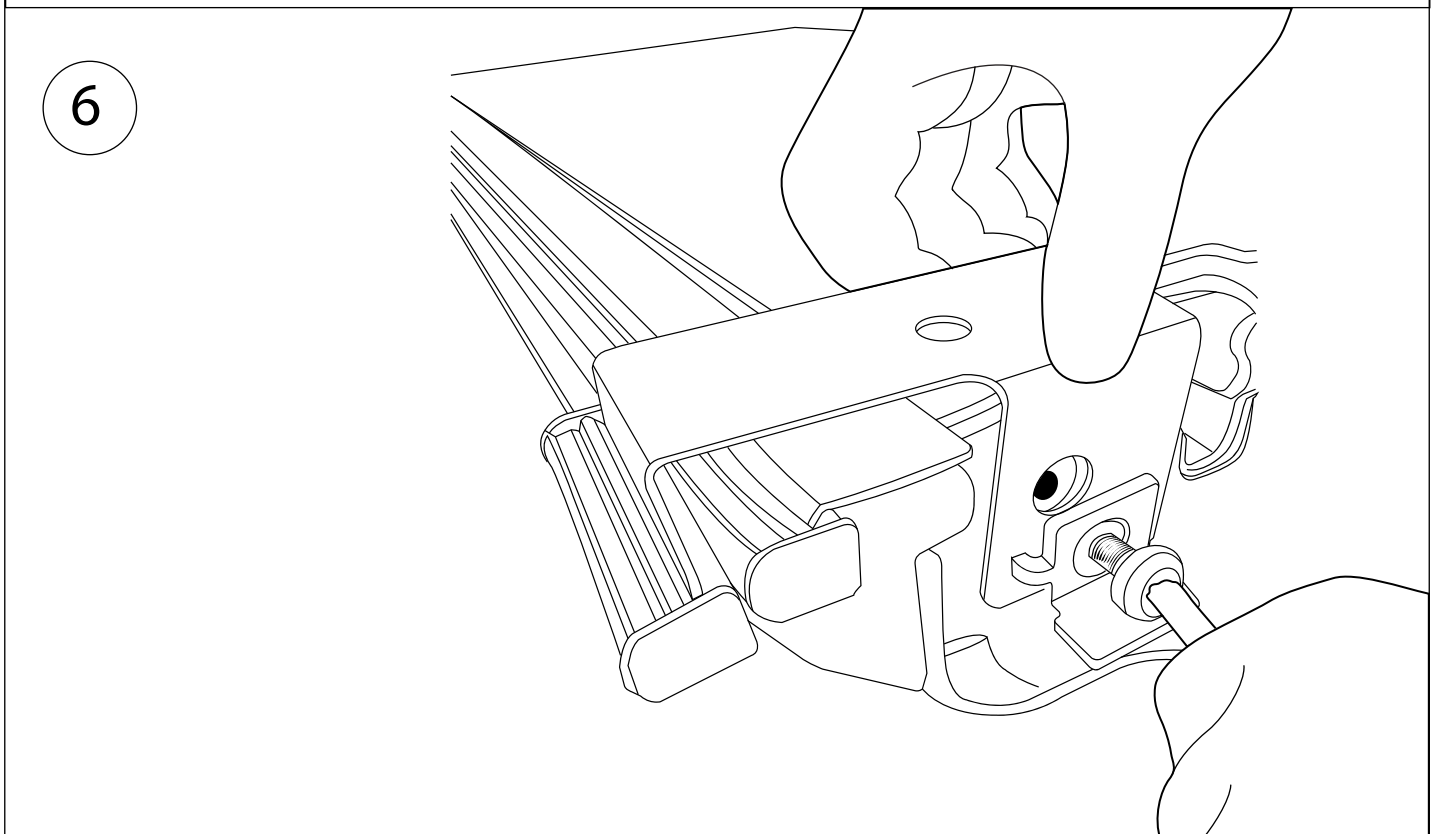
4



The Position install of lock Side



Remove The Lock Side of tailgate. ( Left / Right Side )

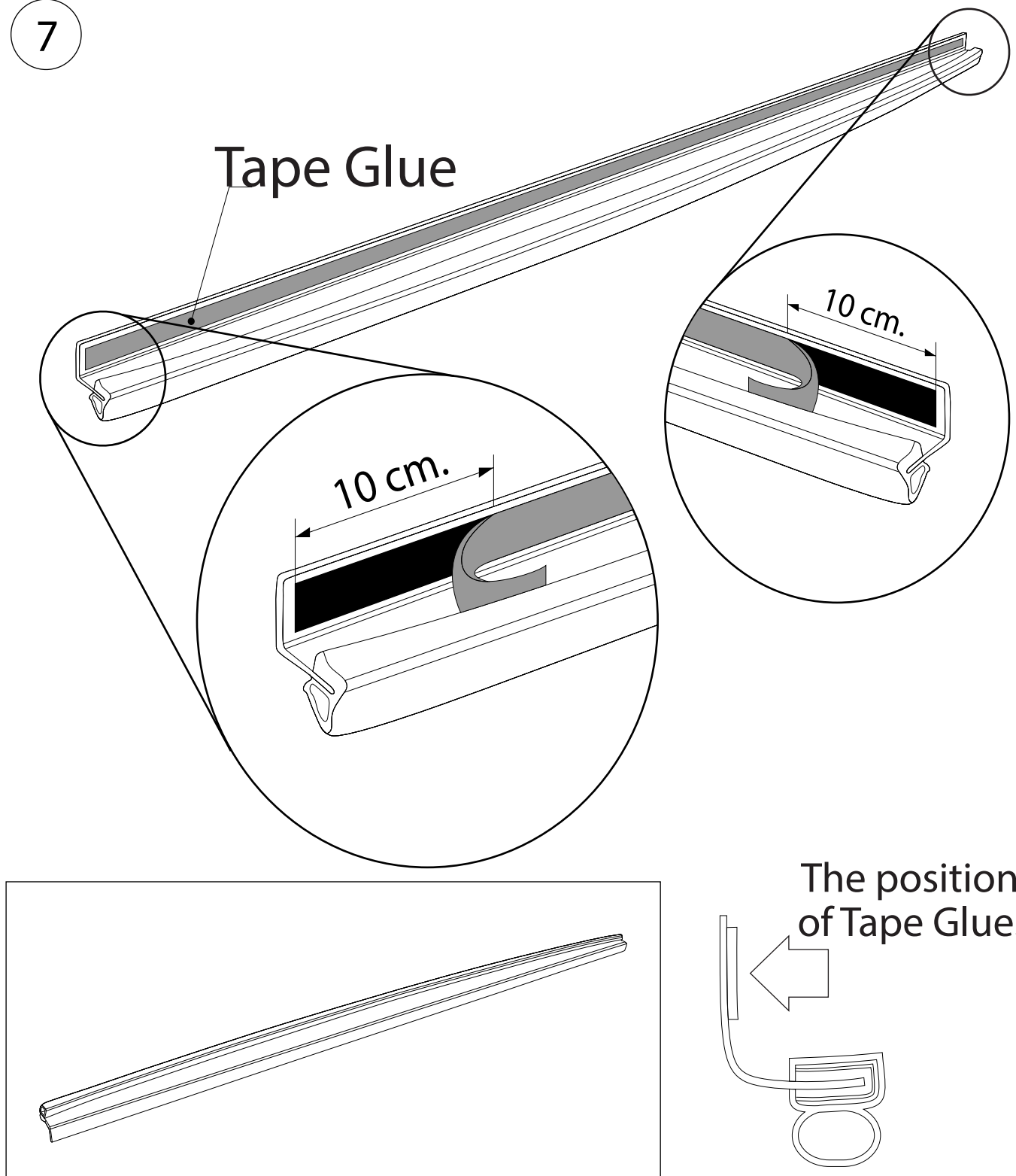


**LOCK TAIL GATE RH**



7

Tape Glue

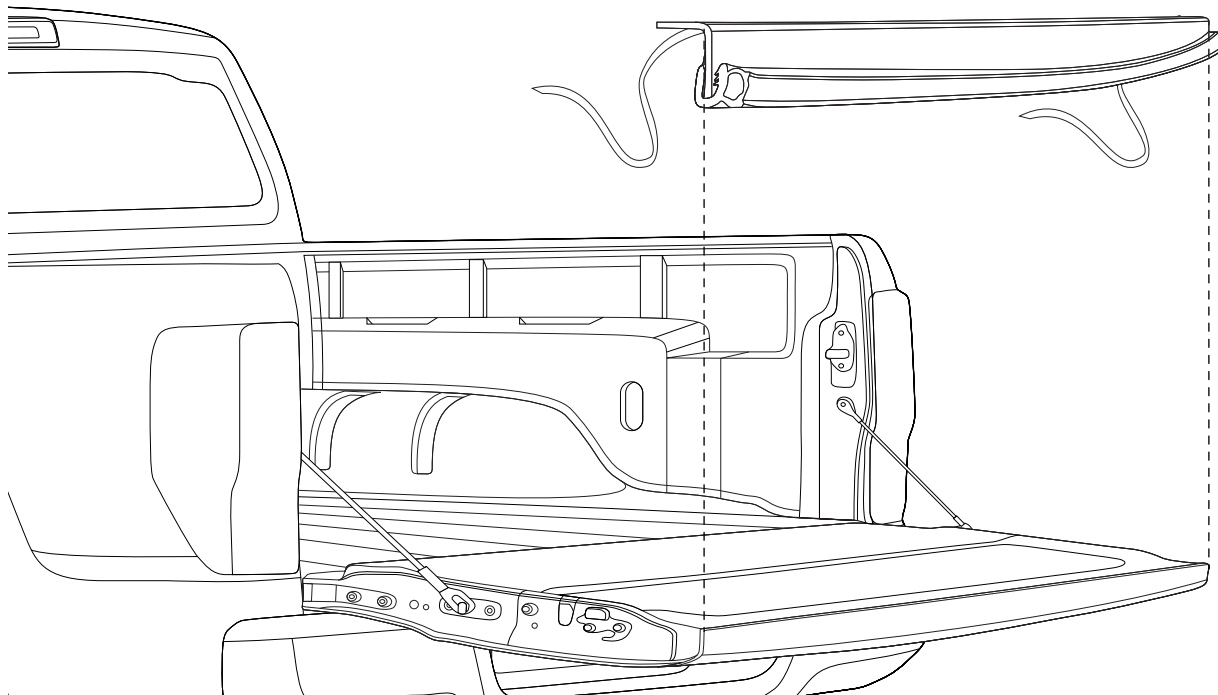


Pull tape glue out 10 cm. on each side.



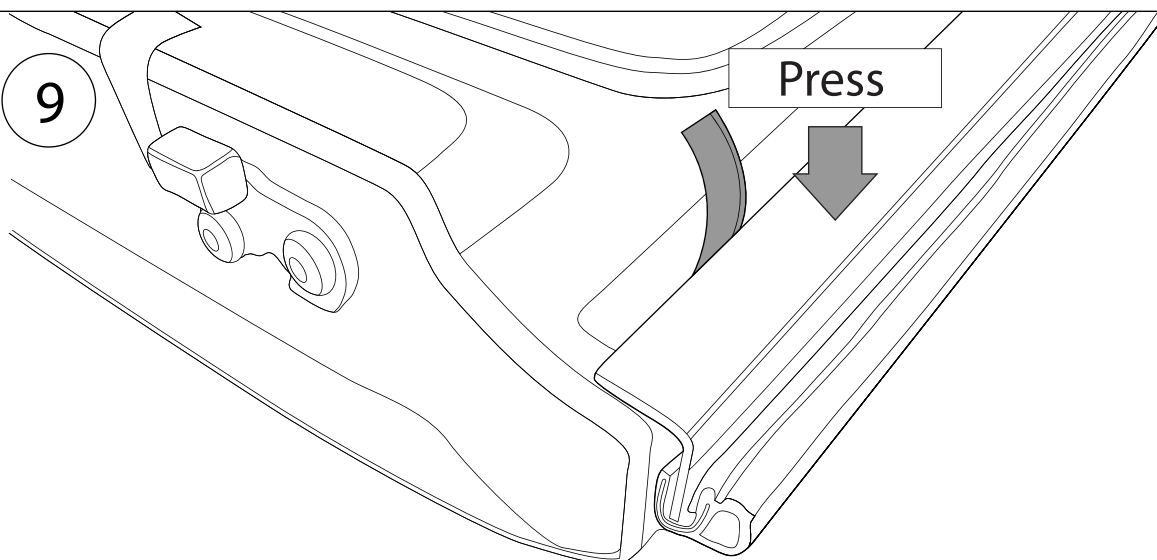
**SAMMITR**

8



Alignment the position between the edge of tailgate and Frame Weather Strip.

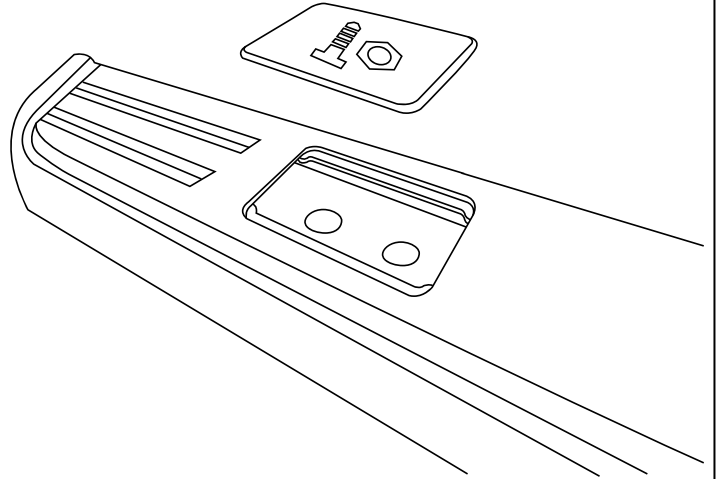
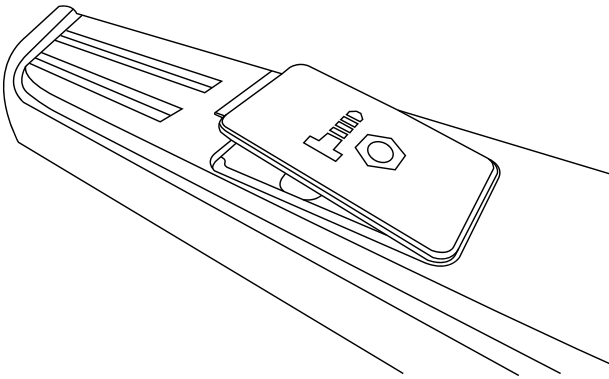
9



Pull the tape glue.

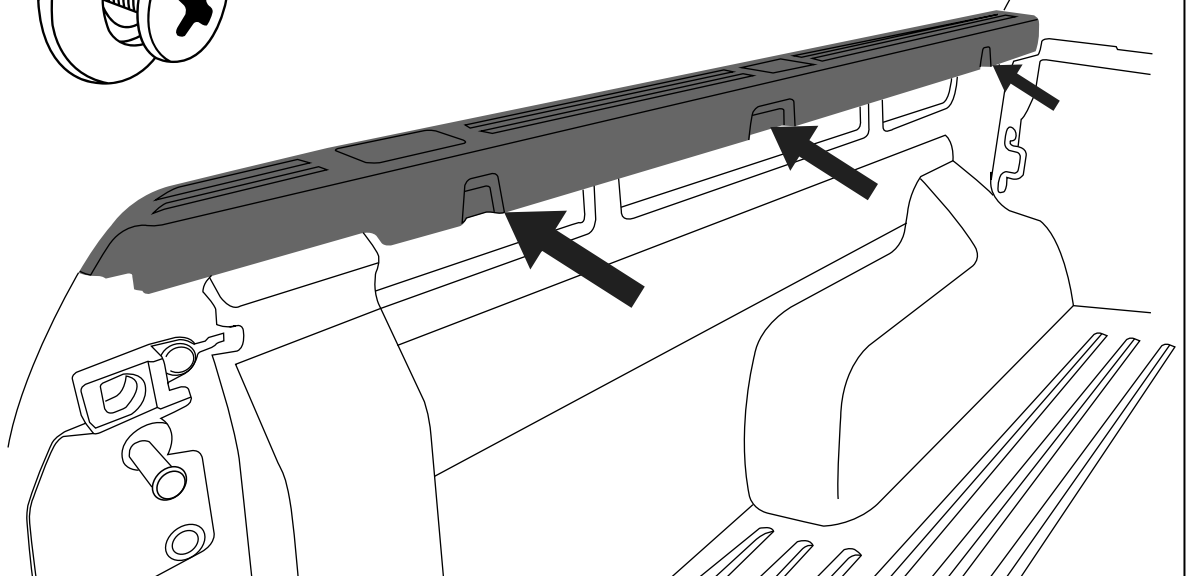
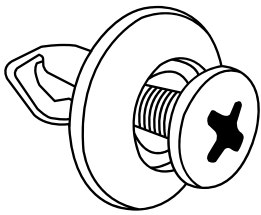


10



Remove the Cover in order to install the spacer Install canopy on the vehicle

11

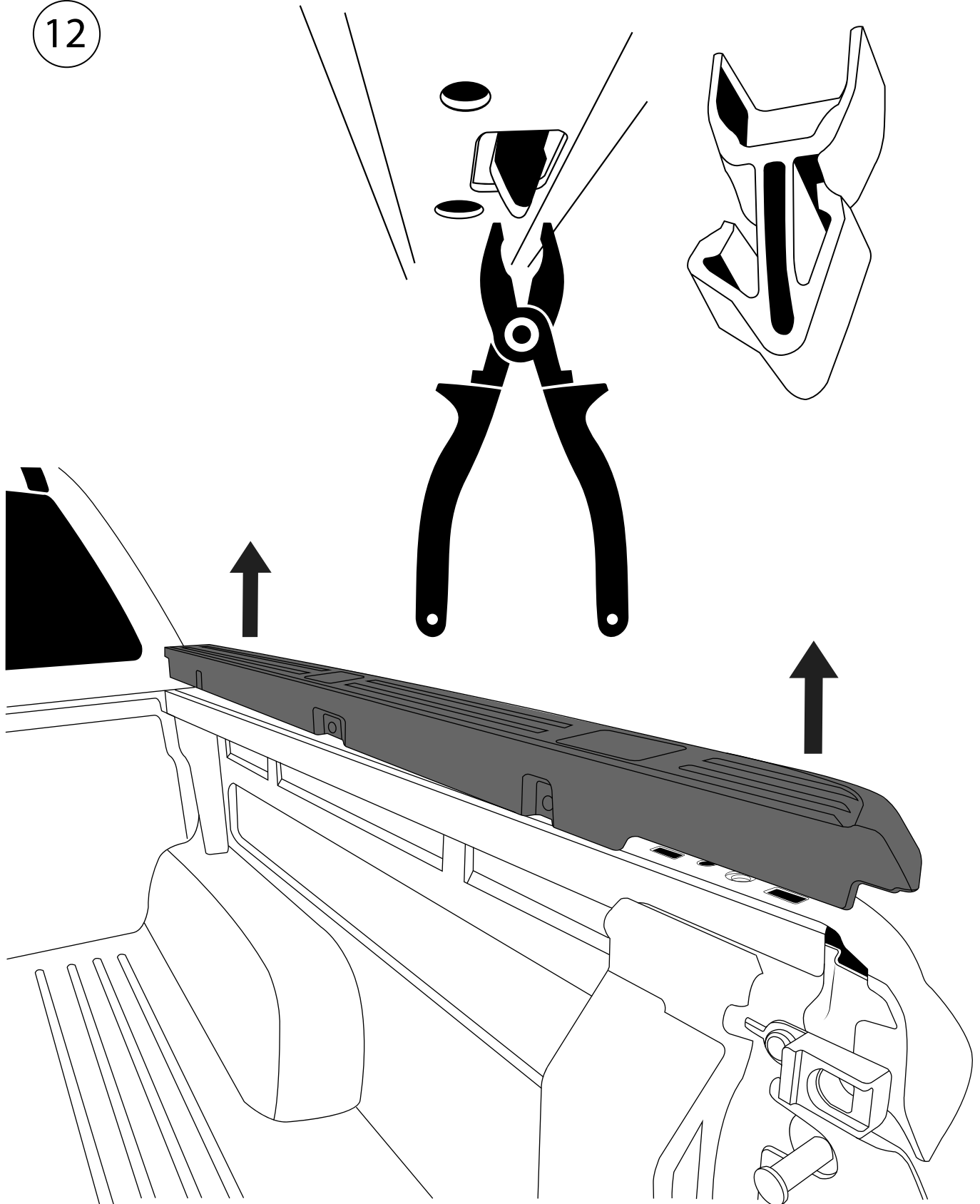


Remove The Hole Rivets 3 Positions. ( L )



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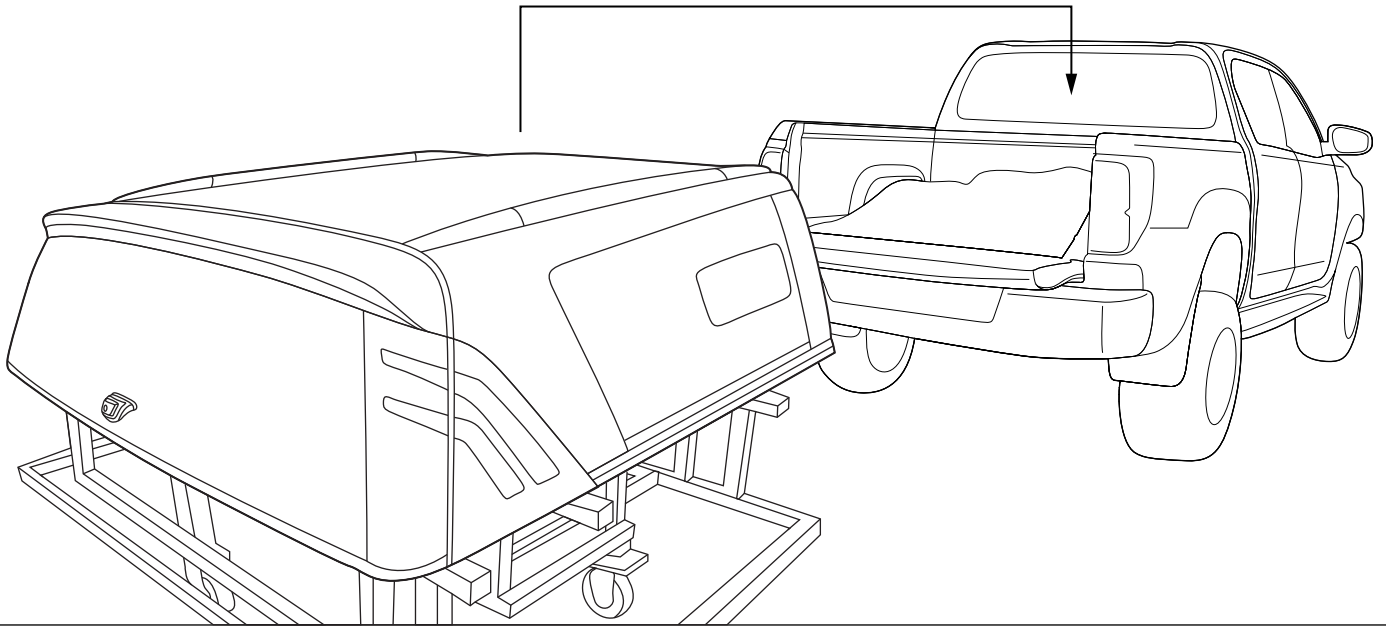
12



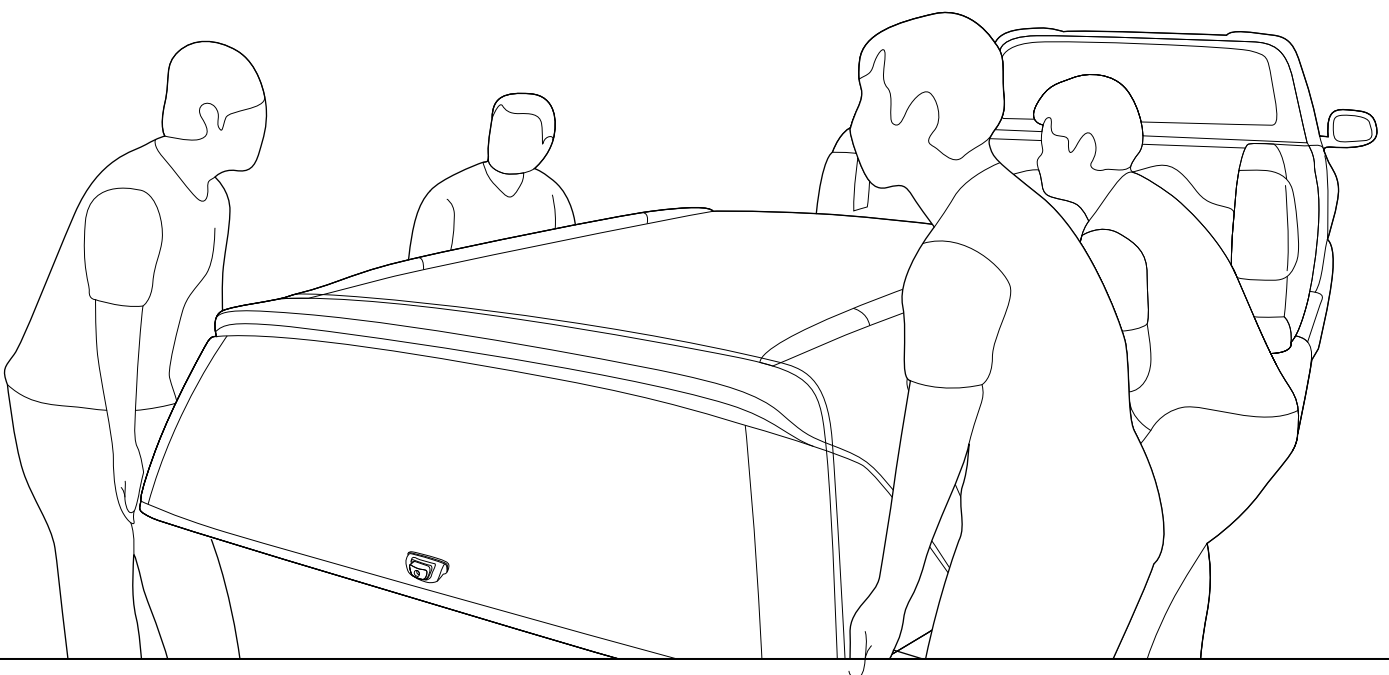
Use The Plier To Clip Lock and Pull the Cover



- 13 The process of preparing Sammitr Canopy TL-1 model before install on the vehicle.



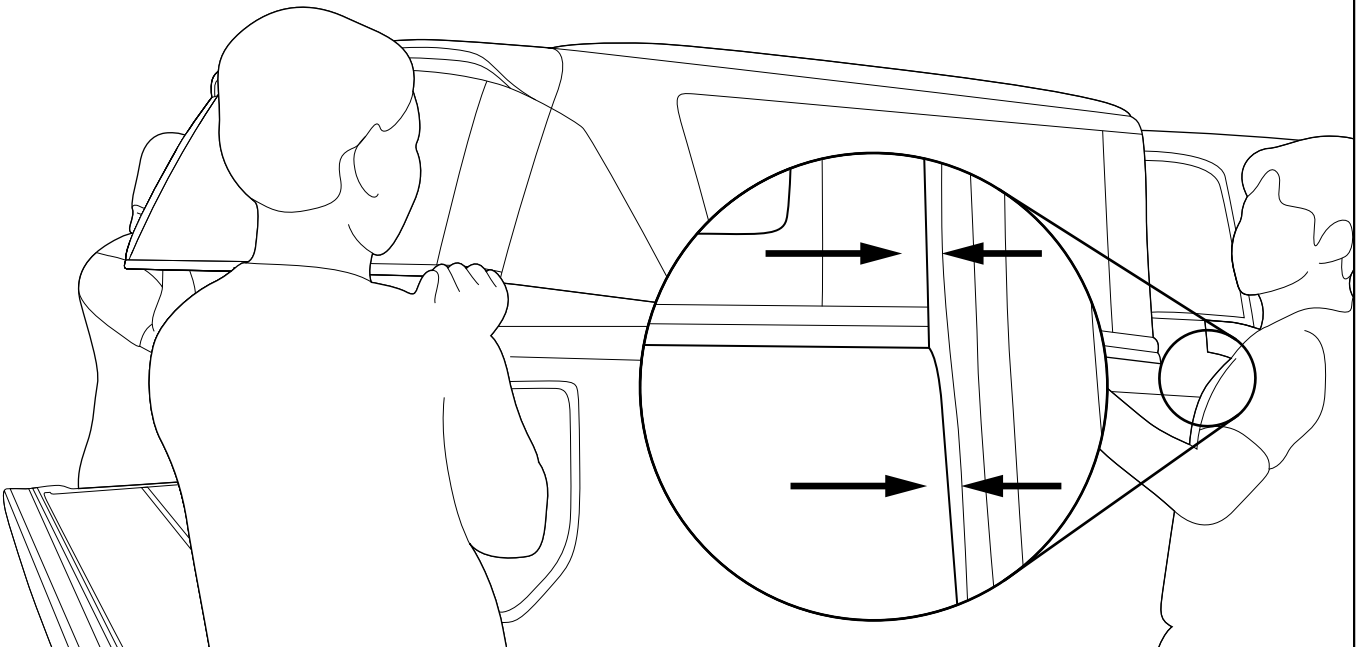
14



The process of lifting the canopy onto the vehicle tub by using 4 people for lifting.

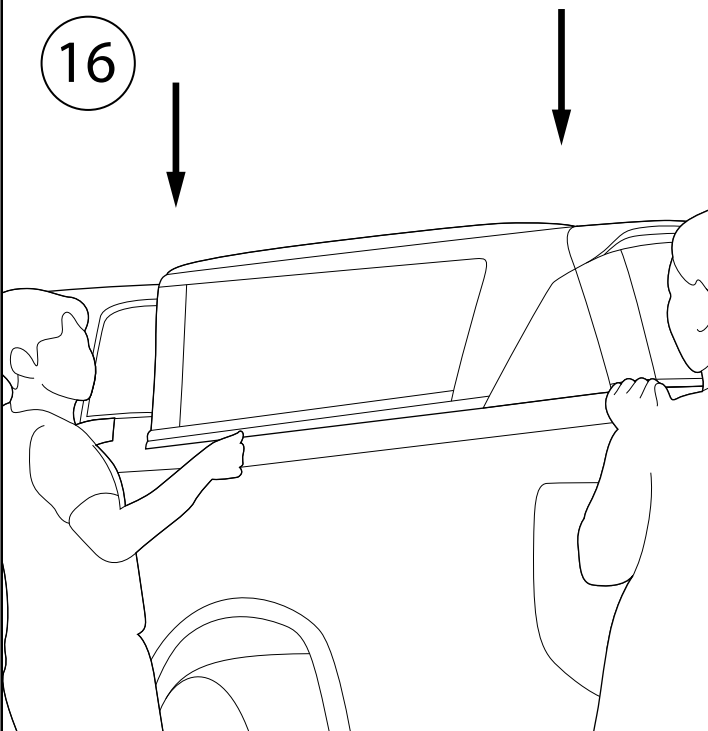


15



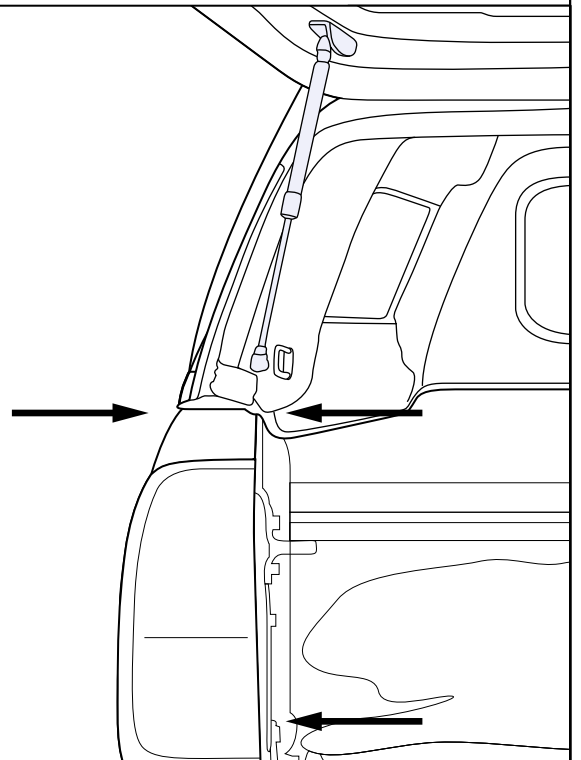
Lift canopy over the pick up truck by rising the rear part higher and the front part to be in the parallel with the edge of the vehicle tub.

16



After get the distance in front part and then put the rear part to cover the vehicle tub

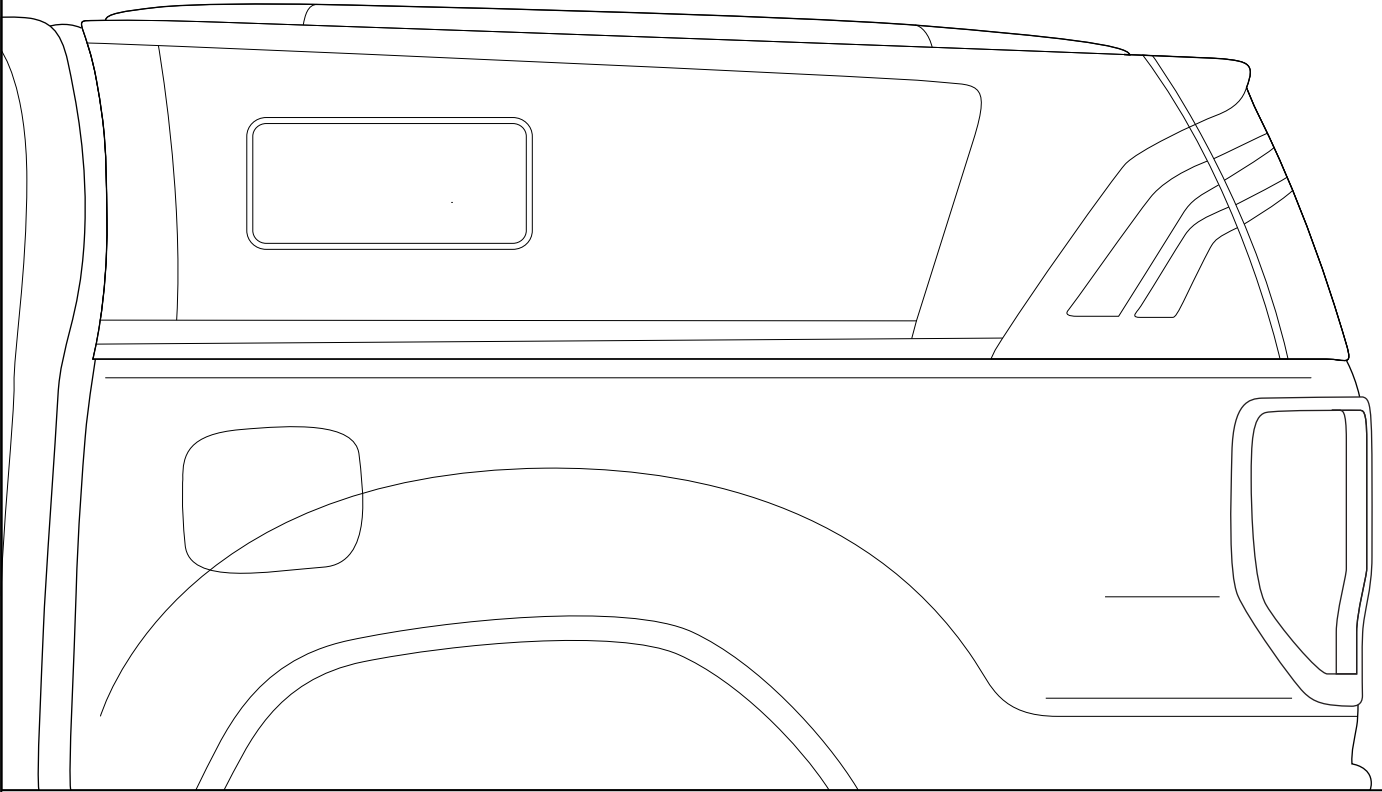
17



Make sure the distance between canopy edge and vehicle rear tub are equivalent both left and right sides.

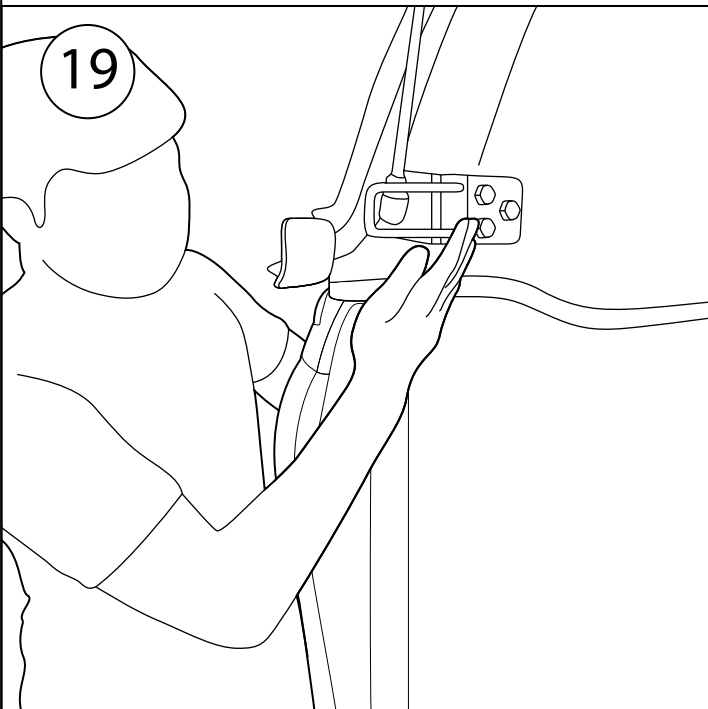


18

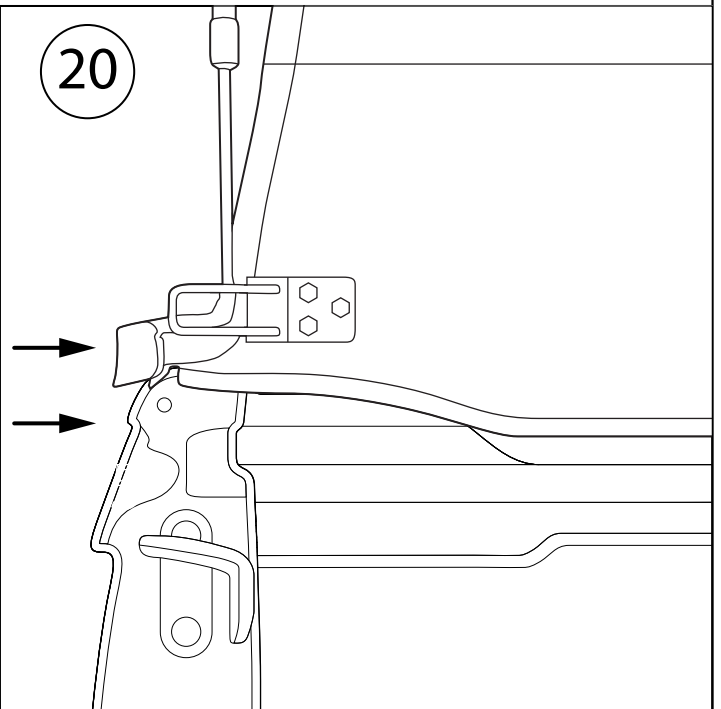


Side edge of canopy to be in the parallel with the Side edge of the vehicle tub.

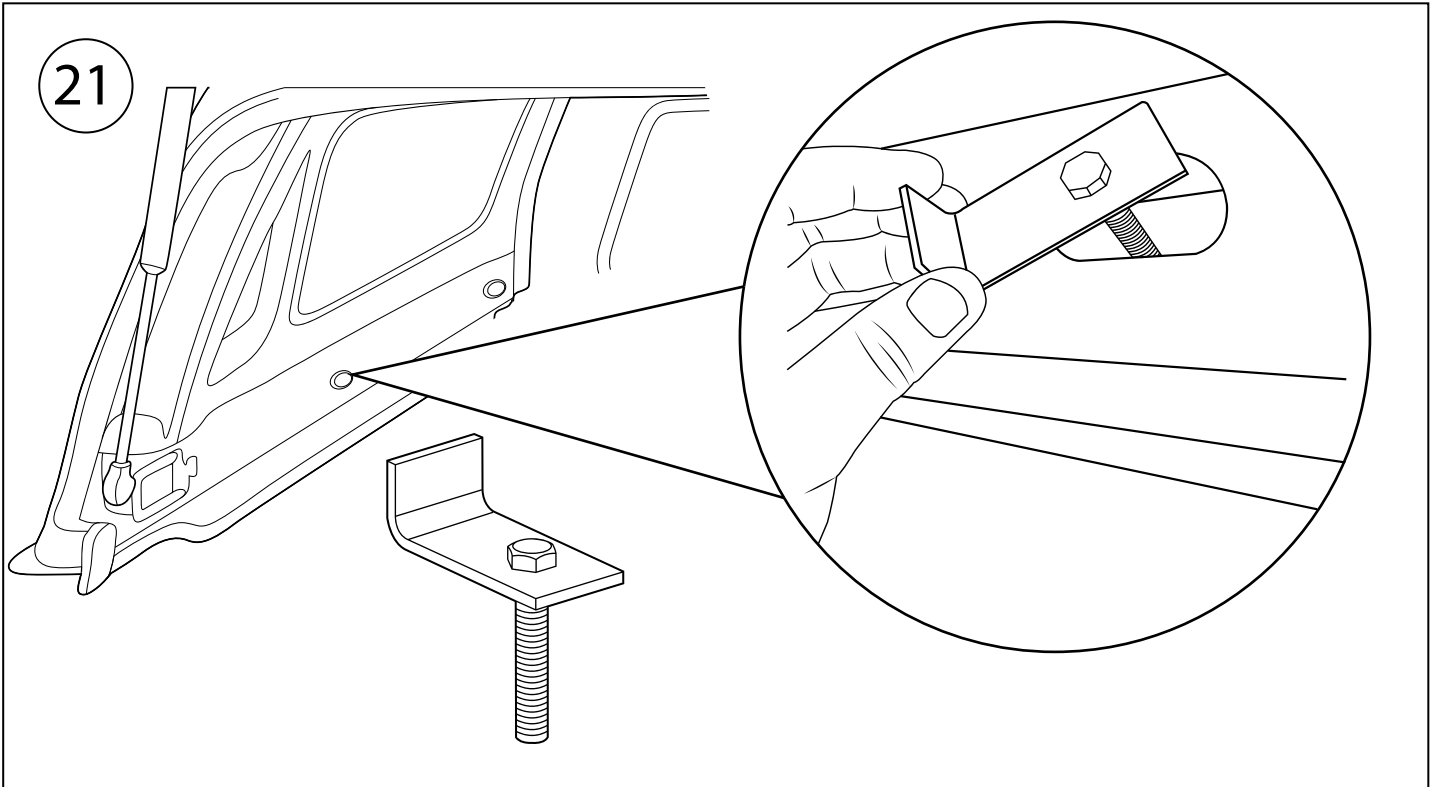
19



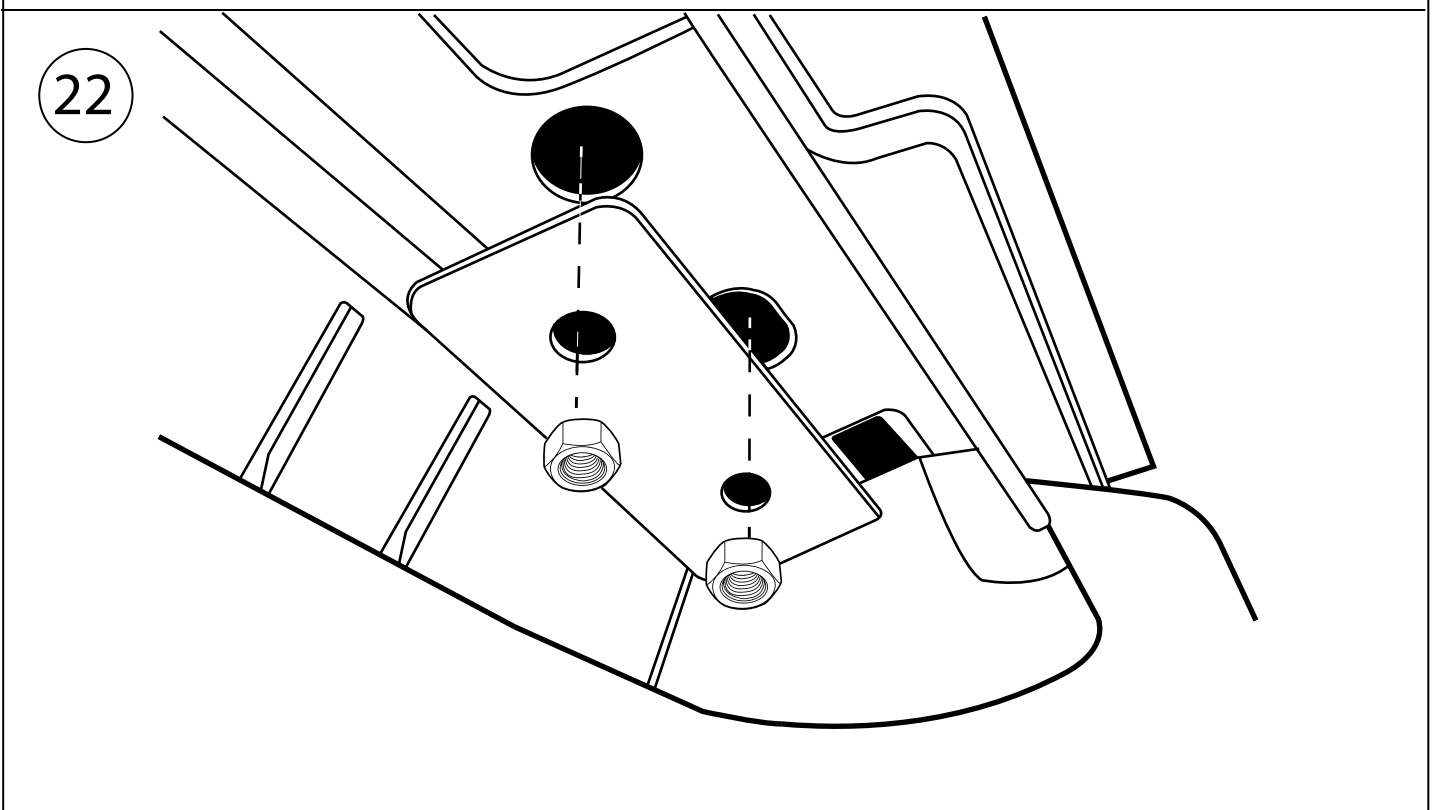
20



After finished measure the side part, check the distance at rear part of canopy which must have to be in the parallel with the Rear edge of the vehicle tub.



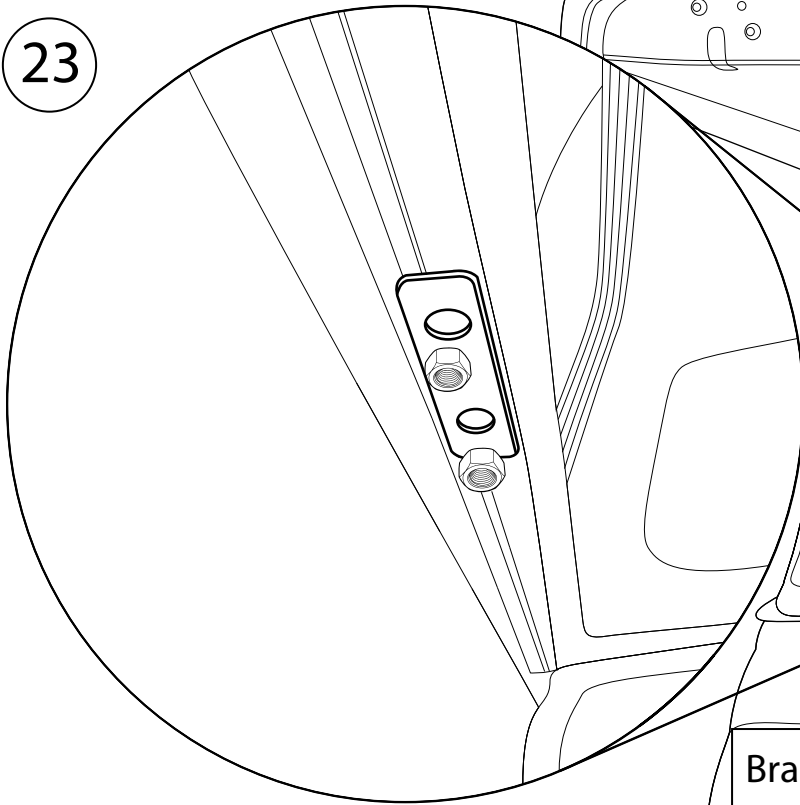
Bracket Lock Roof Bolt M8 mounting positions  
onto vehicle (left).



Install bracket to gether with M8 Nut along the spacer  
till canopy body spot.

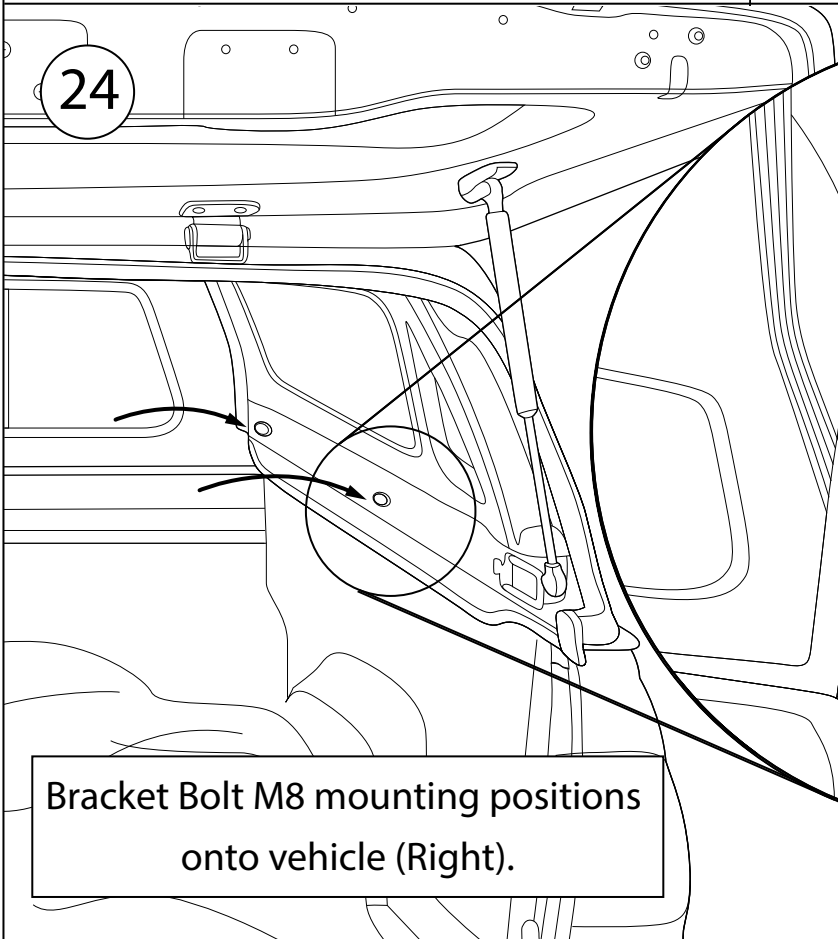


23

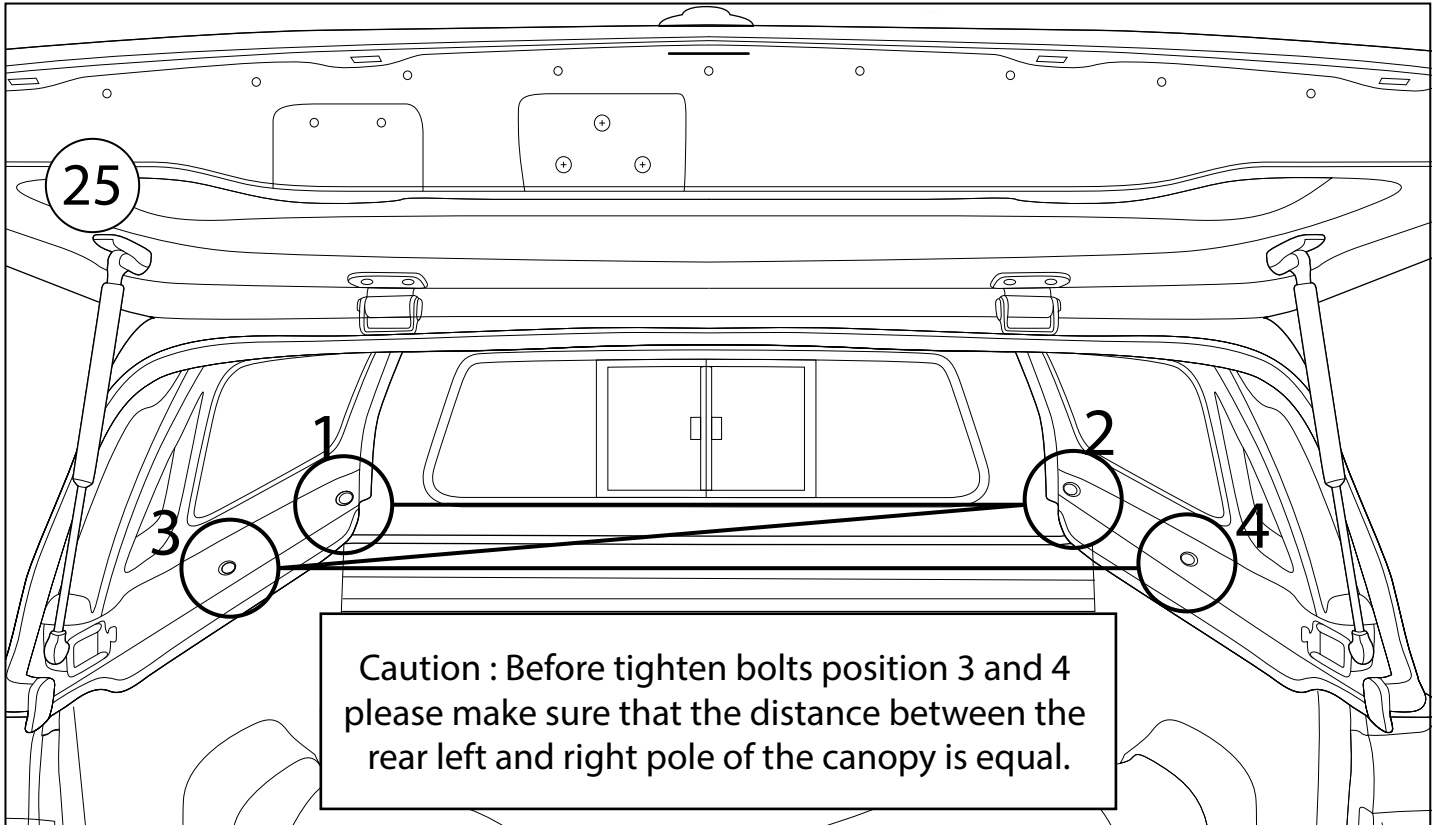


Bracket Bolt M8 mounting positions  
onto vehicle (left).

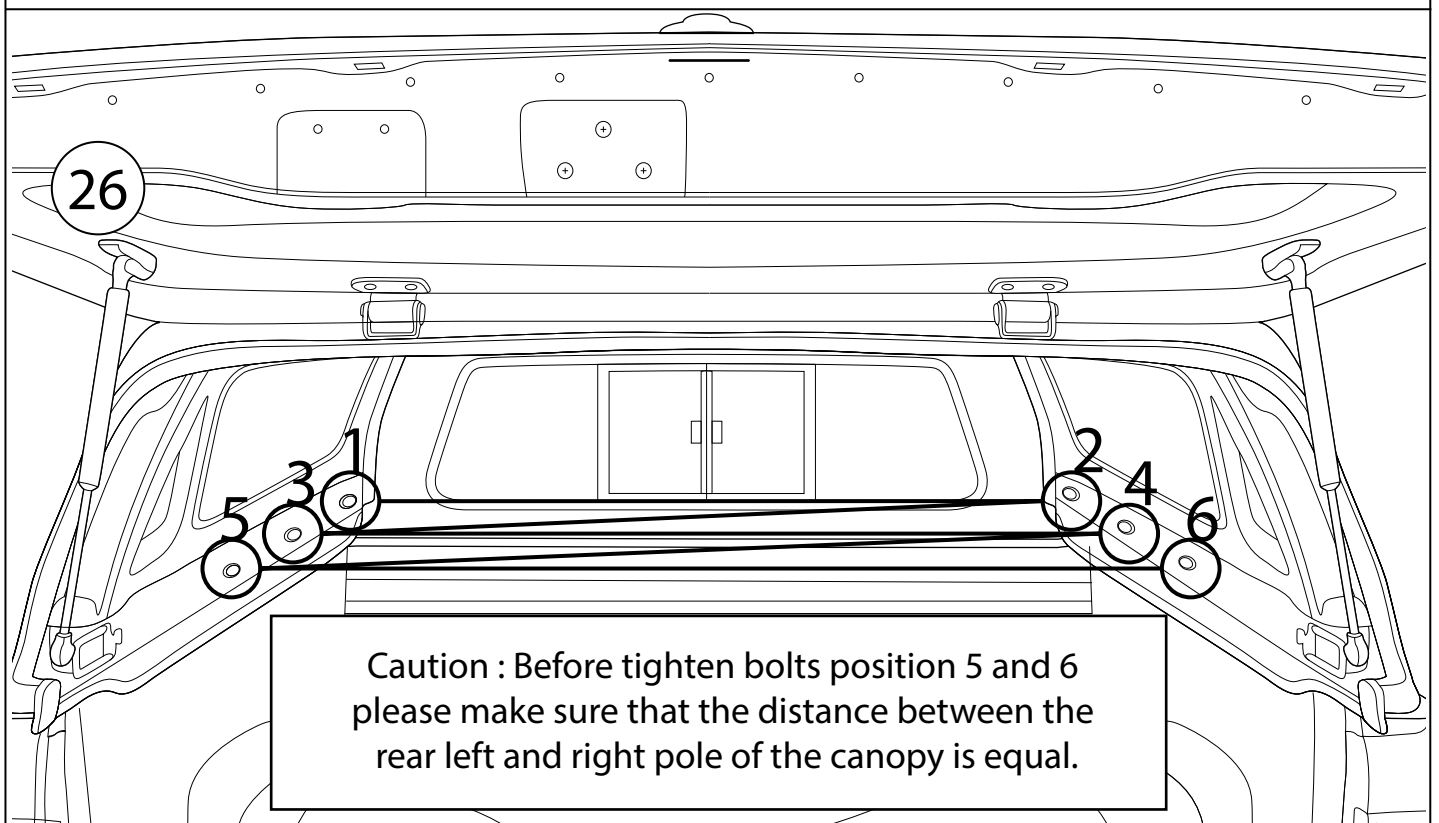
24



Bracket Bolt M8 mounting positions  
onto vehicle (Right).



Steps of canopy C-Clamp bolts tightening onto vehicle.

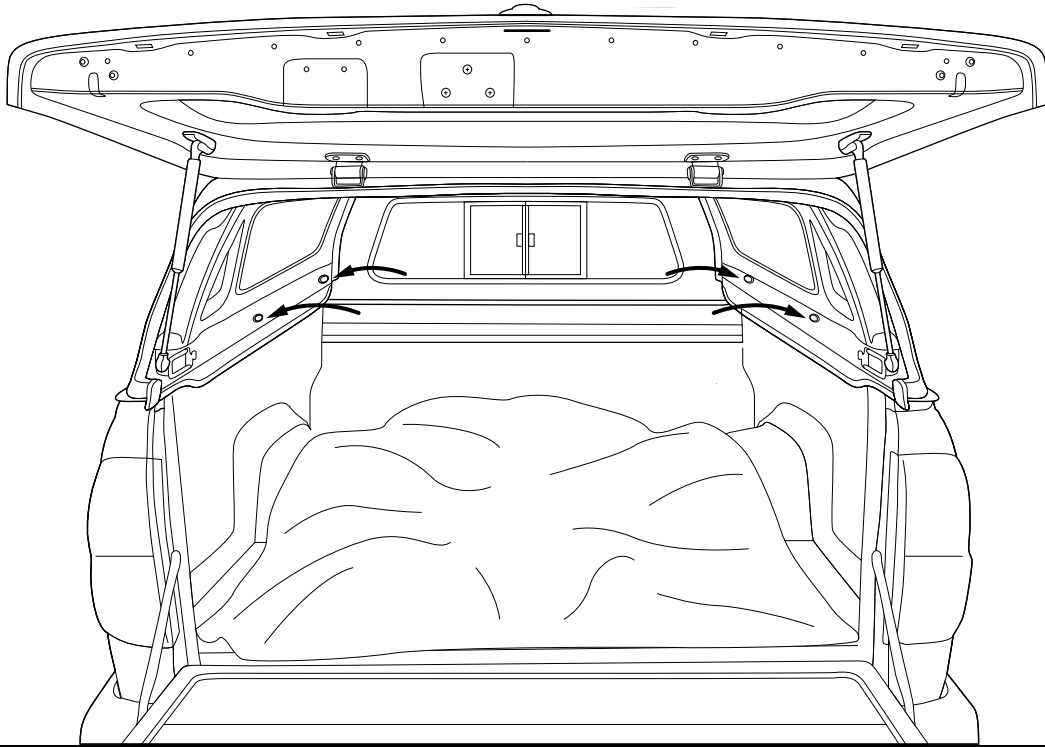


Steps of canopy C-Clamp bolts tightening onto vehicle.



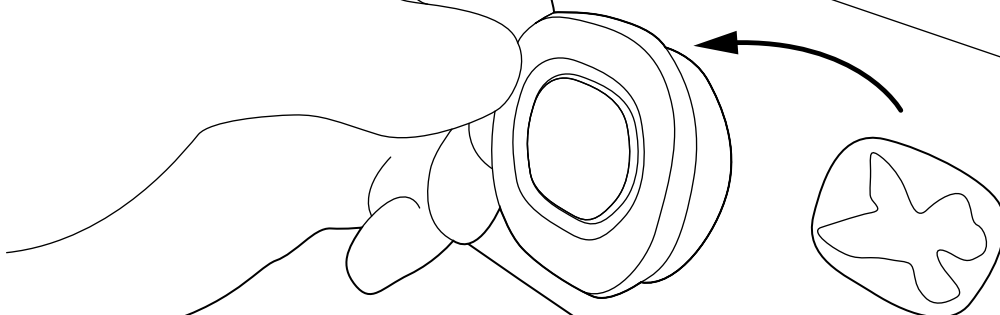
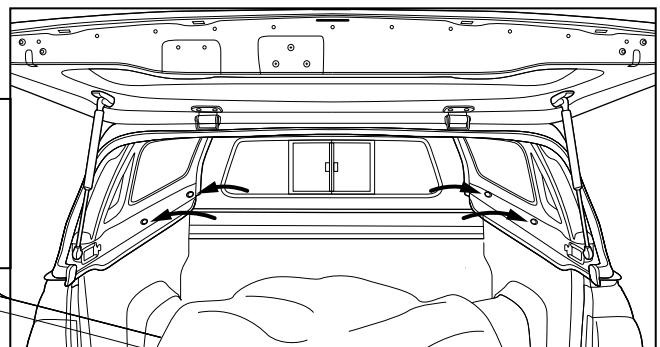
27

The process of C-Clamp installation  
TL-1 canopy model with the vehicle



28

Open / take off the rubber plug



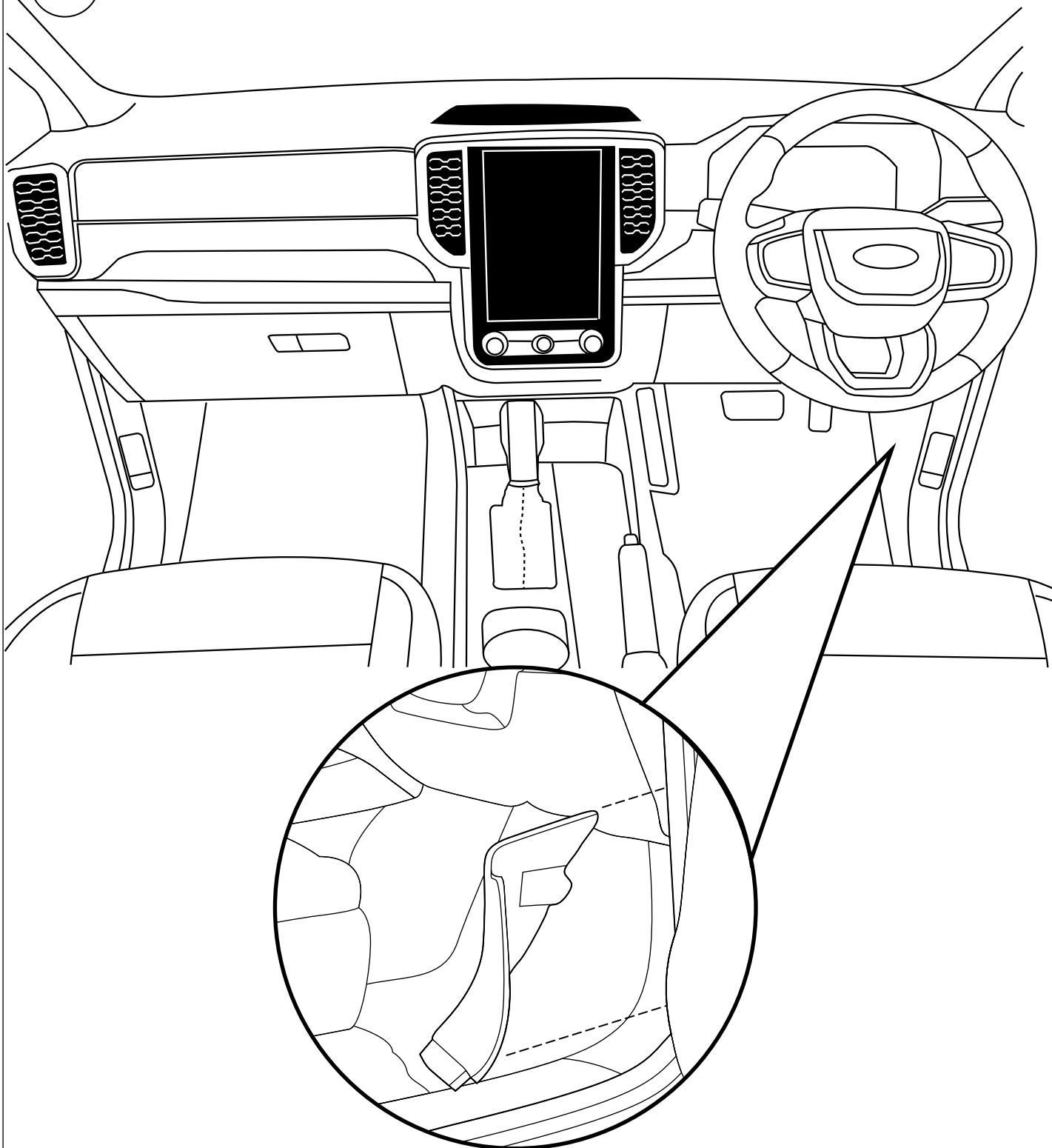


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# Electrical Installation



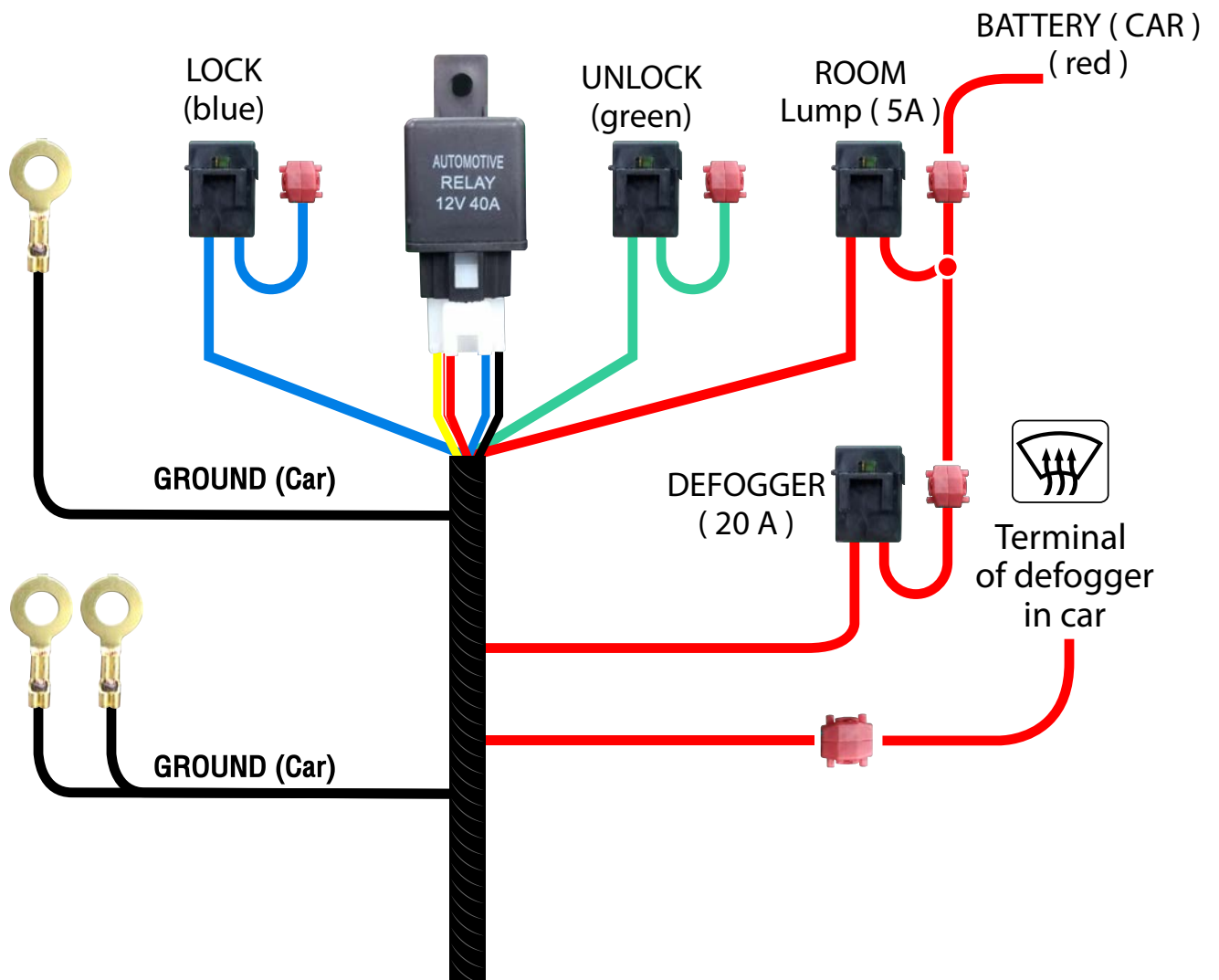
29



Take off the Wiring Cover at the driver side in order to check the wiring position.



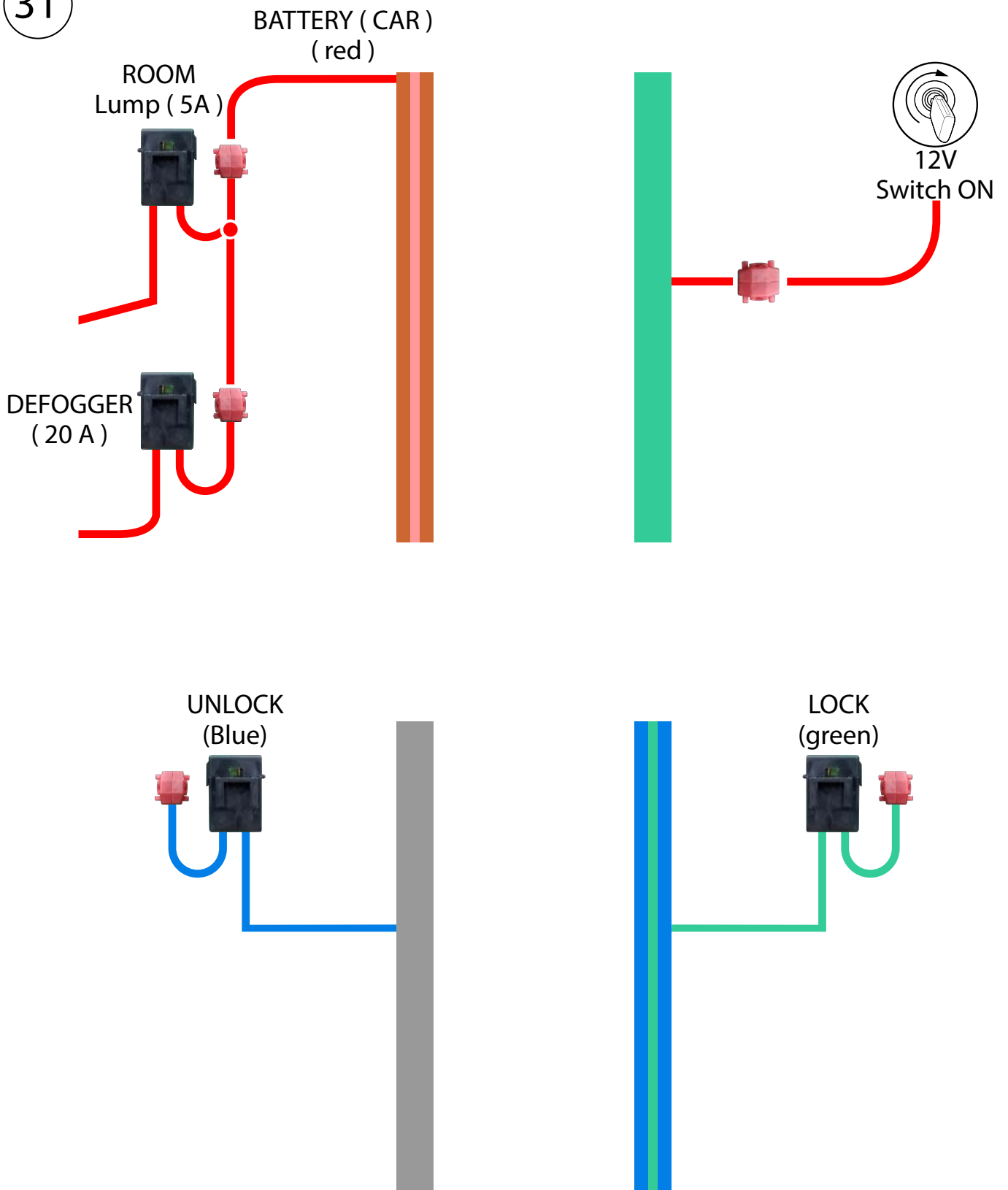
30



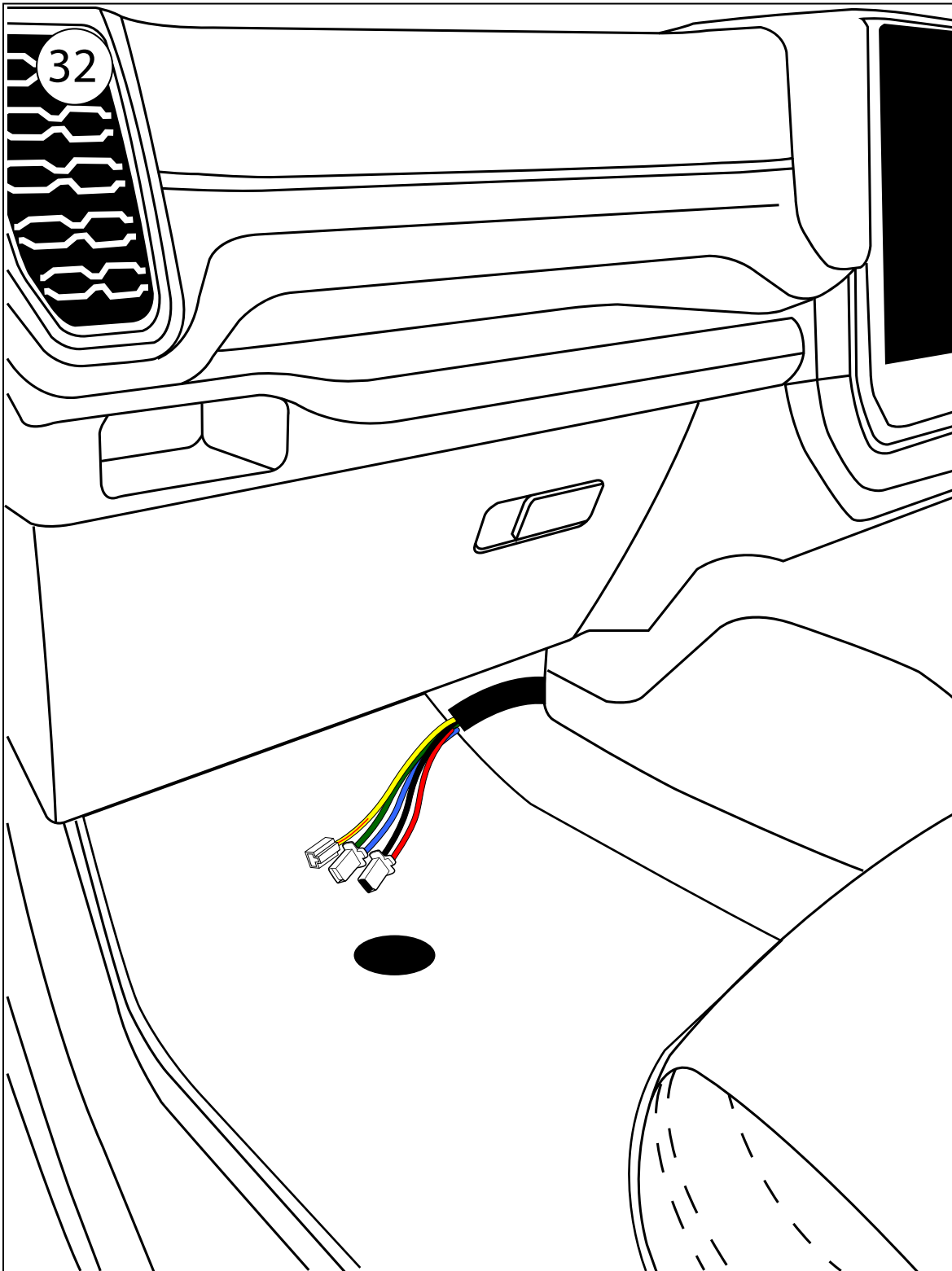
Harness Central Lock No.38



31



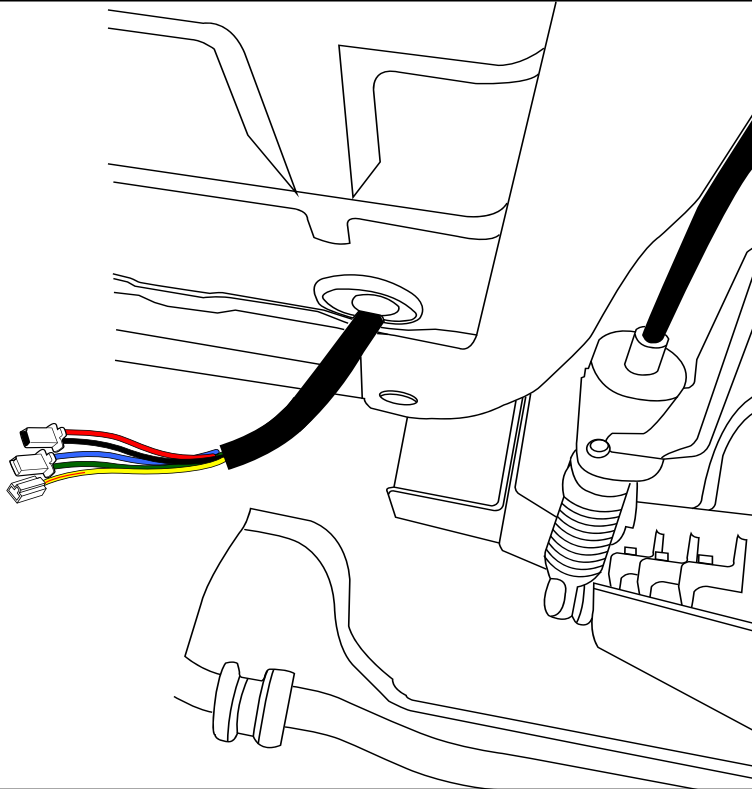
Harness Central Lock No.38



Running canopy wiring via vehicle wiring hole/pipe along under the chassis.



33



Run the wiring through the hole of the vehicle floor and seal to protect water leaking problem.

34

## The Step of wiring run

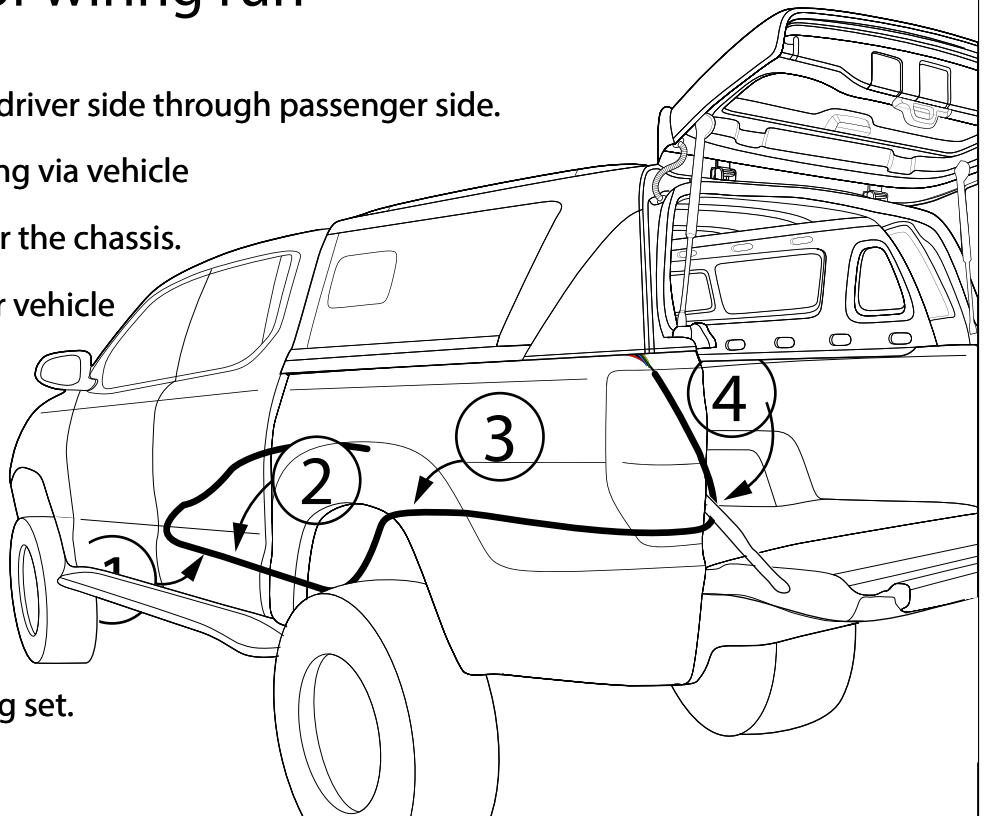
Point 1 Wiring running from driver side through passenger side.

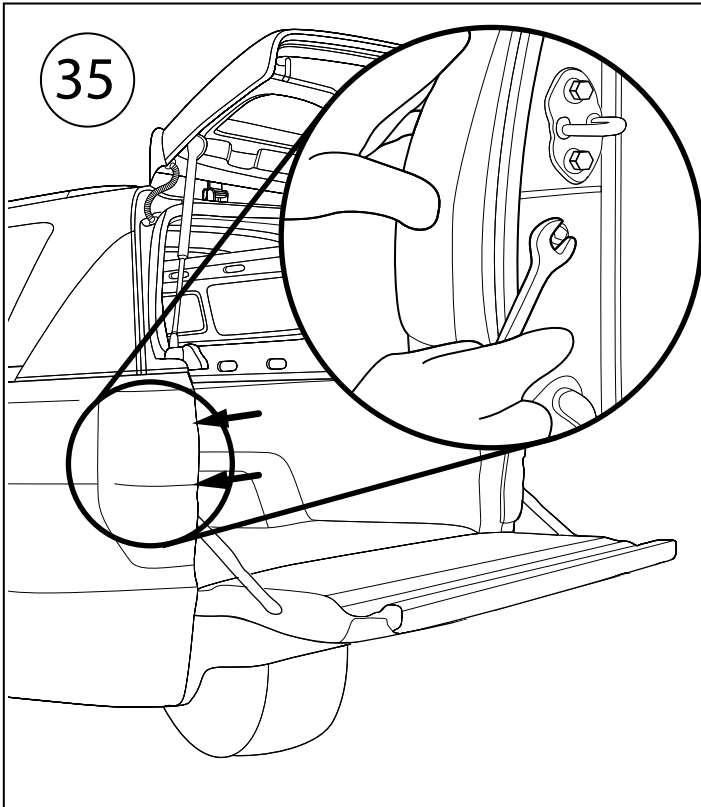
Point 2 Running canopy wiring via vehicle wiring hole/pipe along under the chassis.

Point 3 Wiring that run under vehicle along the chassis.

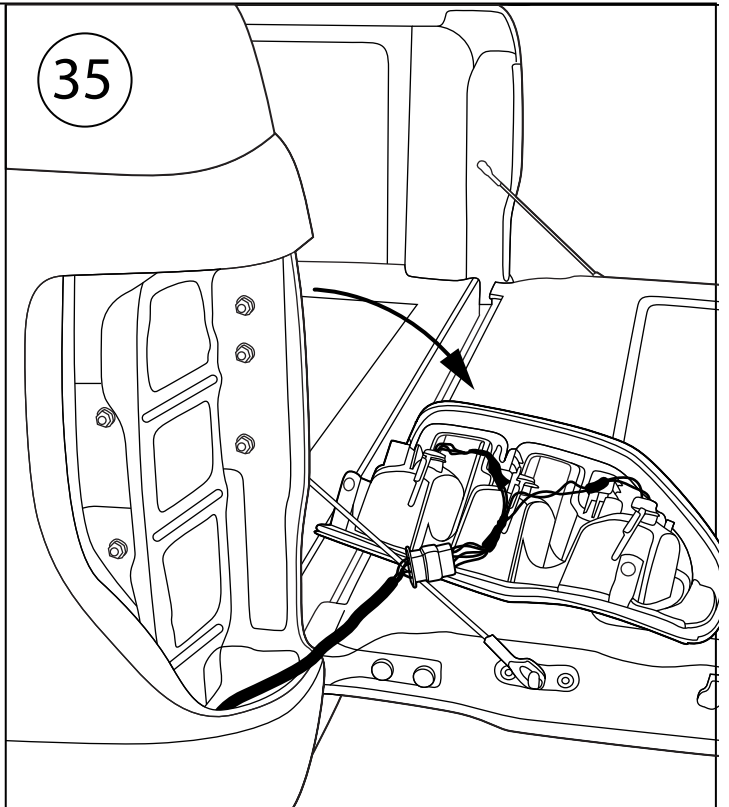
Point 4 Wiring that run via chassis at the fender area.

Point 5 Wiring that running up the rear light in order to connect with the other wiring set.

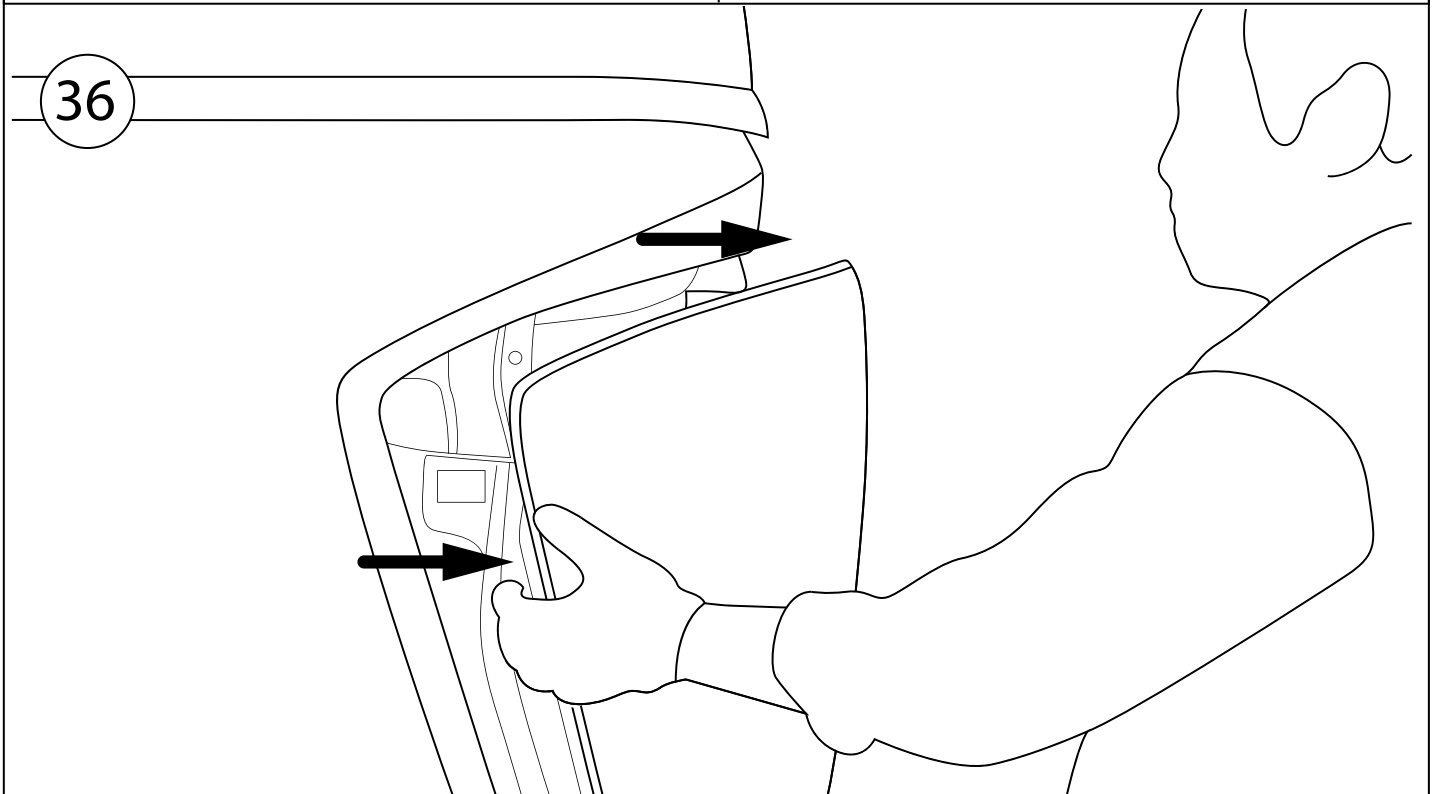




Take off the Rear Light by using wrench No.10



Take off the Rear Light vehicle.

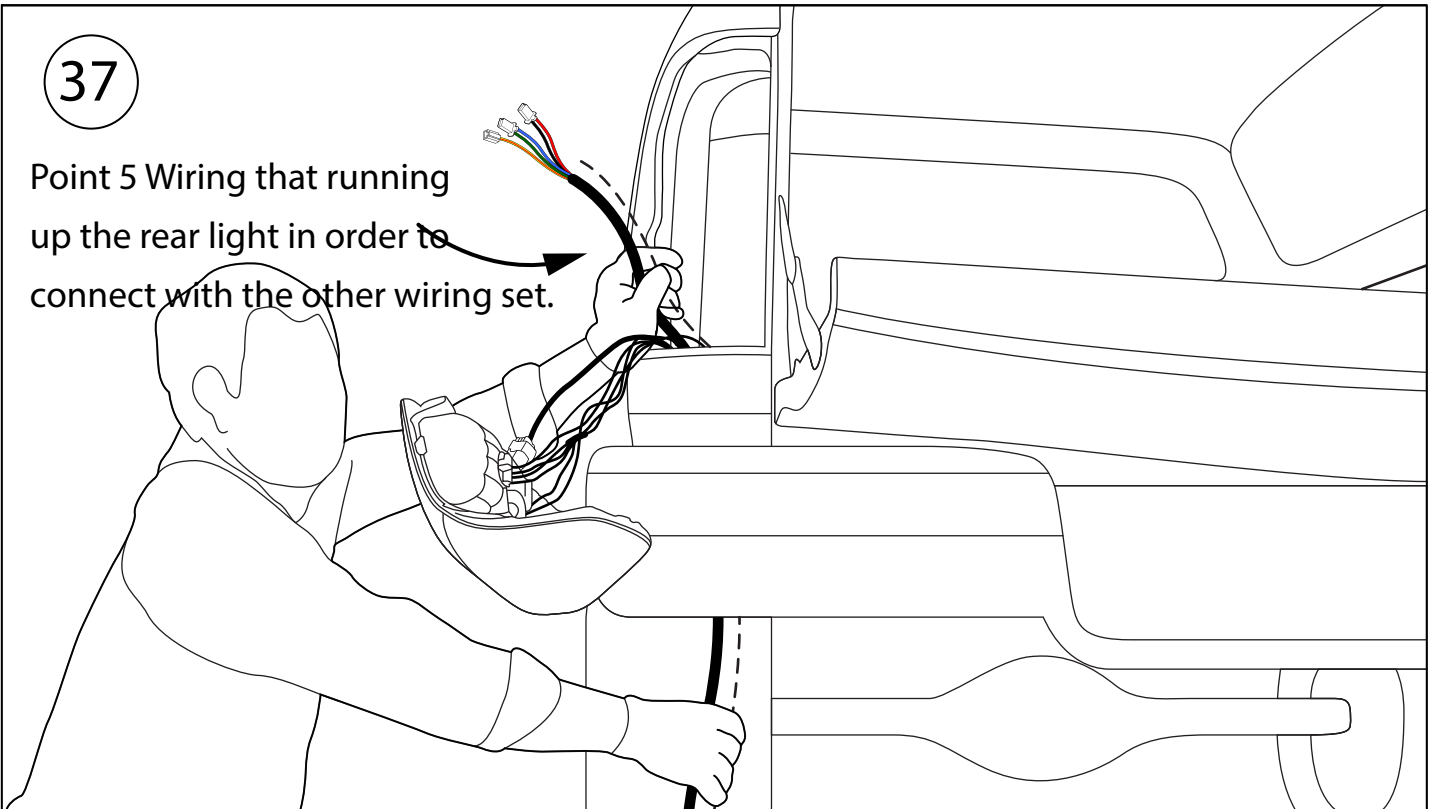


Take off the Rear Light vehicle.



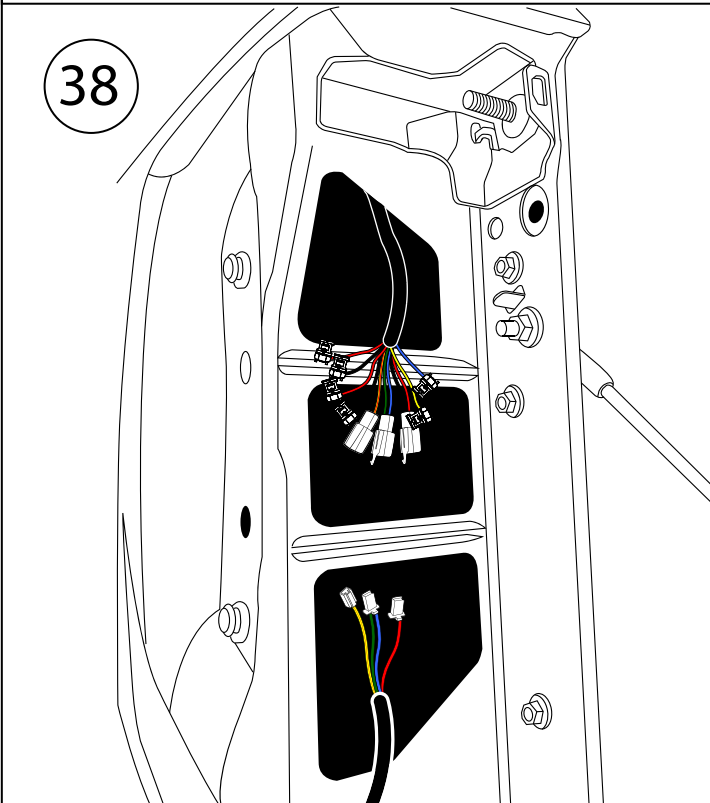
37

Point 5 Wiring that running up the rear light in order to connect with the other wiring set.

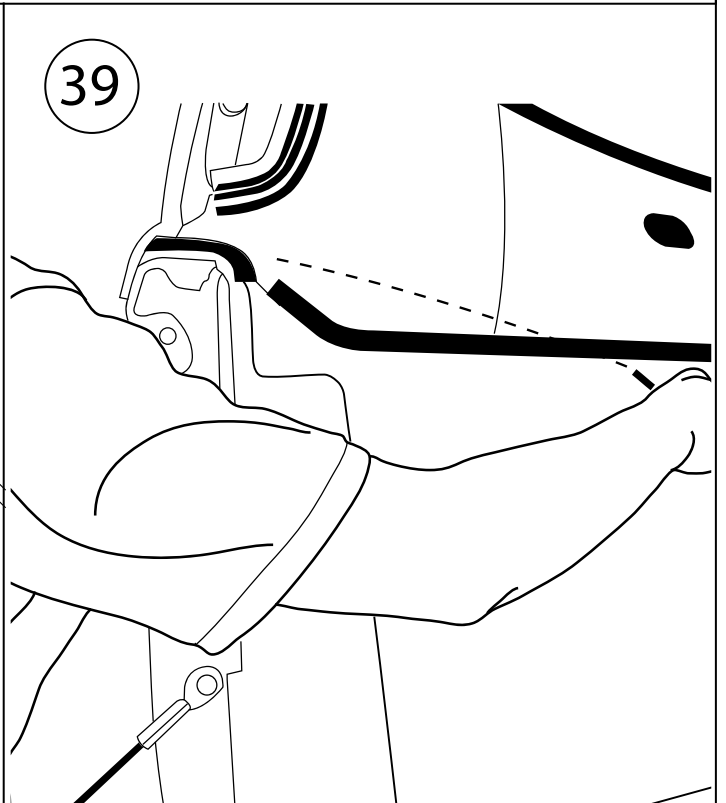


Running the Harness Central Lock No.38 up to the vehicle rear light in order to connects with the Harness Central Lock No.40.

38

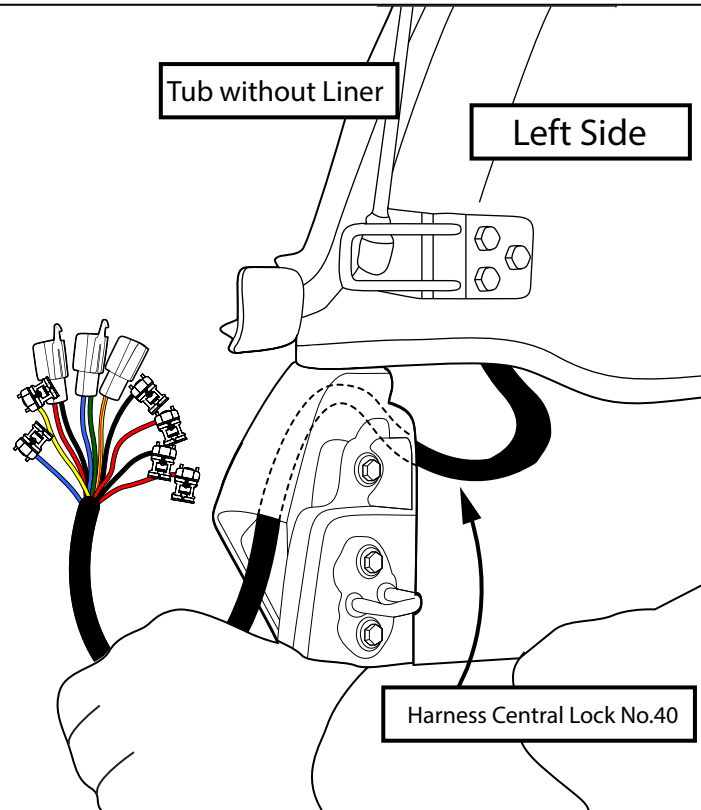


39



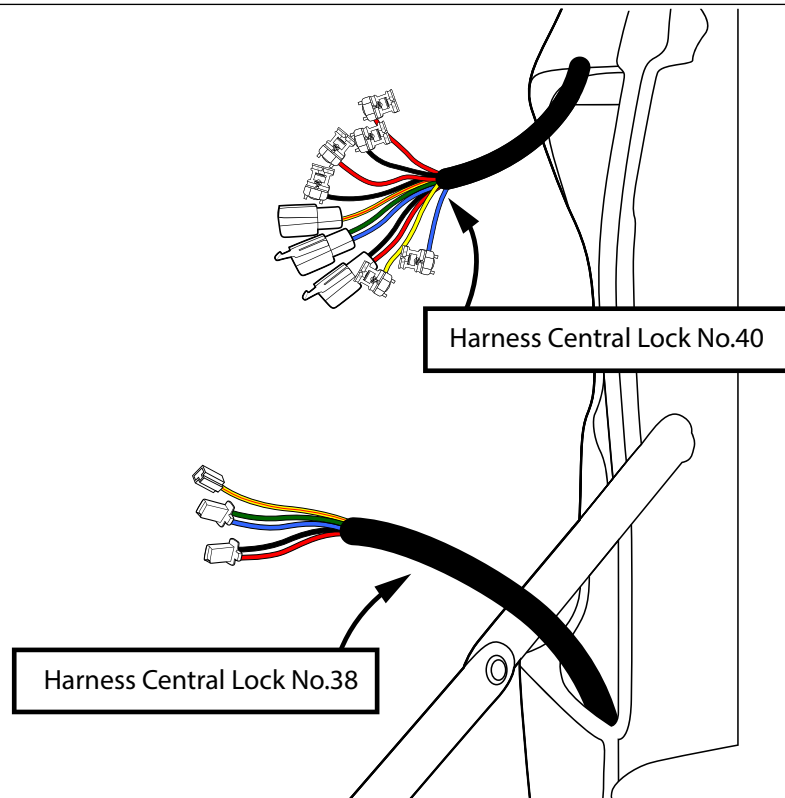
Run the rod along the vehicle edge till the Rear vehicle light.

40

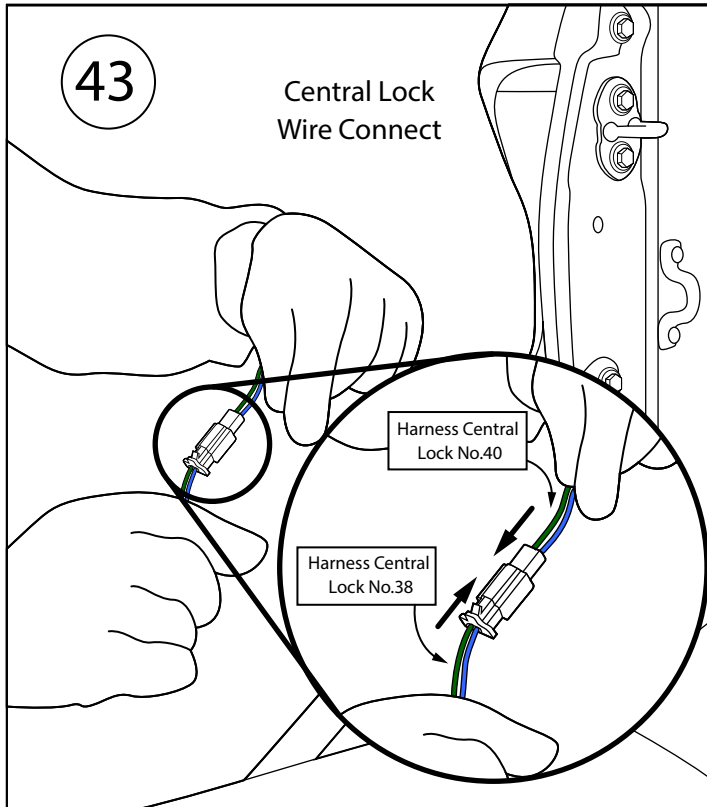


Run the Harness Central Lock No.38 along the vehicle tub channel out of the Rear Light Socket.

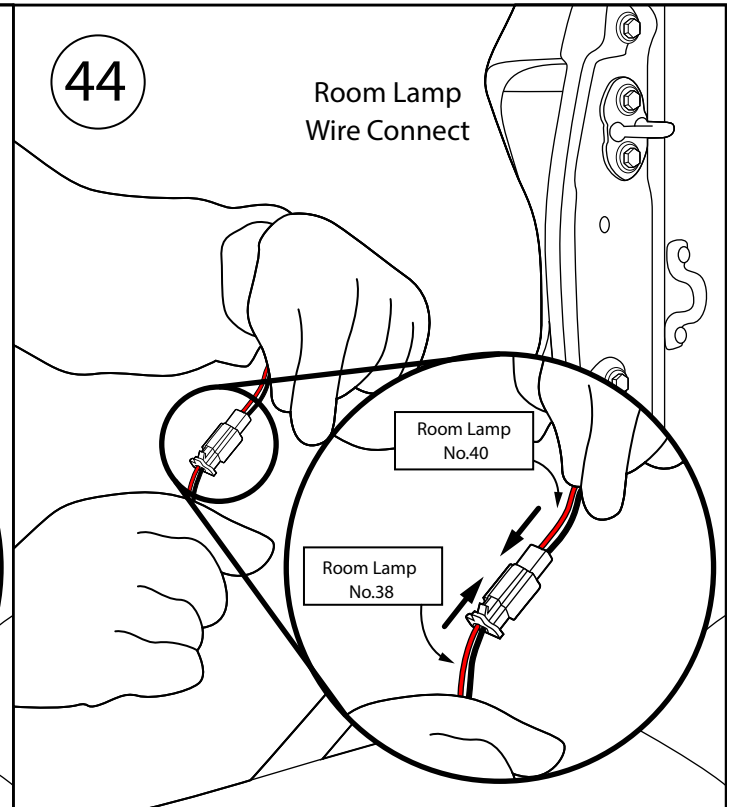
41



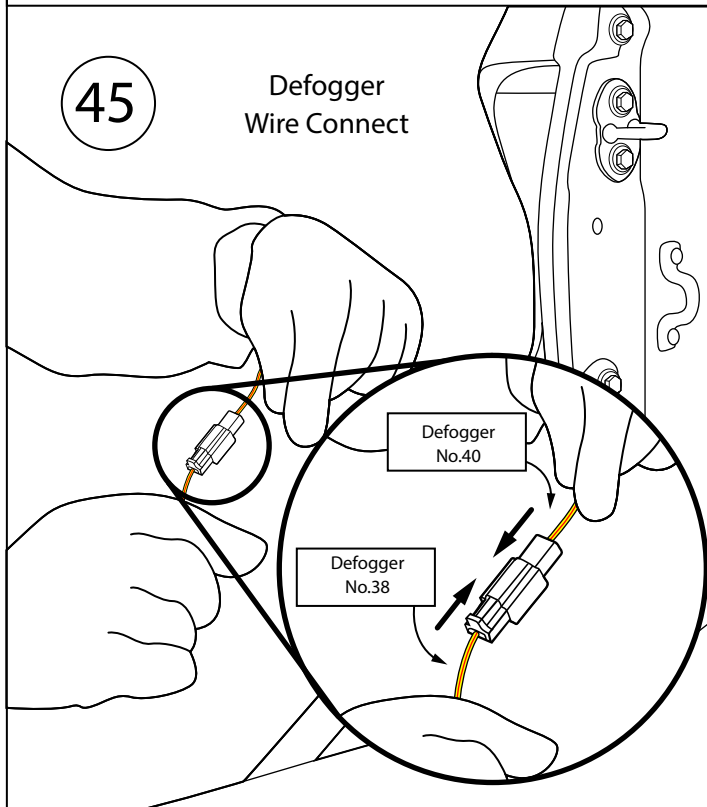
The Harness Central Lock No.40 wiring vehicle position and the Harness Central Lock No.38 wiring set.



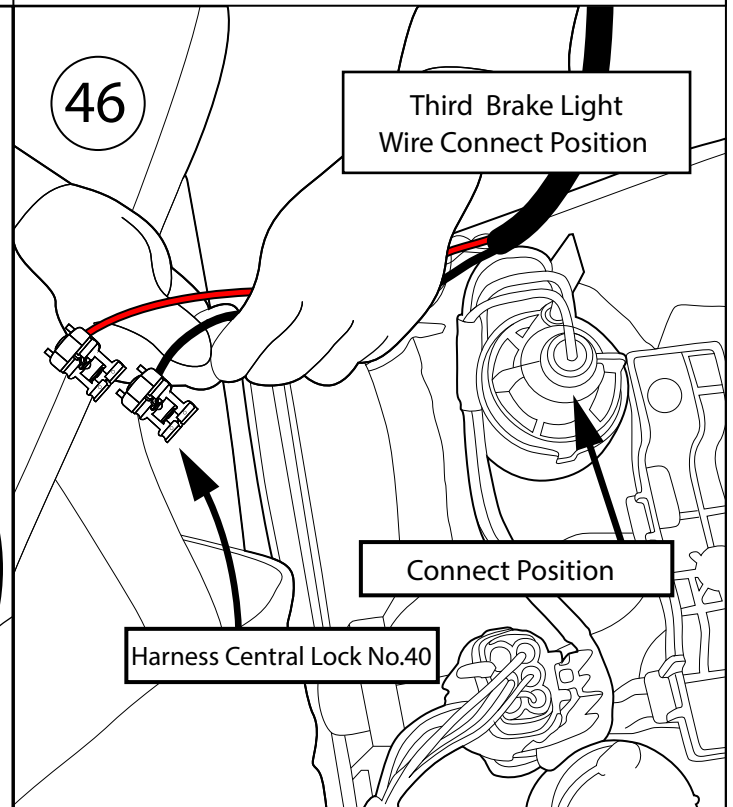
The Process of Connecting Central Lock (BL,DG) Wiring of the Harness Central lock NO.40 With the Central Lock (BL,DG) Wiring of the Harness Central lock NO.38



The Process of Connecting the Room Lamp (RD,BK) Wiring Harness Central lock NO.40 With the Room Lamp (RD,BK) Wiring Harness Central lock NO.38



The Process of Connecting Central Lock (BL,DG) Wiring of the Harness Central lock NO.40 With the Central Lock (BL,DG) AC Wiring of the Harness Central lock NO.38

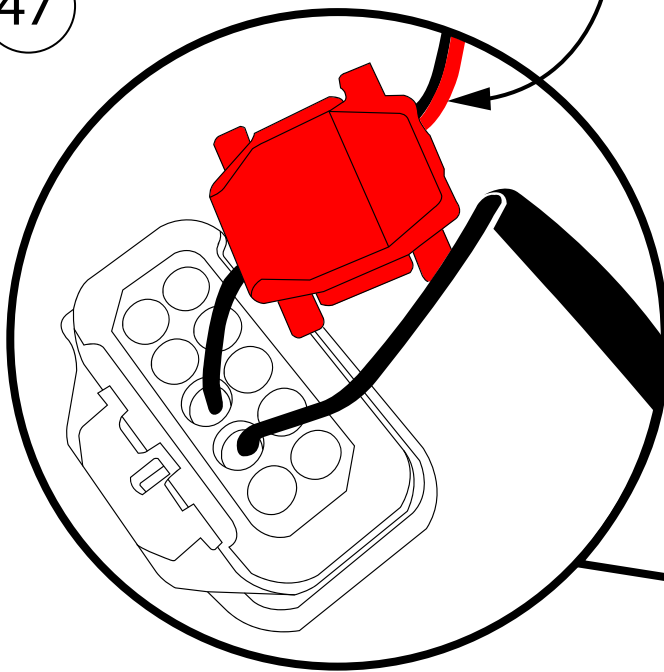


The position of connecting the Red and Black Wiring of the Third Brake Light (RD,BK) circuit of the Harness Central Lock No.38 with the vehicle rear light.

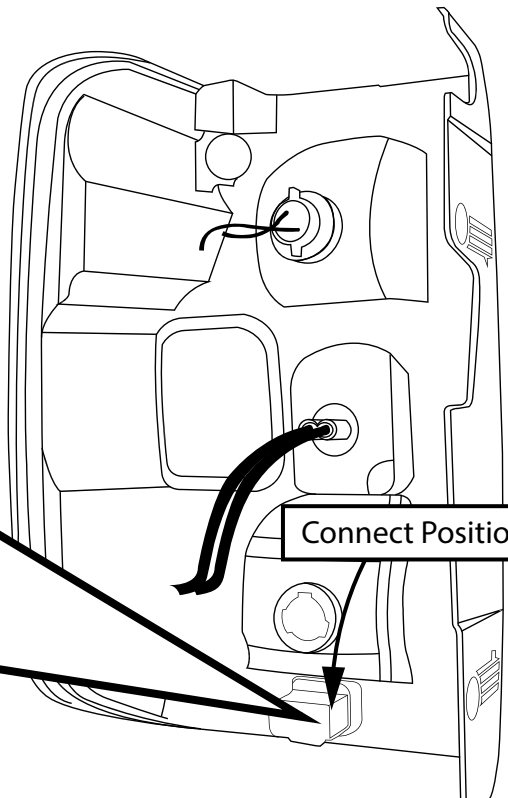


47

Harness Central Lock No.40



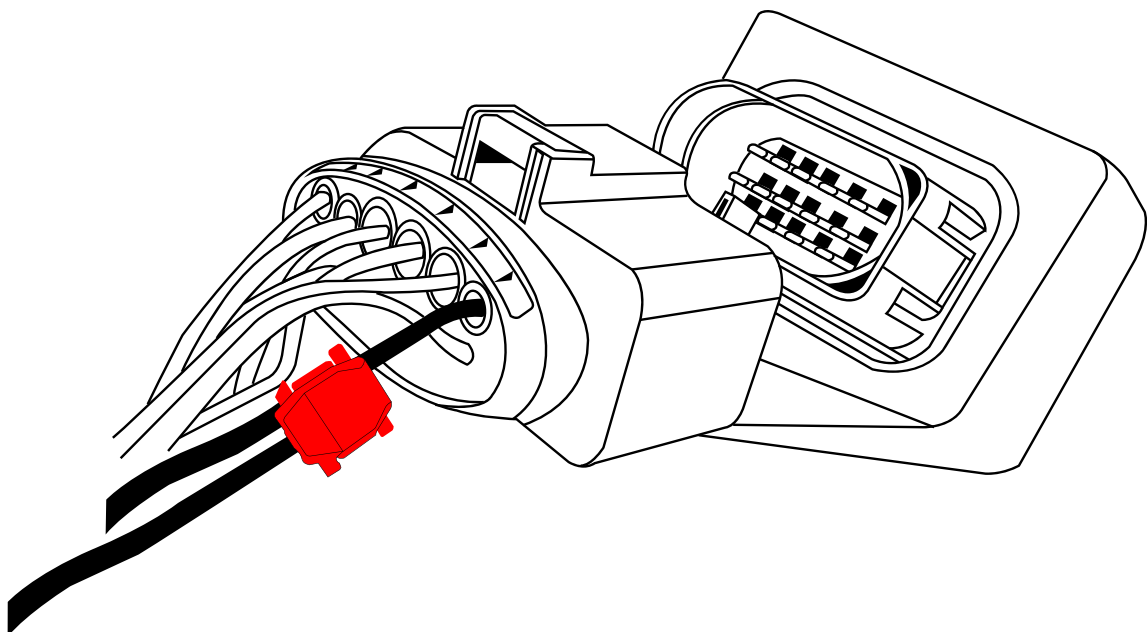
Connect Position



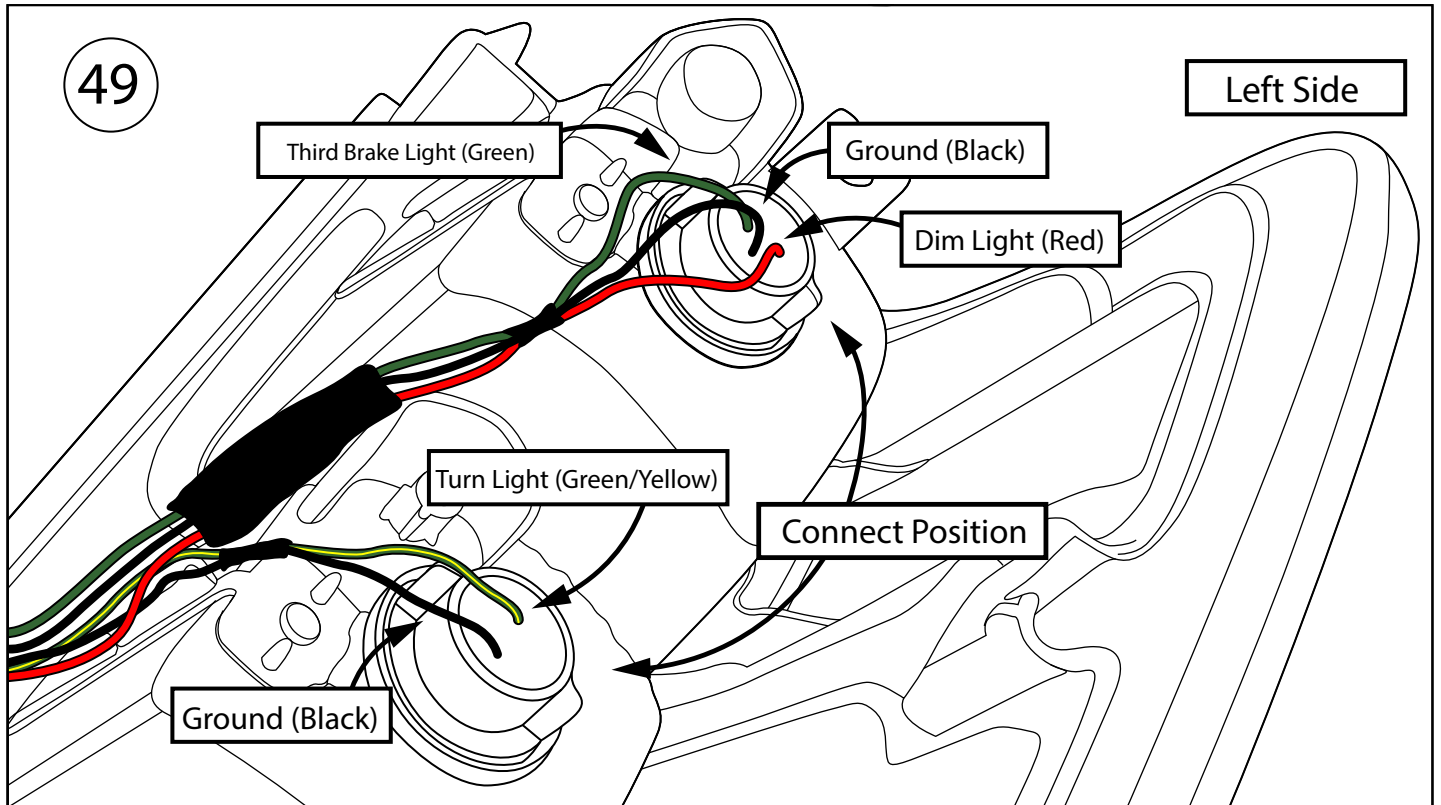
Connect the Red wiring, third Brake Light ( RD ) of the Harness Central Lock No.40 with the Black Brake Light Wiring on the Left Side of the Rear vehicle light.

48

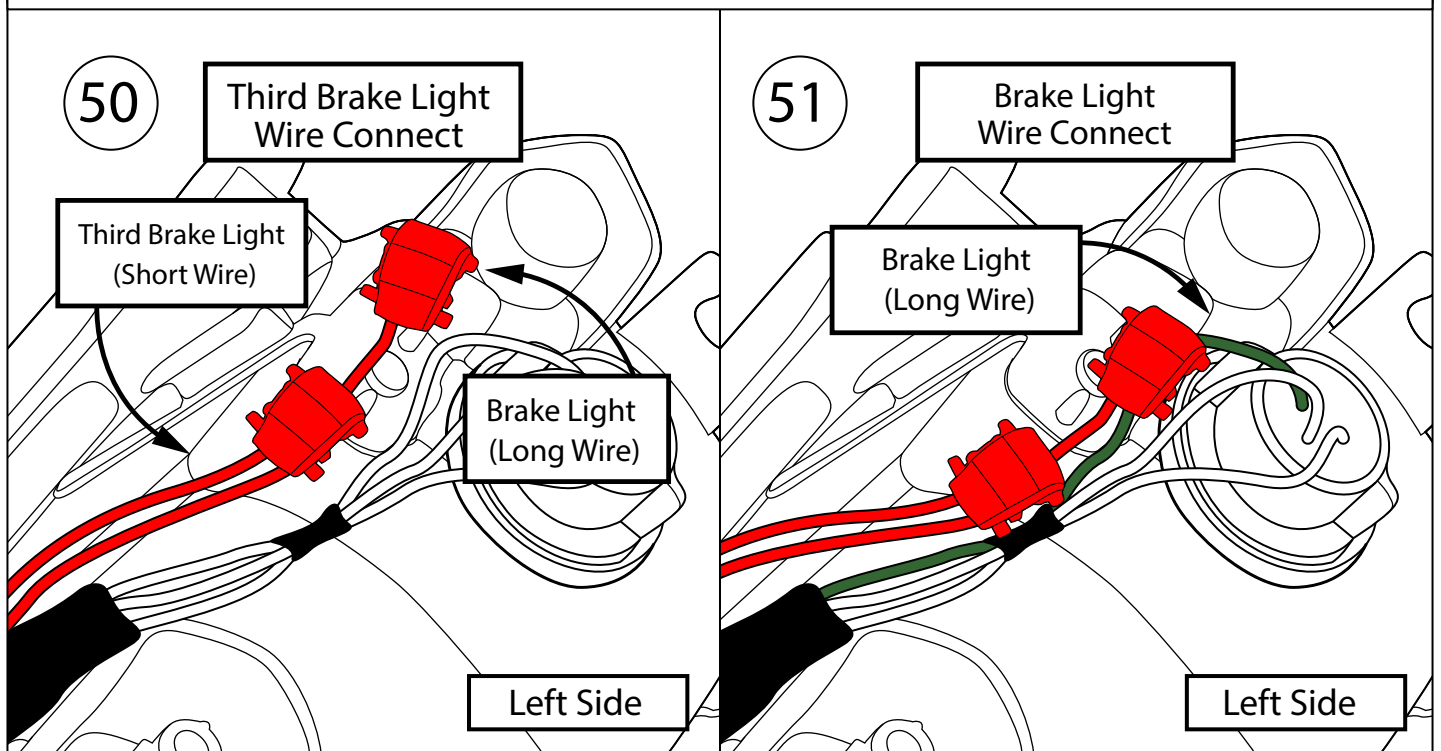
## ***WILDTRAK***



Connect Position Wiring Brake Light ( Wildtrak )

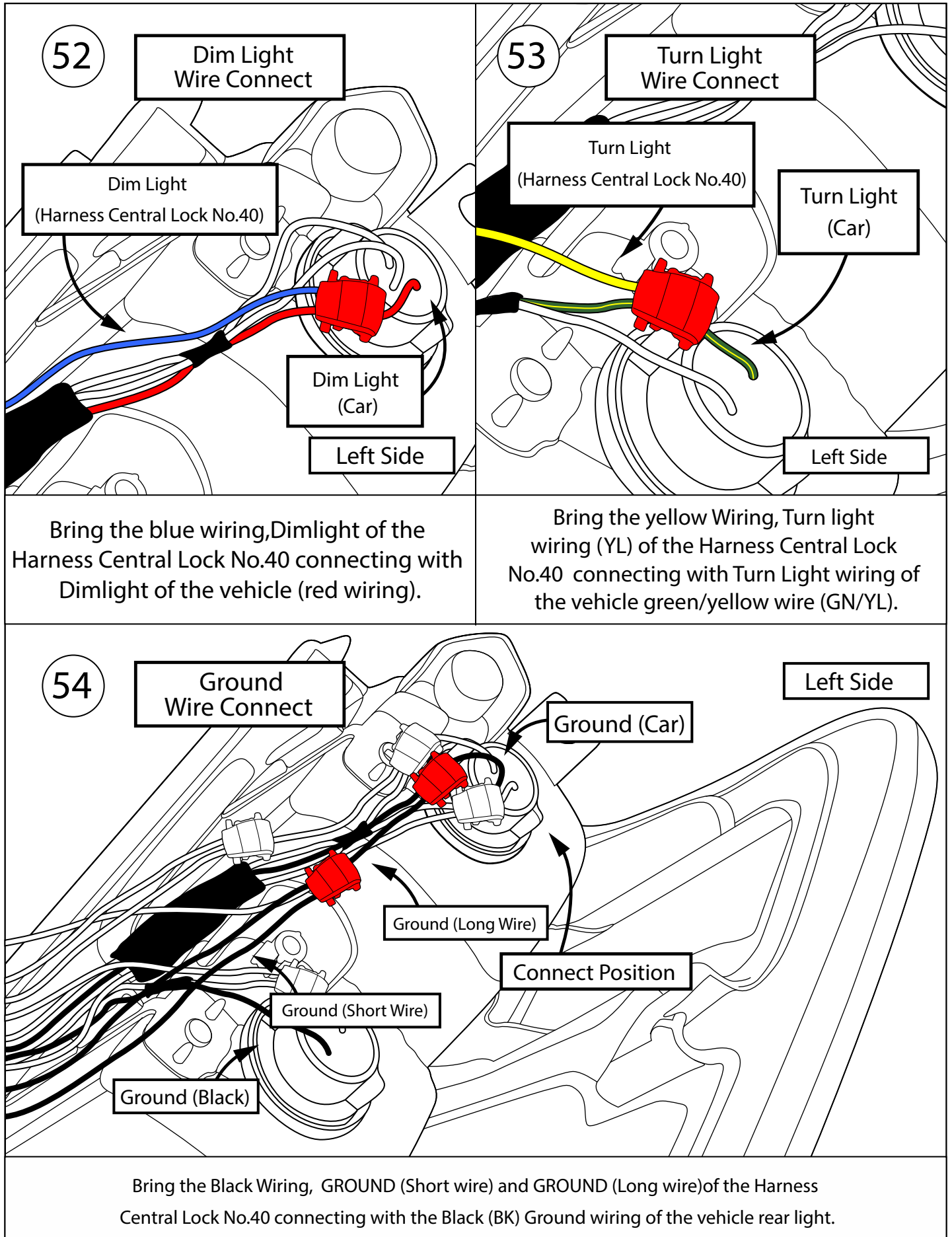


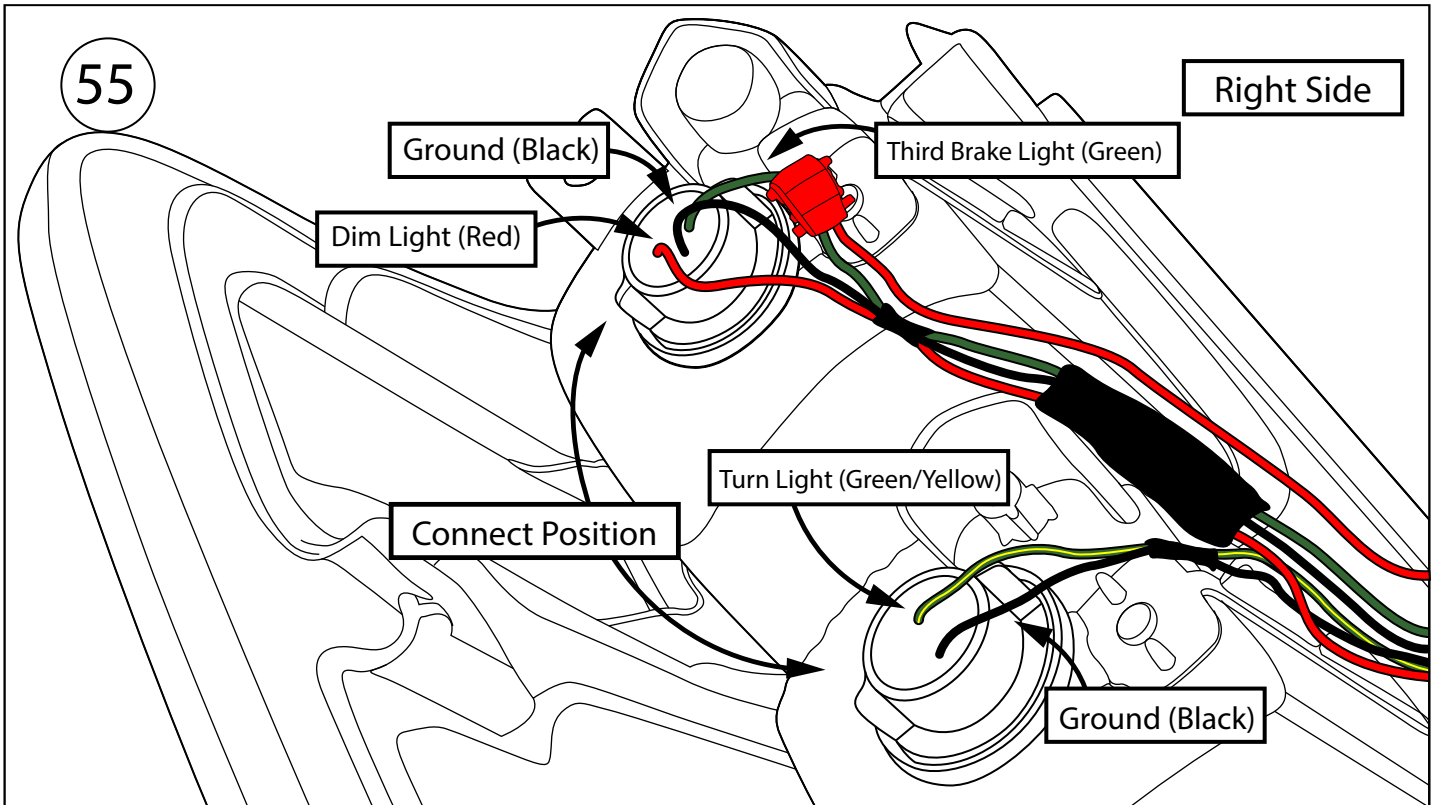
Third Brake Light , Brake Light , Dim Light , Turn Light and Ground of the vehicle wire connect position.



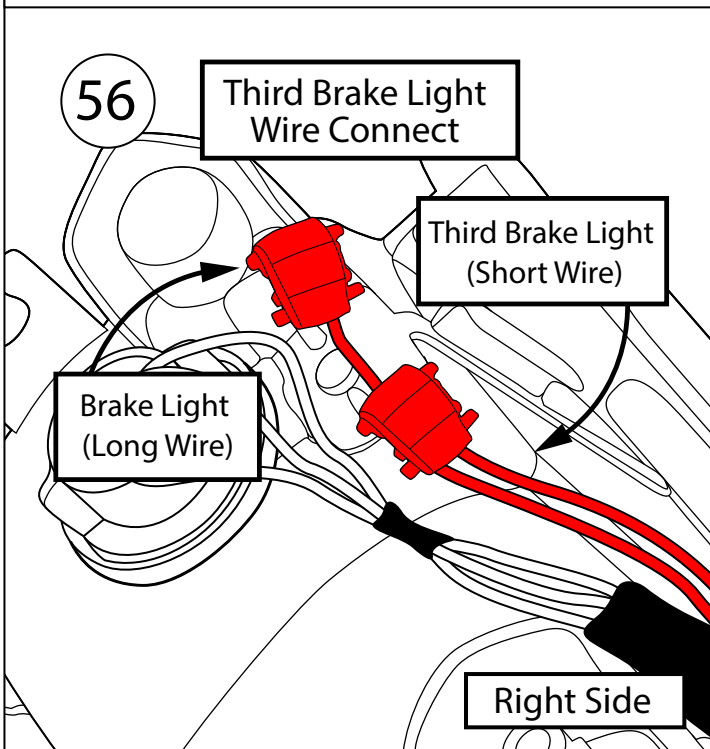
Bring the red wiring, Third Brake Light (Short wire) of the Harness Central Lock No.40 connecting with Brake Light (Long wire) of the Harness Central Lock No.40.

After finish the installation step no.50 Bring the Red Wiring, Brake wiring (Long wire) of the Harness Central Lock No.40 connecting with the wiring (Green wire) of the vehicle.

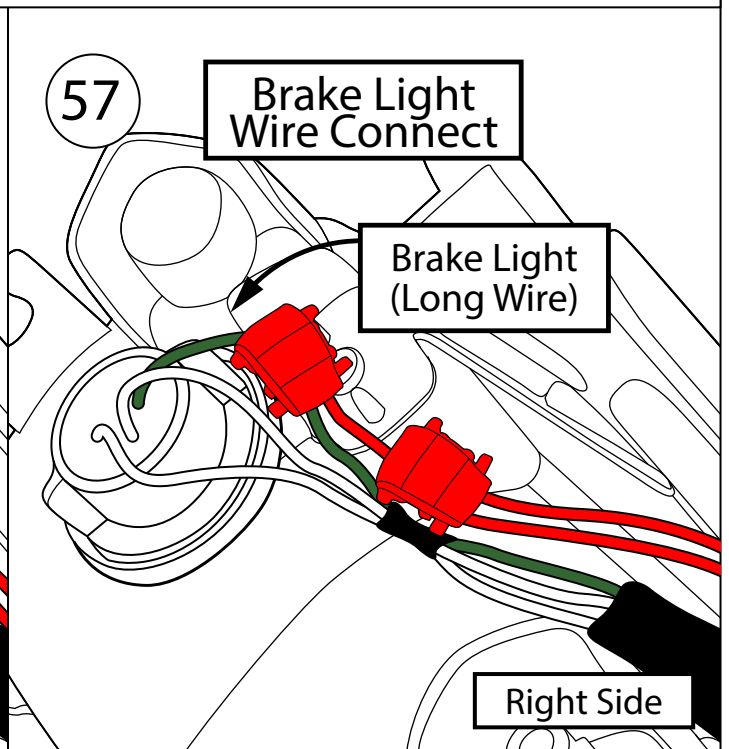




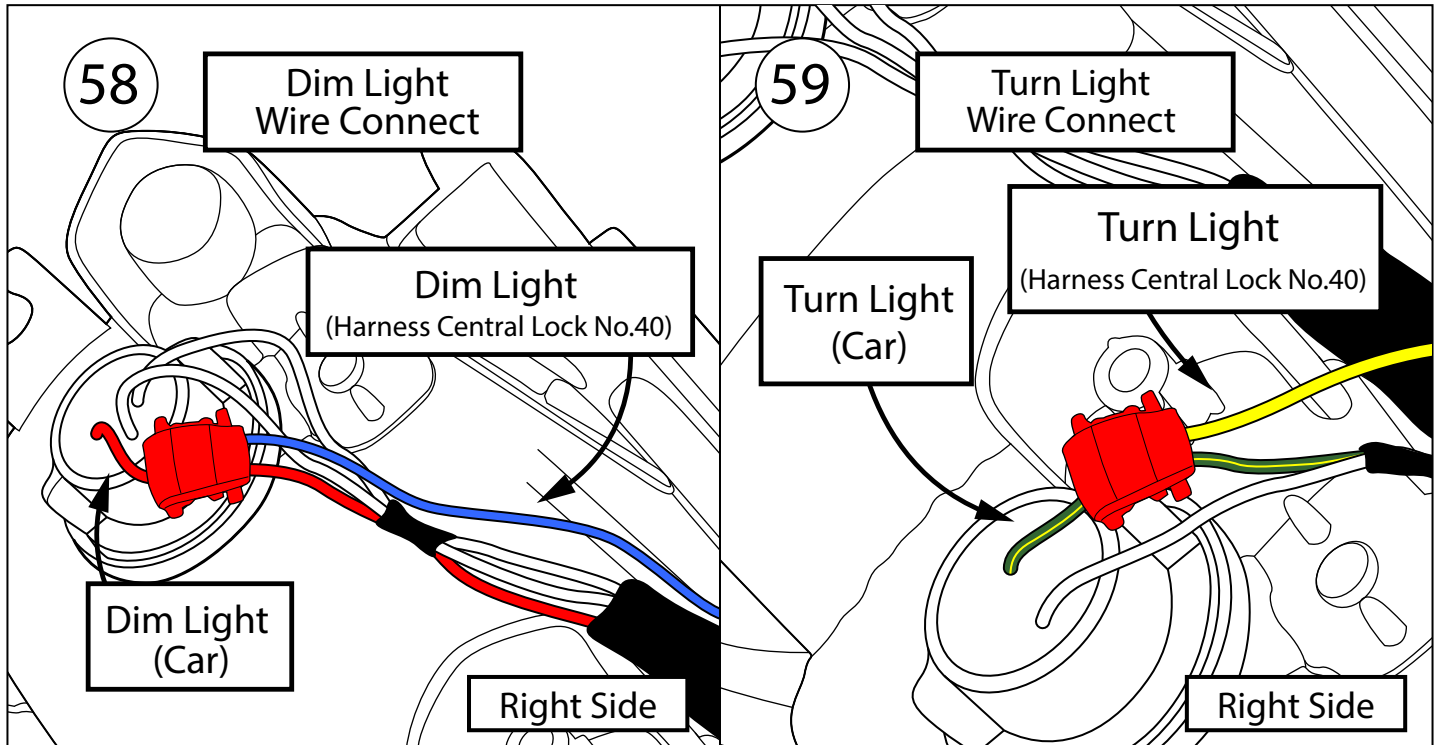
Third Brake Light , Brake Light , Dim Light , Turn Light and Ground of the vehicle wire connect position.



Bring the red wiring, Third Brake Light (Short wire) of the Harness Central Lock No.40 connecting with Brake Light (Long wire) of the Harness Central Lock No.40.

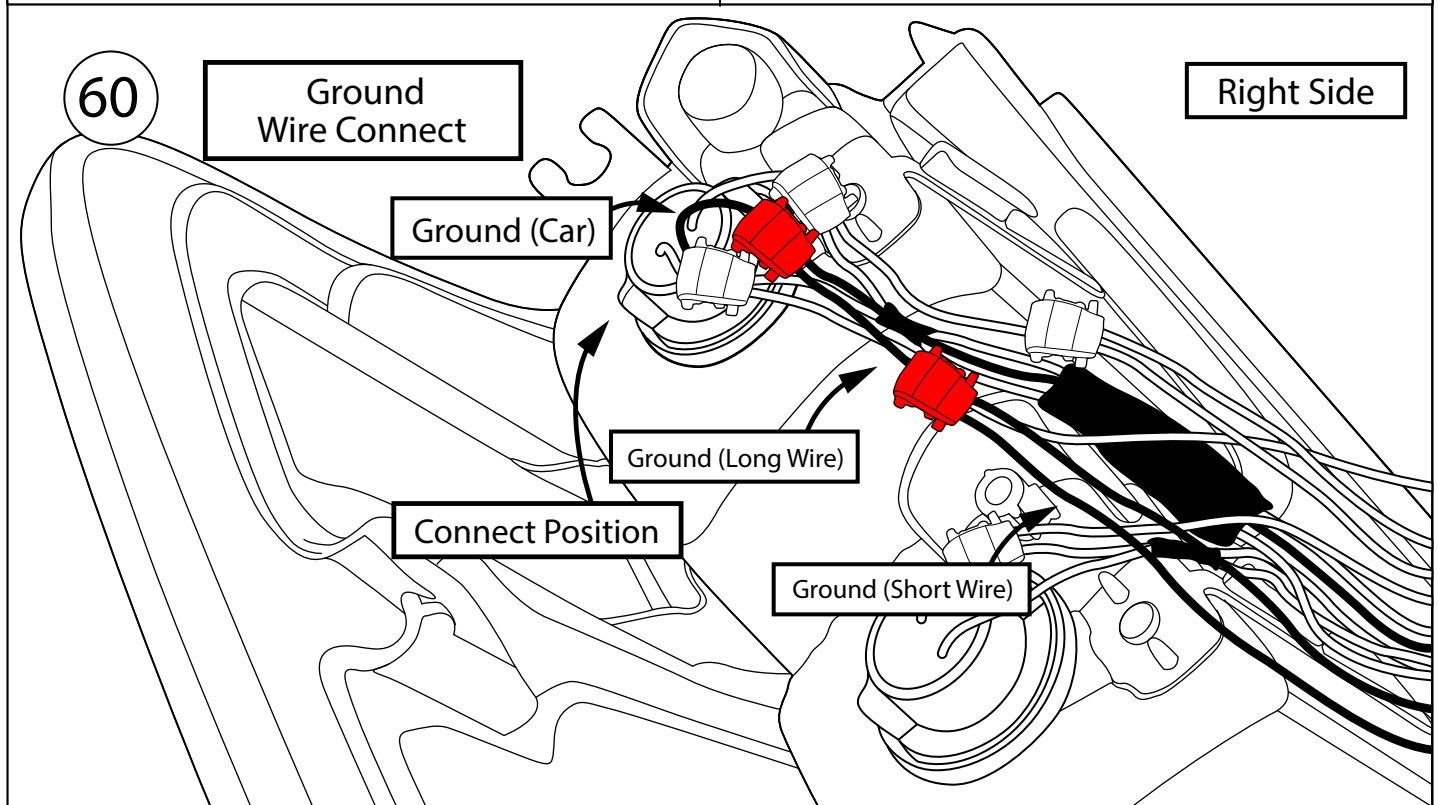


After finish the installation step no.56 Bring the Red Wiring, Brake wiring (Long wire) of the Harness Central Lock No.40 connecting with the wiring (Green wire) of the vehicle.

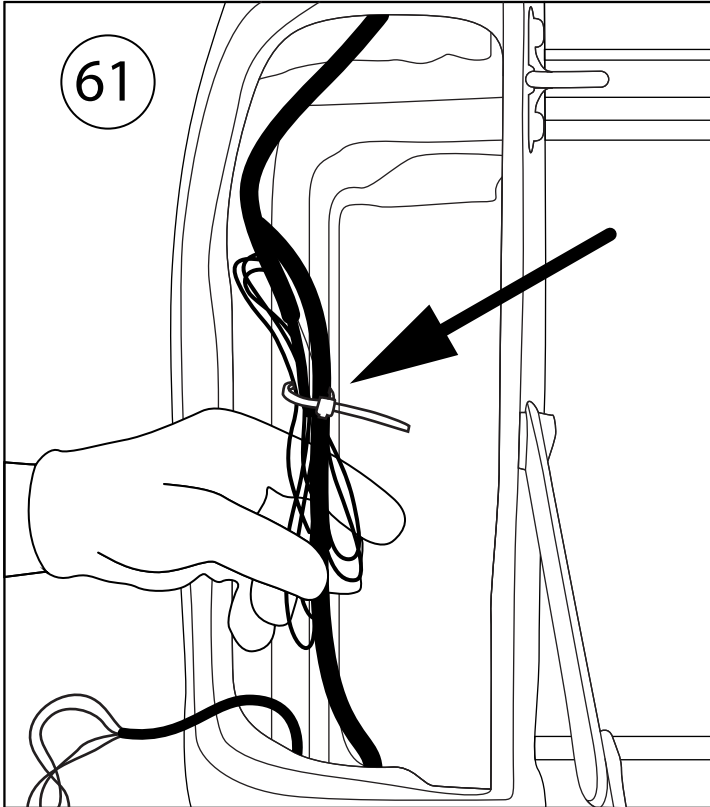


Bring the blue wiring, Dimlight of the Harness Central Lock No.40 connecting with Dimlight of the vehicle (red wiring).

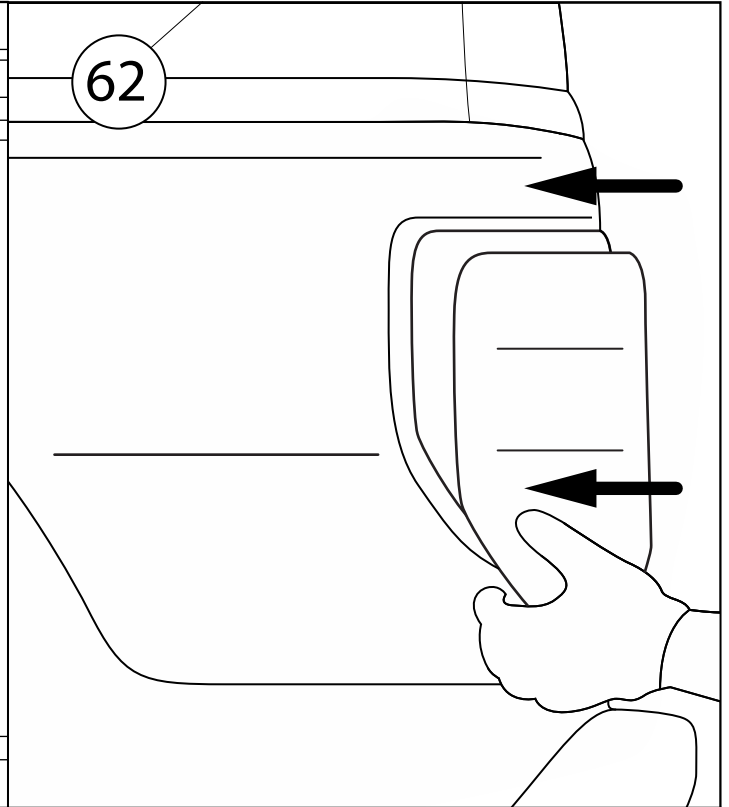
Bring the yellow Wiring, Turn light wiring (YL) of the Harness Central Lock No.40 connecting with Turn Light wiring of the vehicle green/yellow wire (GN/YL).



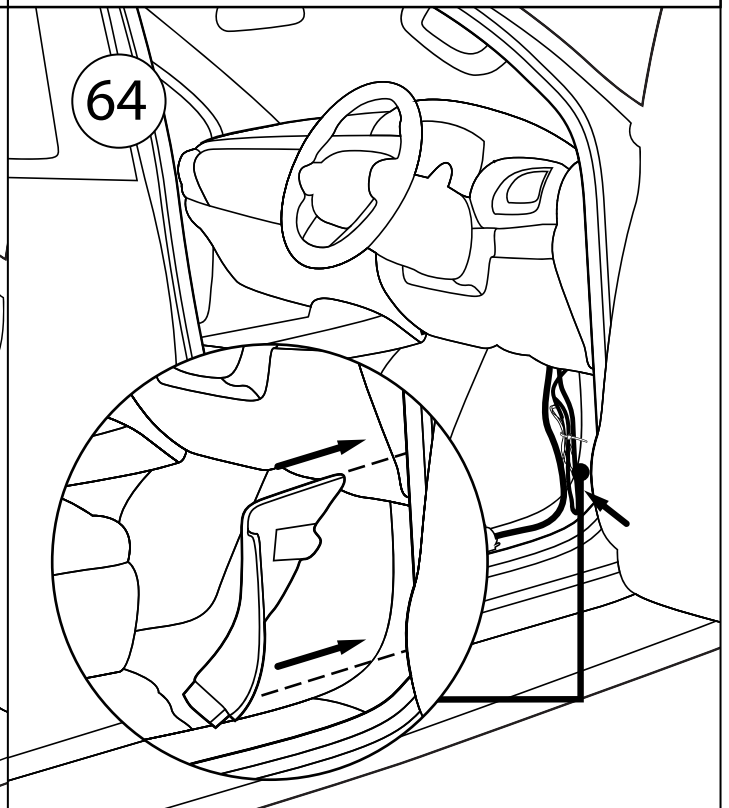
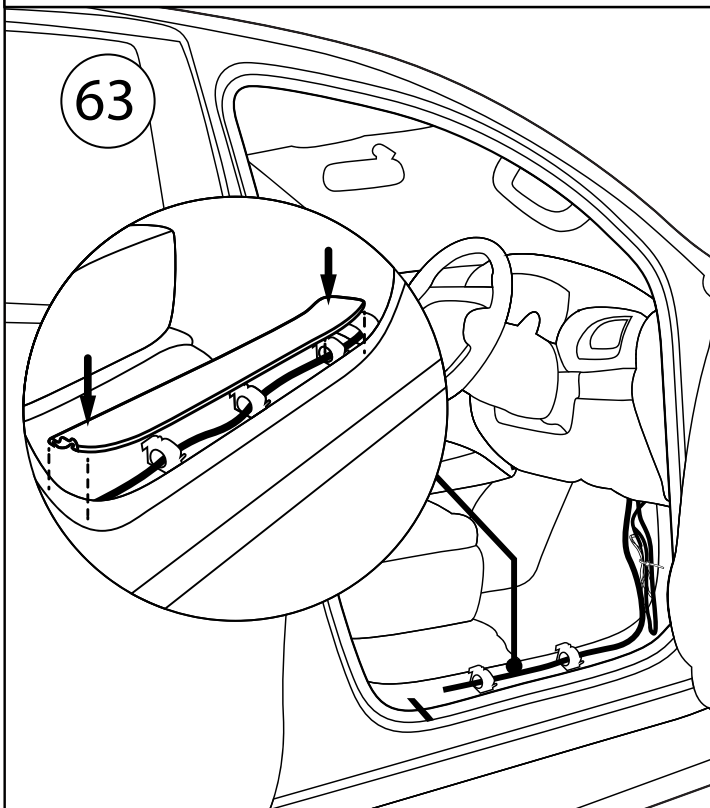
Bring the Black Wiring, GROUND (Short wire) and GROUND (Long wire) of the Harness Central Lock No.40 connecting with the Black (BK) Ground wiring of the vehicle rear light.



Tight up all the wiring by using the Cable Tie



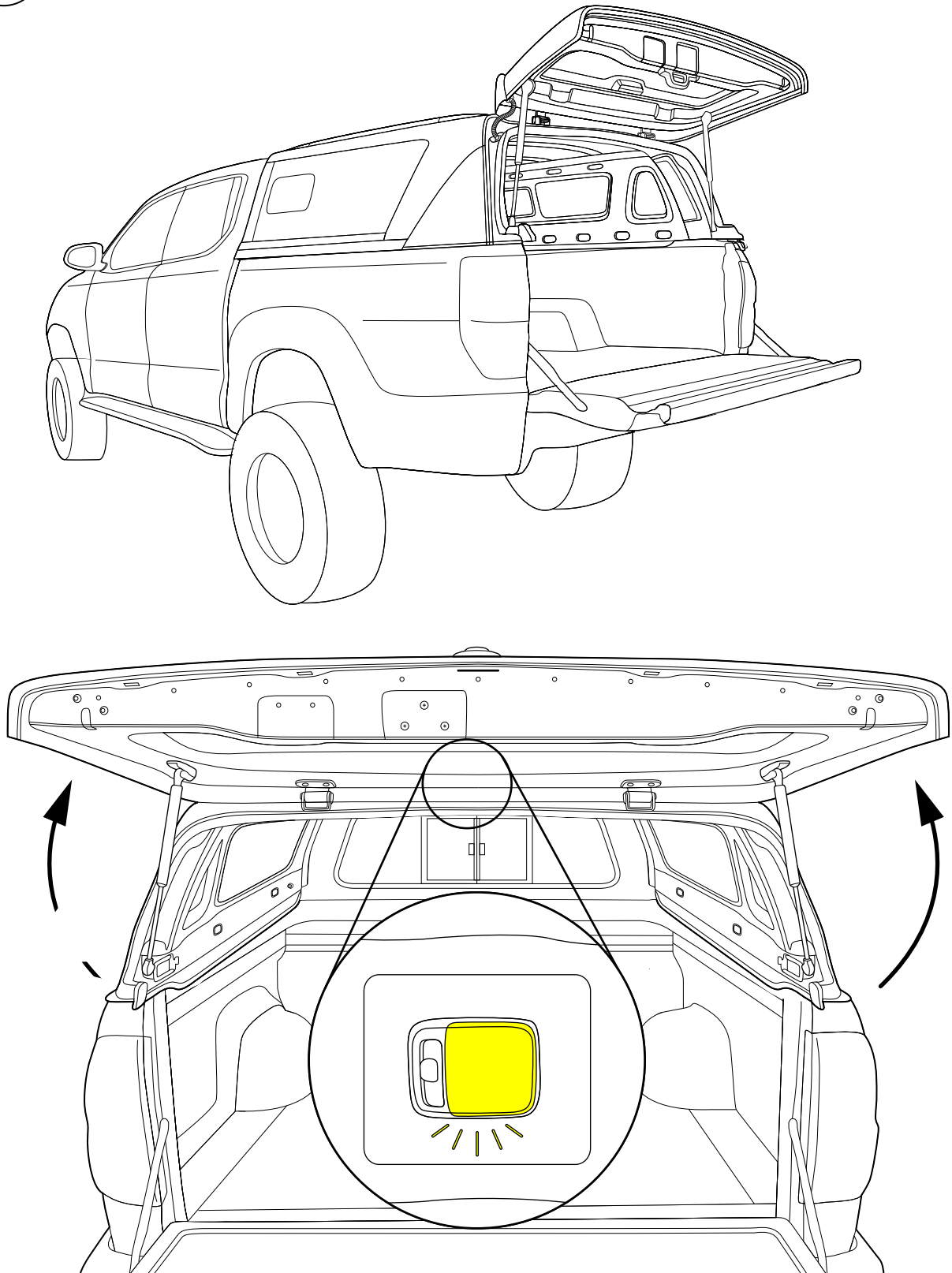
Reassemble the vehicle rear light.



Tight up the wiring at the driver side by using the Cable Tie, then close the vehicle cover.



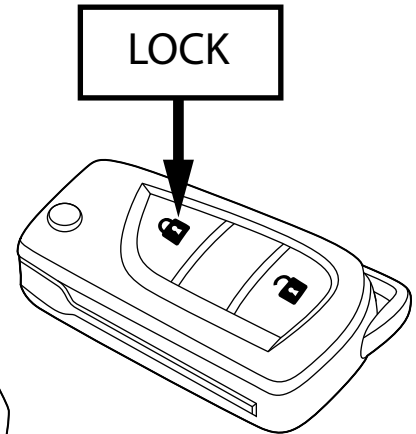
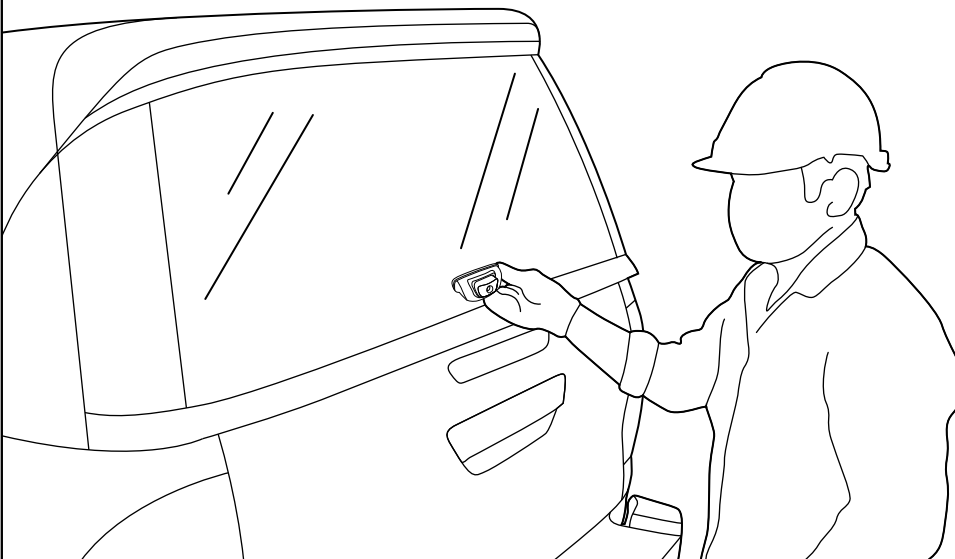
65



Room Lamp checking by opening the rear door then  
the Room Lamp will be on.

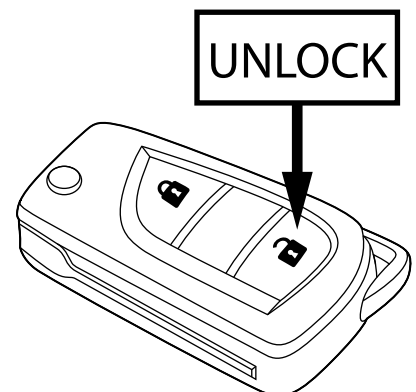
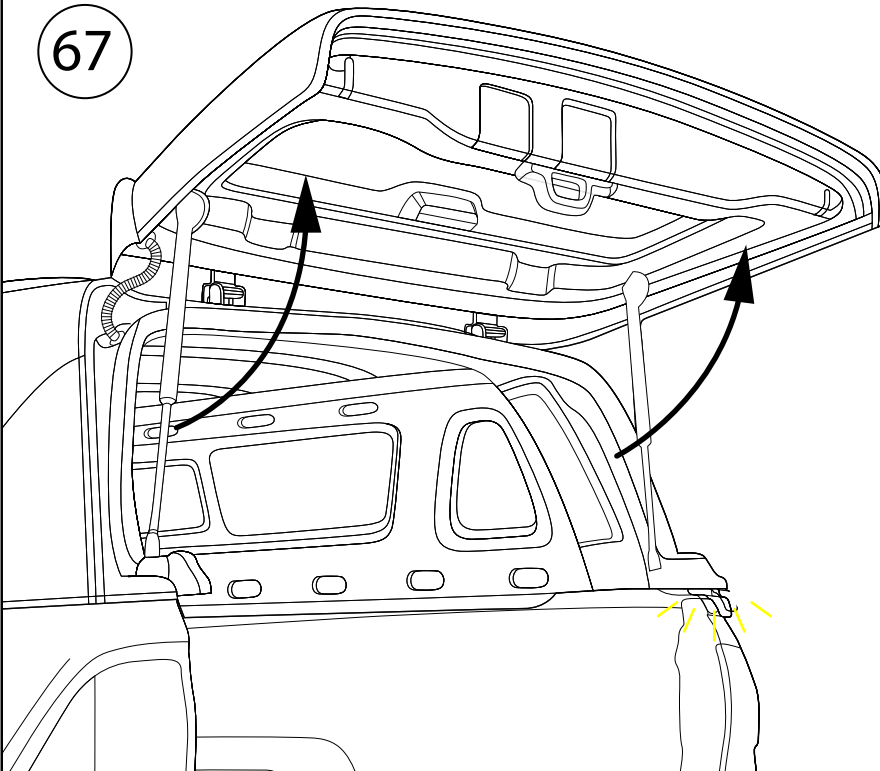
66

Check the Central Lock / Room Lamp working.



Central Lock checking by pressing the vehicle remote key at the Lock position, Canopy will be lock and cannot open.

67



Central Lock checking by pressing the vehicle remote key at the Unlock position, Canopy will be open.



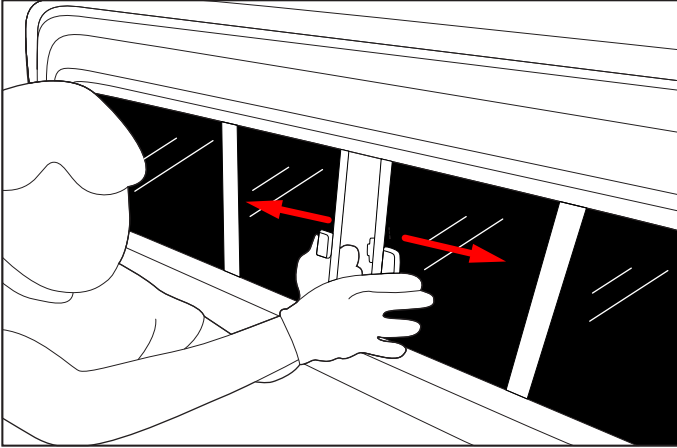
**SAMMITR**

# Opening Function of all canopy model



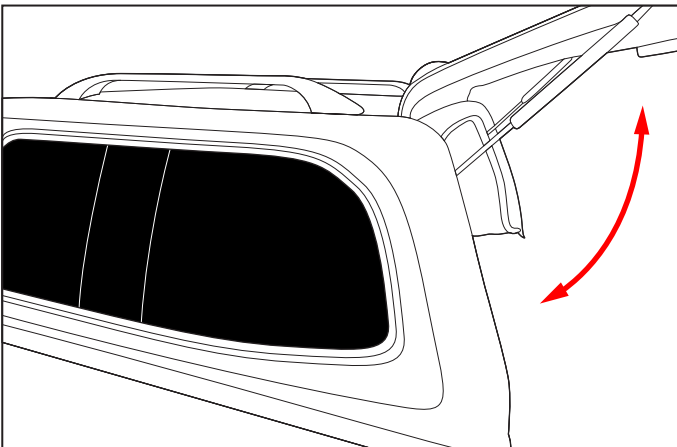
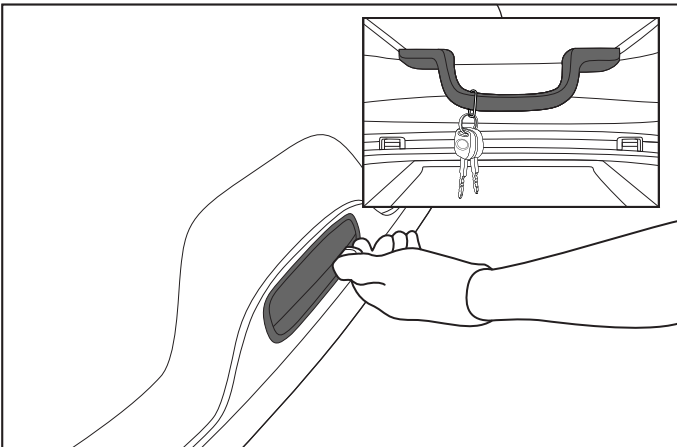
# SAMMITR

Front Window function usages  
will be the same for all model,  
V2, V4 and TL1.

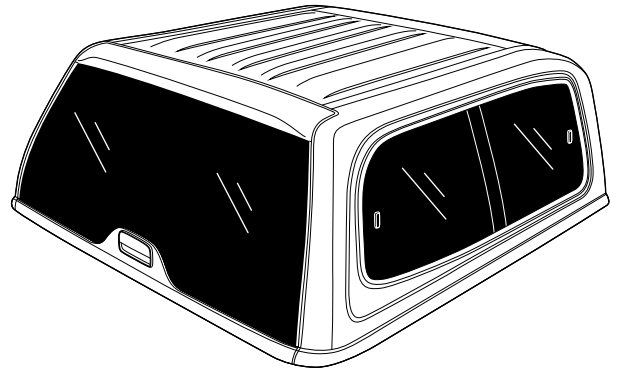


Use the key is unlock function will  
be the same for all model,  
V2, V4 and TL1.

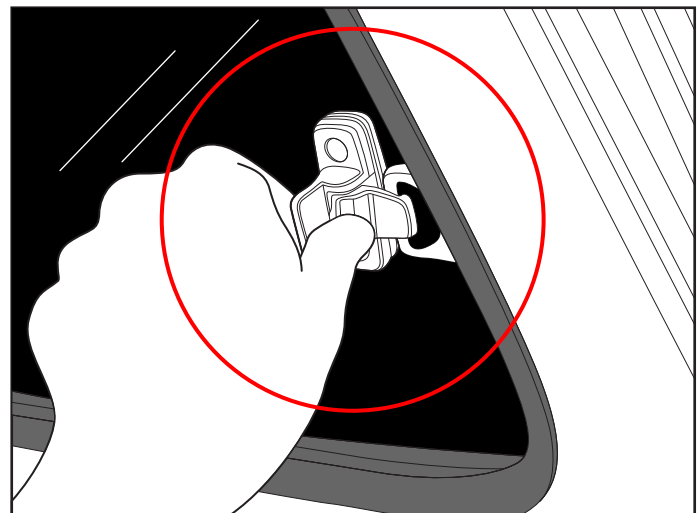
Open the backdoor function  
are different.



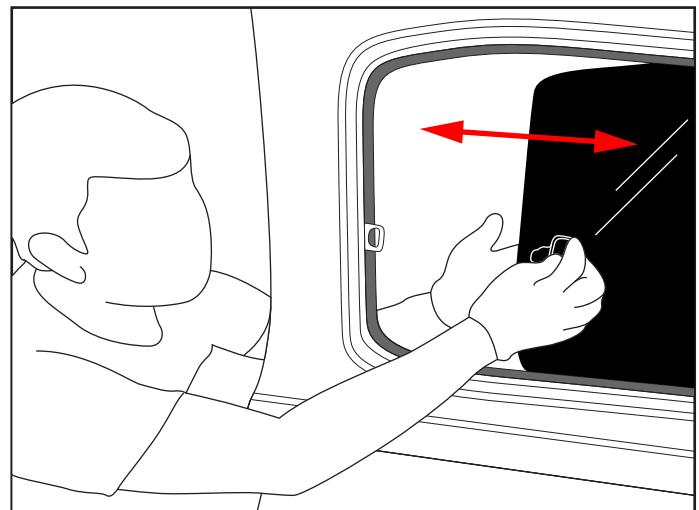
User manual



Slide Window (Left-Right)



Squeeze the lock side to open.

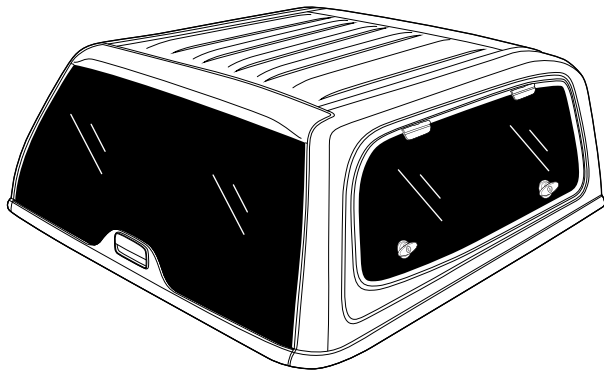


The Picture shows how to open the side  
window.

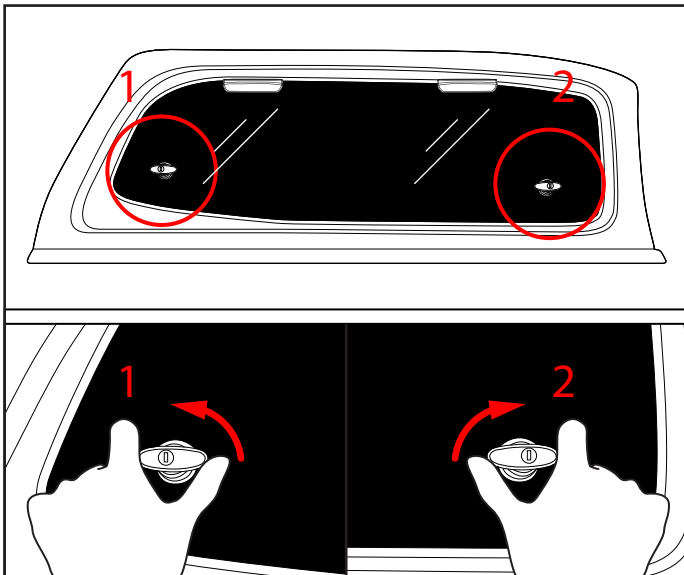


**SAMMITR**

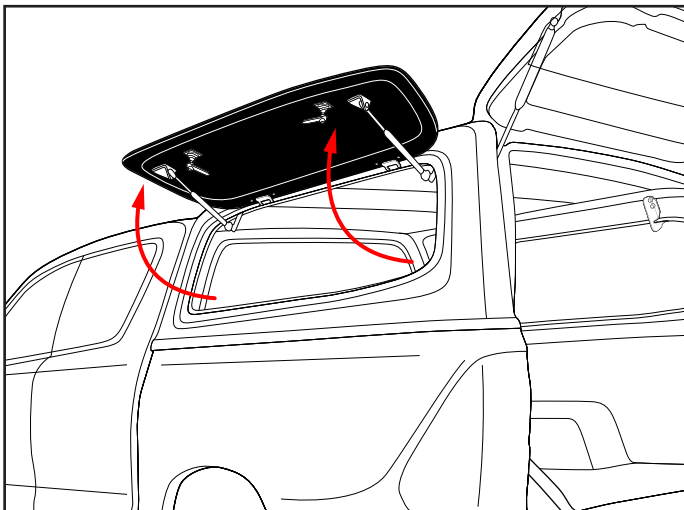
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)

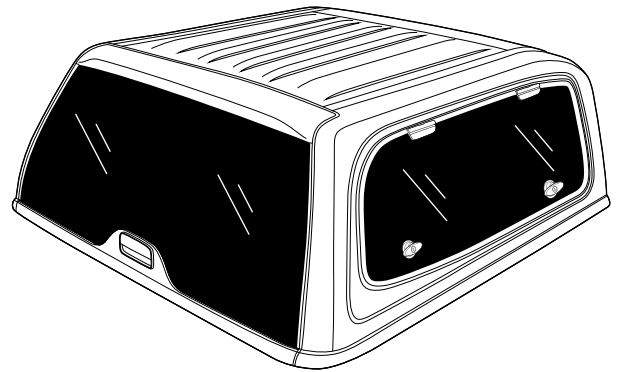


Turn around the canopy lock as shown in picture to open the side window.

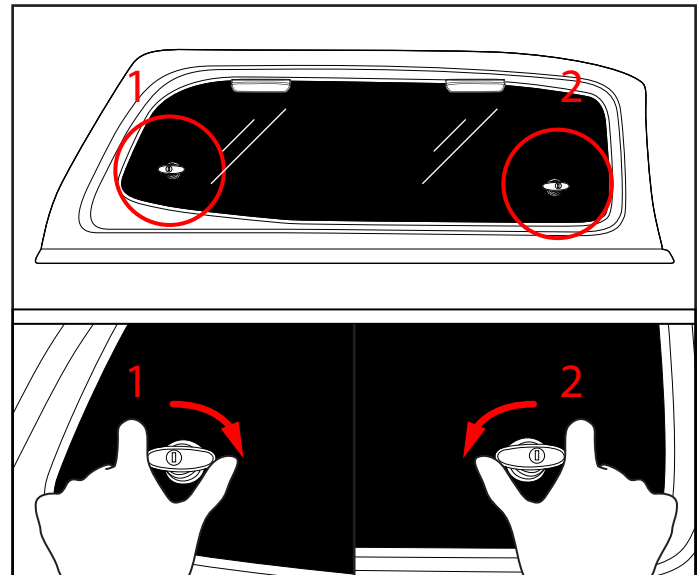


Picture shows how to open the side window.

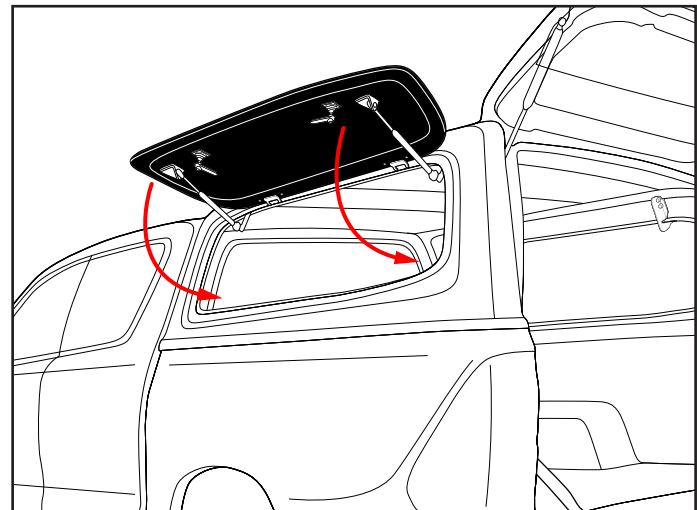
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)



Turn around the canopy lock as shown in picture to close the side window.

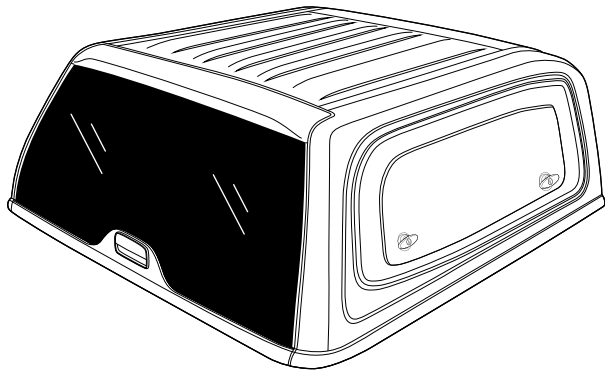


Picture shows how to close the side window.

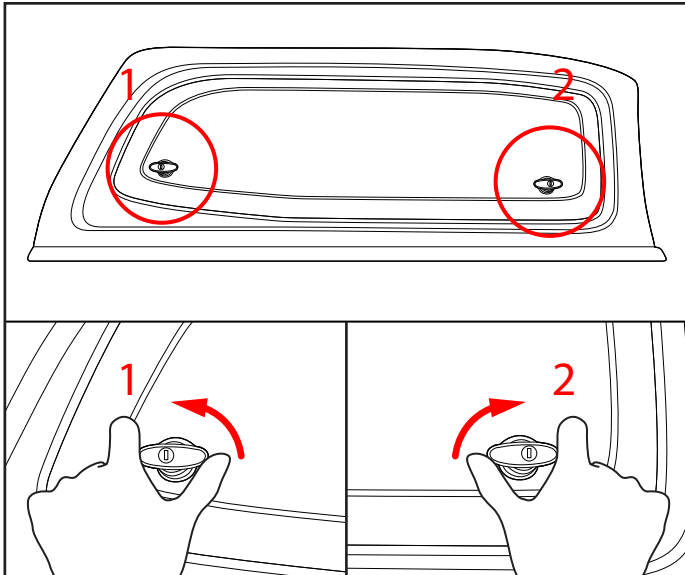


**SAMMITR**

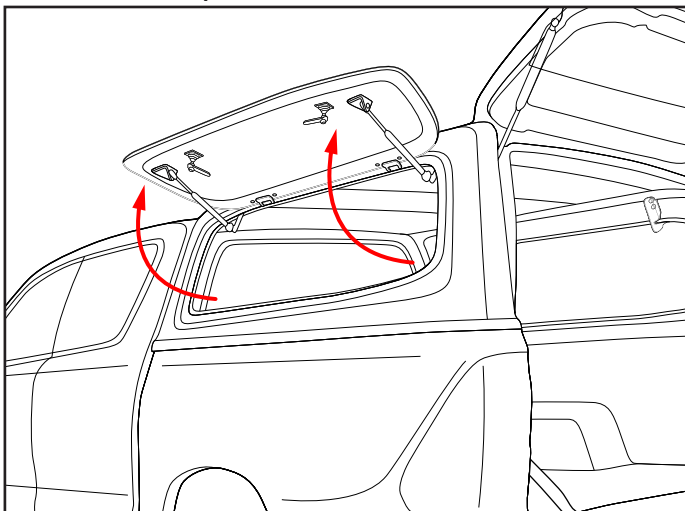
User manual



Solid Birdwing Window Left-Right  
(Handle Lock)

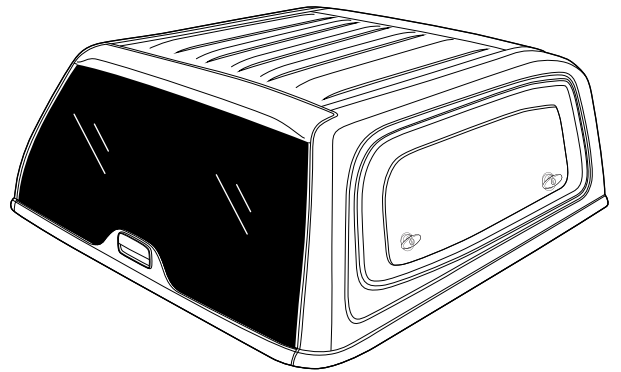


Turn around the canopy lock as shown in picture to  
open the side window.

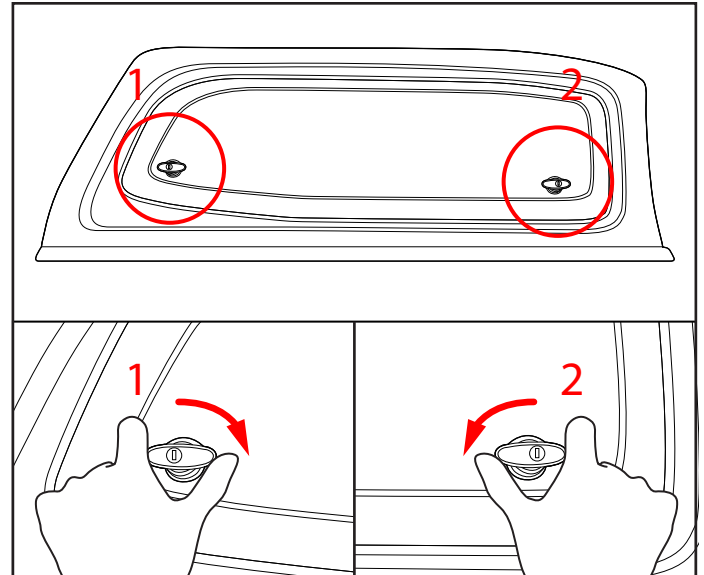


Picture shows how to open the side window.

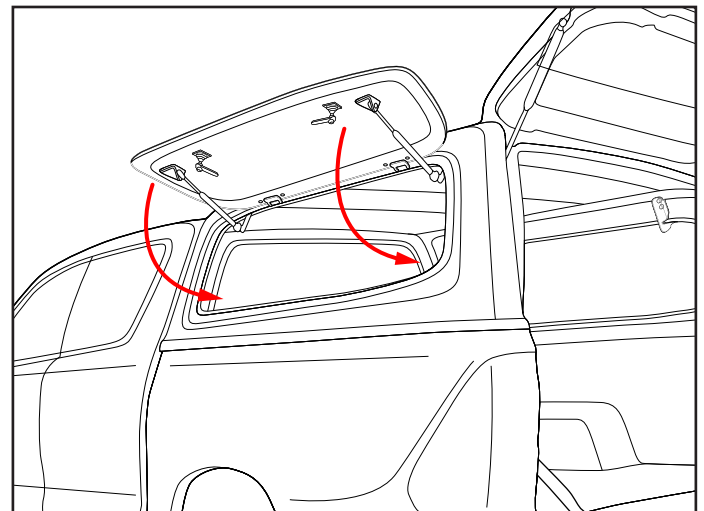
User manual



Solid Birdwing Window Left-Right  
(Handle Lock)



Turn around the canopy lock as shown in picture to  
close the side window.

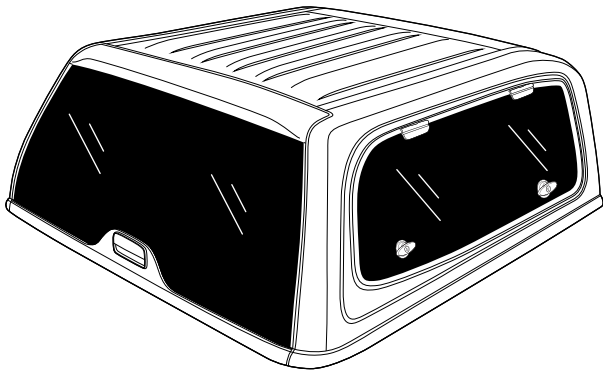


Picture shows how to close the side window.



**SAMMITR**

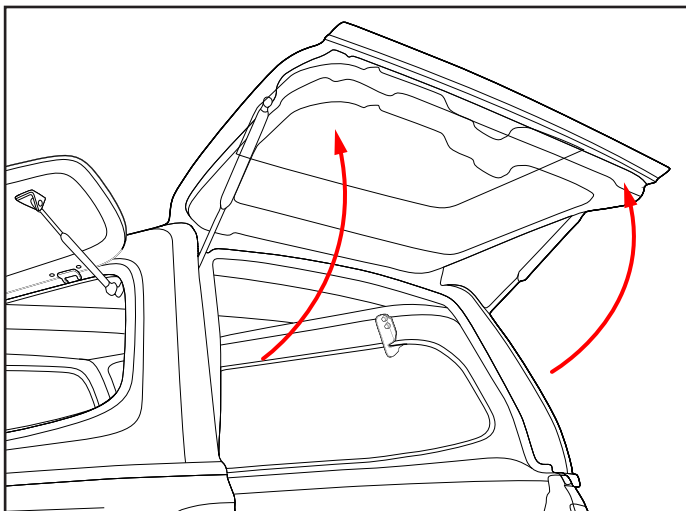
User manual



Backdoor

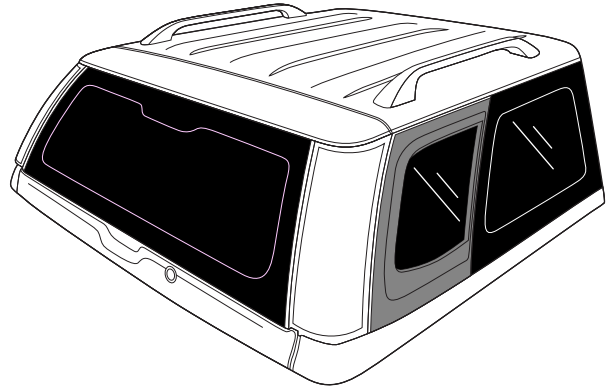


Use the handle as shown in picture to open the backdoor.

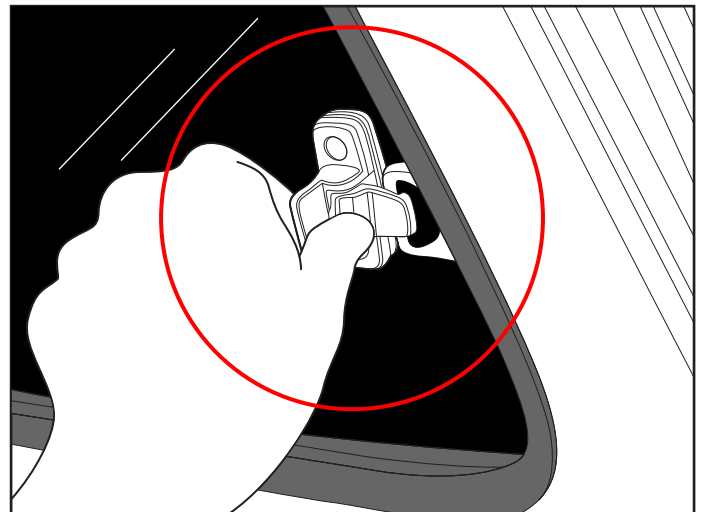


The Picture shows how to open the backdoor.

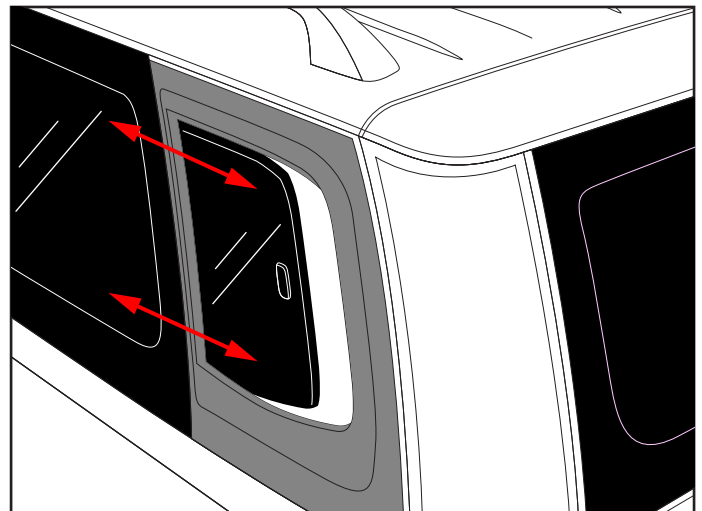
User manual



Slide Window (Left-Right)



Squeeze the lock side to open.

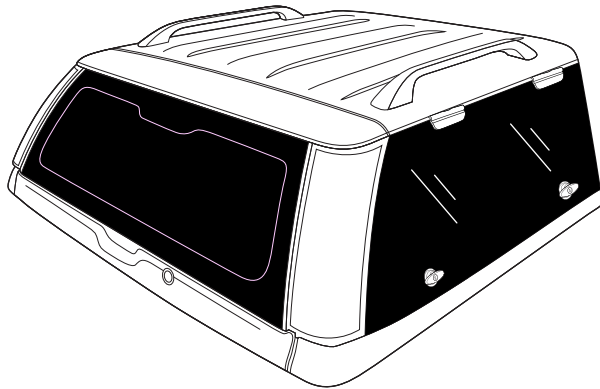


The Picture shows how to open the side

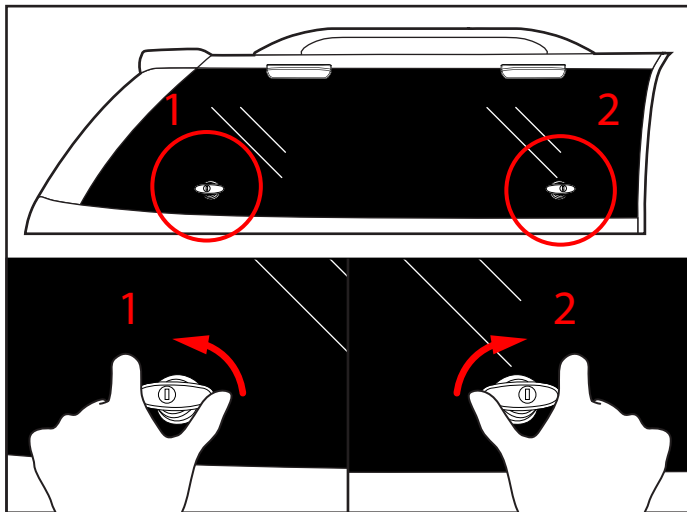


**SAMMITR**

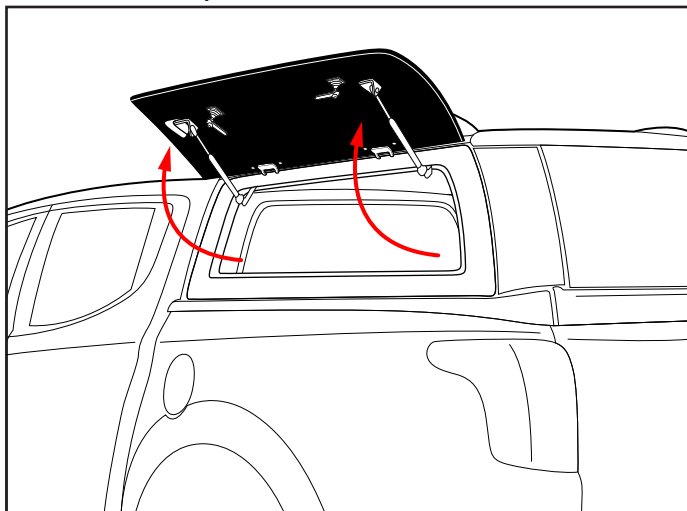
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)

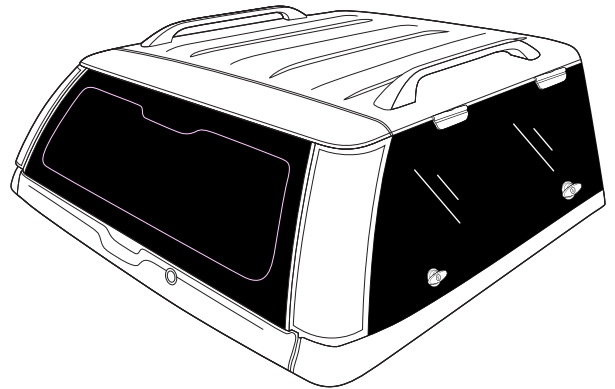


Turn around the canopy lock as shown in picture to open the side window.

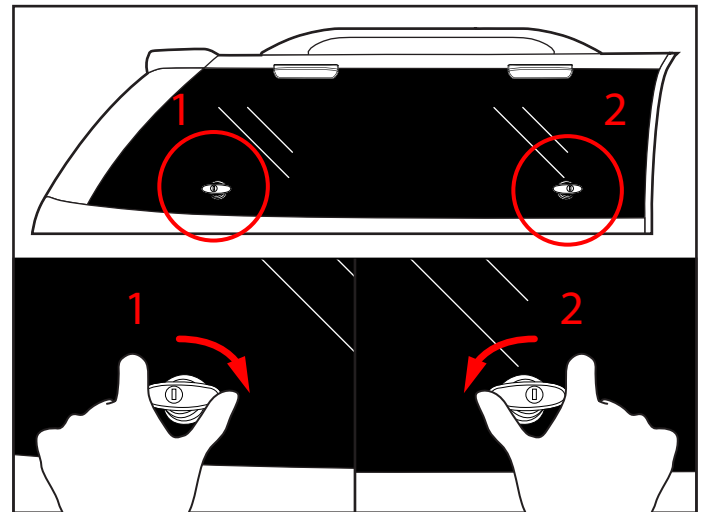


Picture shows how to open the side window.

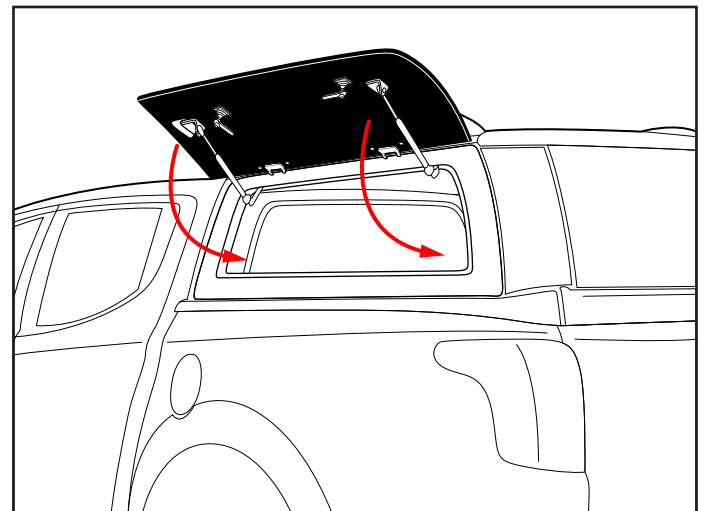
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)



Turn around the canopy lock as shown in picture to close the side window.

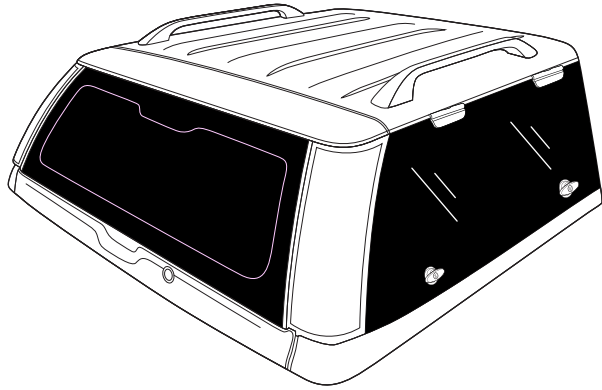


Picture shows how to close the side window.

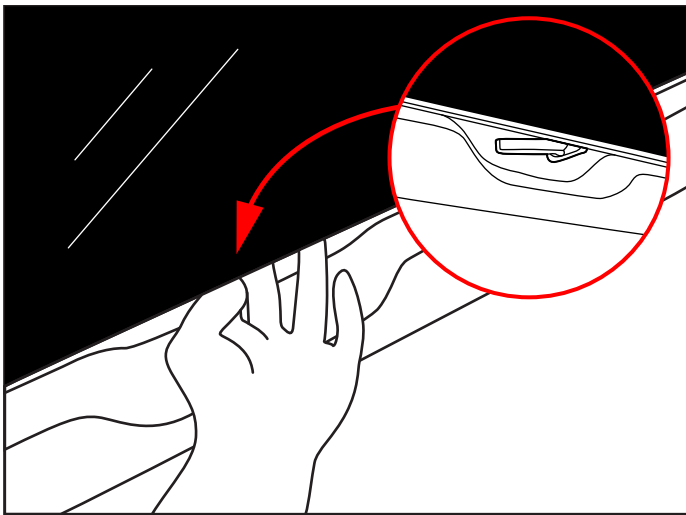


**SAMMITR**

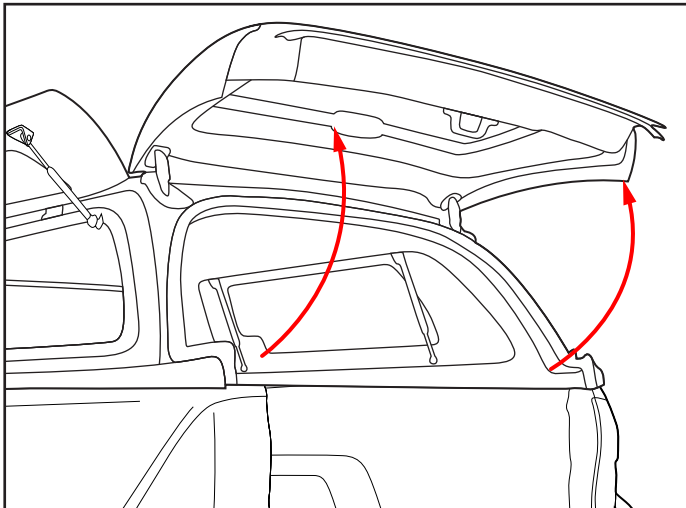
User manual



Backdoor

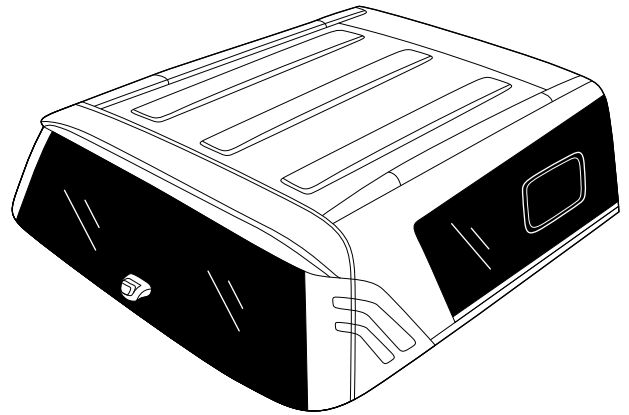


Pull the stick of handle to open the back door.

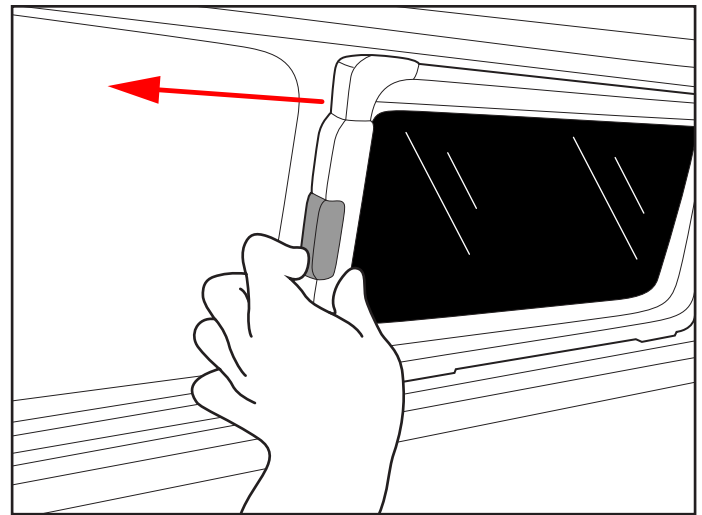


The Picture shows how to open the backdoor.

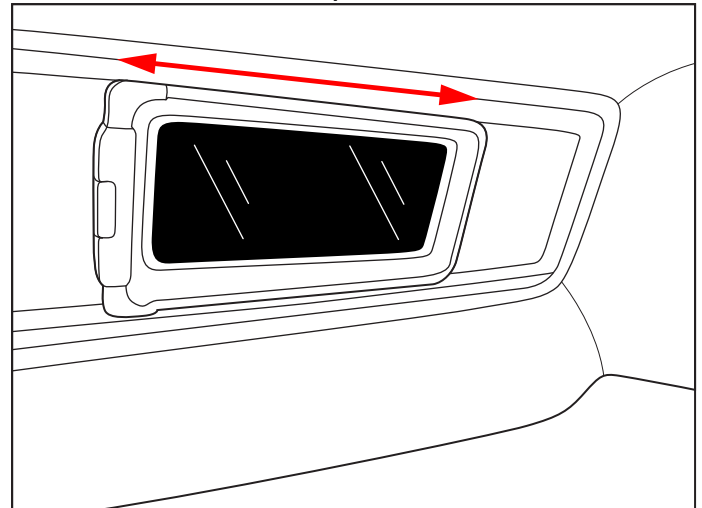
User manual



Slide Window (Left-Right)



Push the button in side canopy and slide back to open.

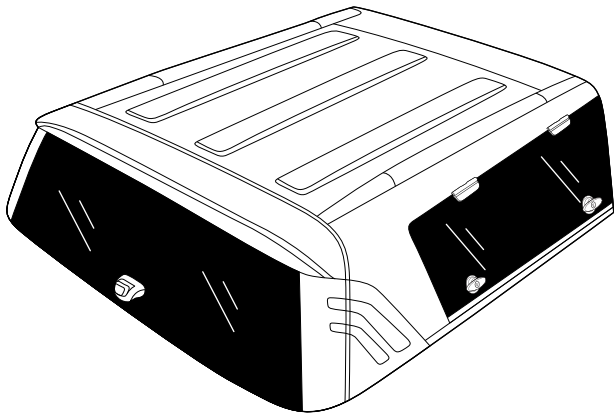


Picture shows how to open the side window from inside.

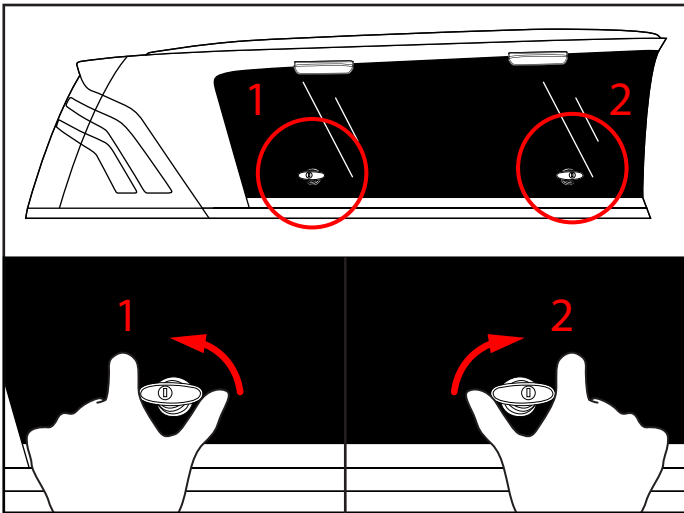


# SAMMITR

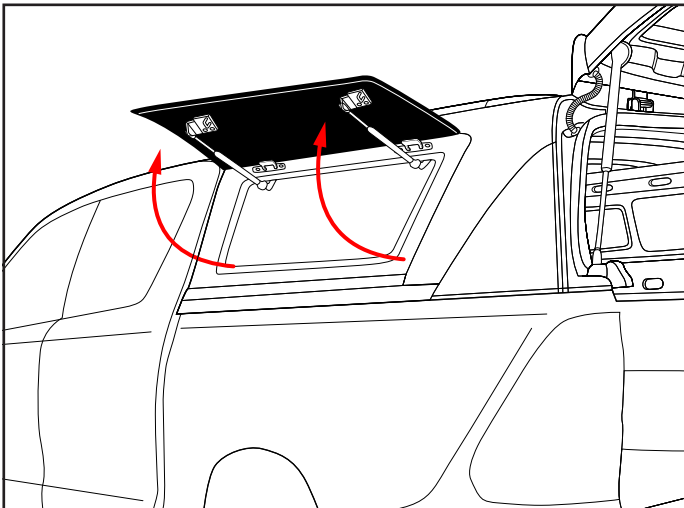
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)

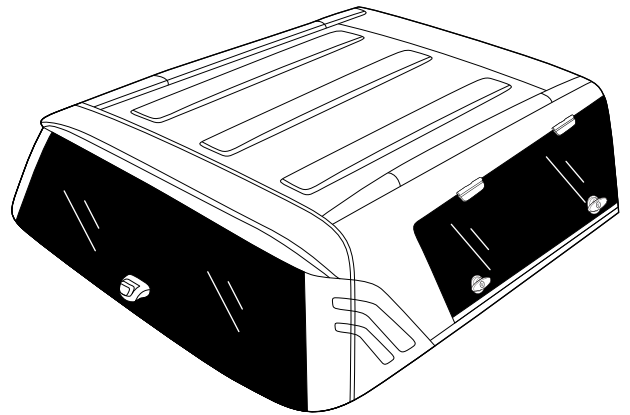


Turn around the canopy lock as shown in picture to open the side window.

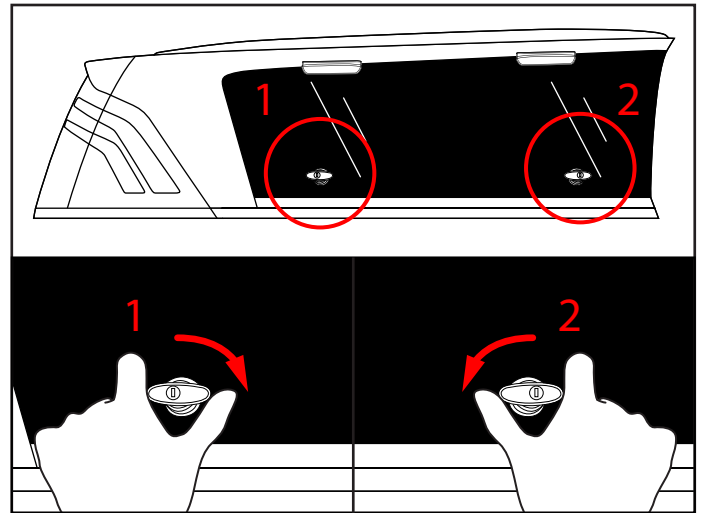


Picture shows how to open the side window.

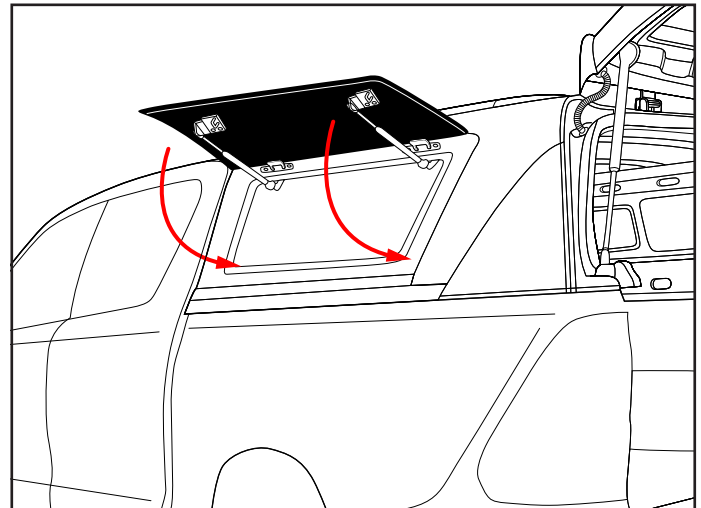
User manual



Glass Birdwing Window Left-Right  
(Handle Lock)



Turn around the canopy lock as shown in picture to close the side window.

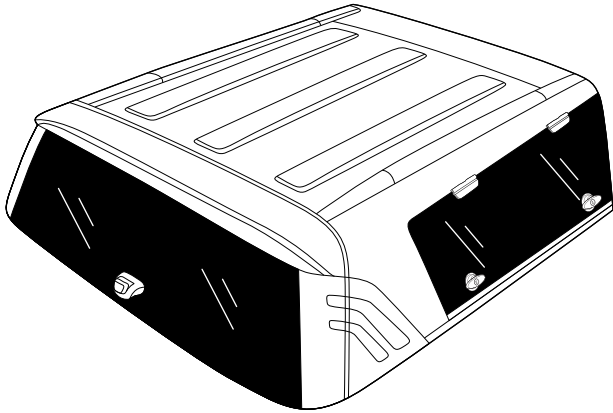


Picture shows how to close the side window.

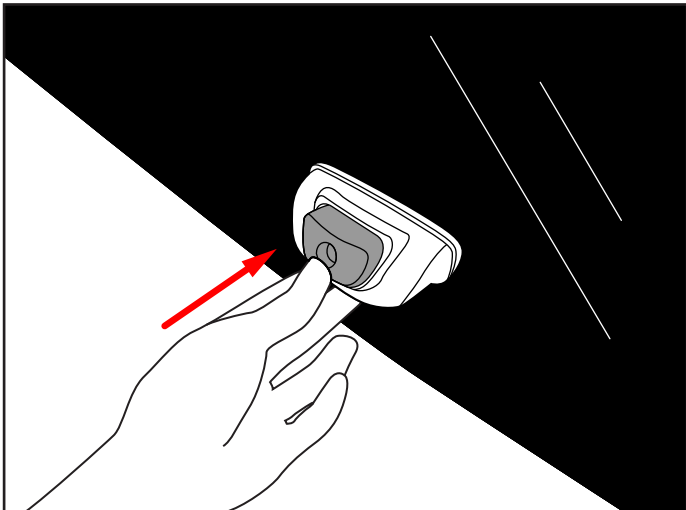


# SAMMITR

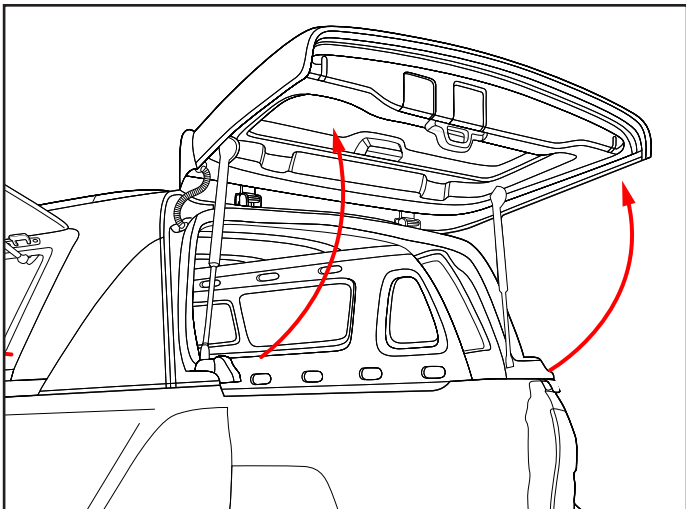
User manual



Backdoor



Push the button to open the back door.



The Picture shows how to open the backdoor.